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H-10197

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MODULAR DRAWER WORKBENCHES

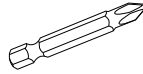
TOOLS NEEDED



Drill

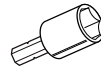


3/16" Drill Bit

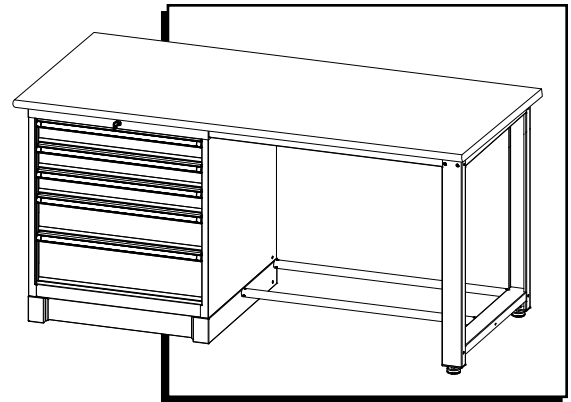


Phillips Head
Drill Bit

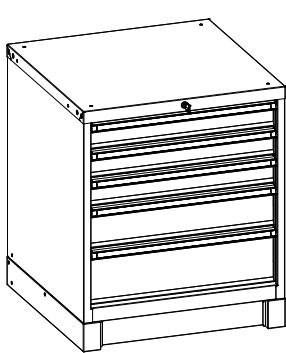
or



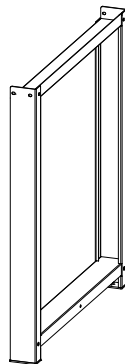
10 mm Socket
Drill Bit



PARTS



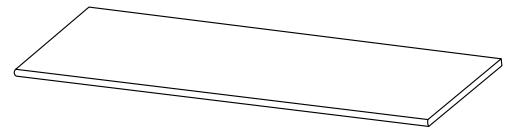
Cabinet x 1



Leg x 1



Support Bracket x 2



Tabletop x 1



Support Dowel x 2



Channel
(left-hand) x 1



Channel
(right-hand) x 1

Hardware Kit



Leveling Foot x 2



M6 x 20 mm
Bolt x 16



ST6.3 x 25 mm
Wood Screw x 12



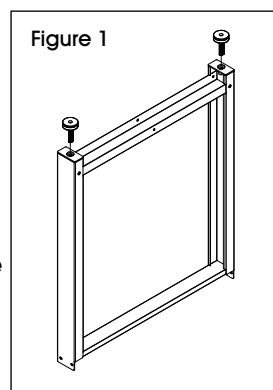
Allen Wrench x 1

ASSEMBLY

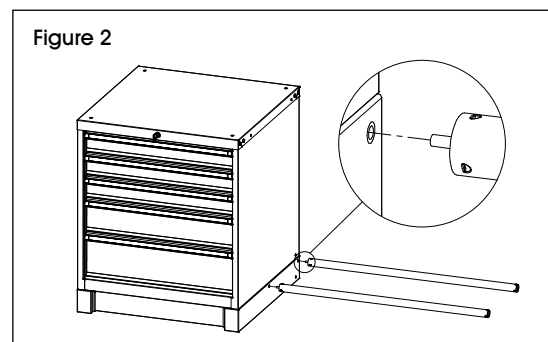
1. Flip leg upside down. Place leveling feet into threaded holes on bottom of leg and twist clockwise to attach. (See Figure 1)



NOTE: Workbench can have leg assembled to the right or left-hand side of the cabinet. Cabinet has threaded holes on each side for support dowels.

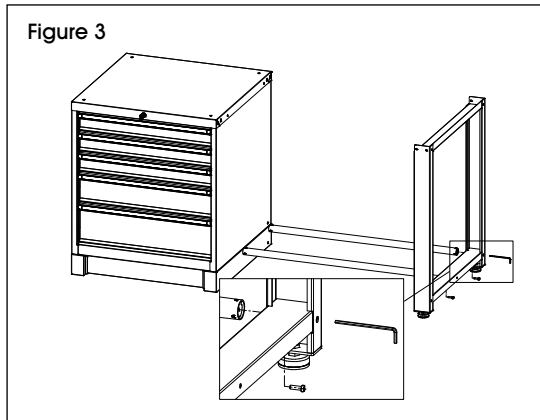


2. Choose desired cabinet side. Support dowel has a male and female threaded end. Insert male end of dowel into threaded holes of cabinet and turn clockwise until fully tightened. (See Figure 2)

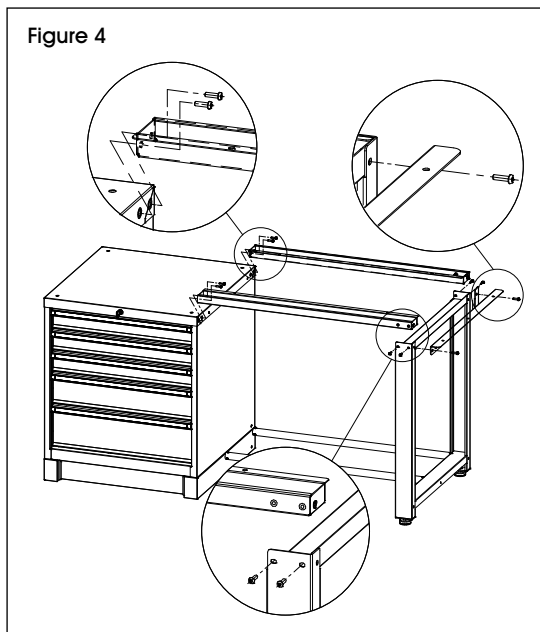



ASSEMBLY CONTINUED


3. Flip leg upright and line up holes in leg to female end of support dowel. Attach bottom of leg to dowels using two M6 x 20 mm bolts and included Allen wrench. (See Figure 3)



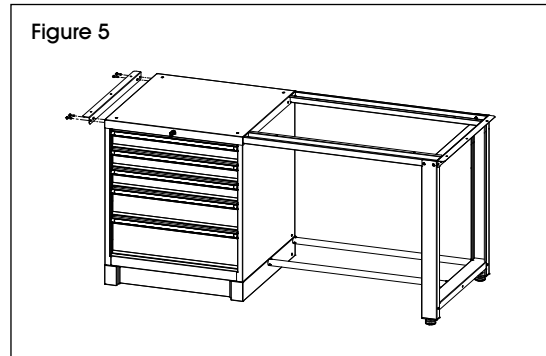
4. Attach two channel pieces and one support bracket to leg using six M6 x 20 mm bolts and Allen wrench. Now attach channel pieces to cabinet using four M6 x 20 mm bolts. (See Figure 4)



 **NOTE:** Cabinet and channels have threaded holes for M6 x 20 mm bolts.

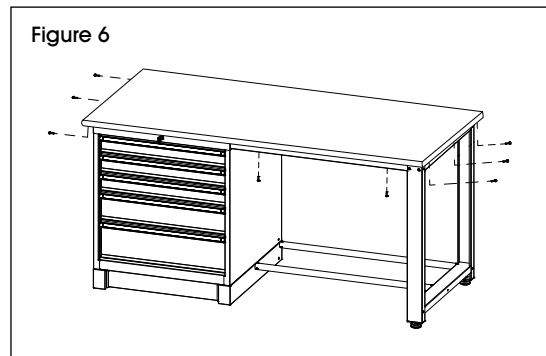
 **NOTE:** Channels must be attached to leg first for proper assembly.

5. Attach second support bracket to cabinet using four M6 x 20 mm bolts. (See Figure 5)



6. Center tabletop on top of cabinet and leg with back side of tabletop flush with the back edge of cabinet and leg frame.
7. Using holes in support brackets and channels as a template, drill 3/4" deep pilot holes into tabletop with 3/16" drill bit. Attach tabletop using 10 wood screws, drill, and Phillips head drill bit or 10 mm drill bit socket. (See Figure 6)

 **NOTE:** 96 x 30" top uses 12 screws to attach tabletop.



8. Check and ensure all screws are tight.

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MESAS DE TRABAJO MODULARES CON CAJONES

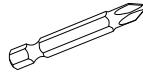
HERRAMIENTAS NECESARIAS



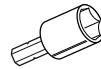
Taladro



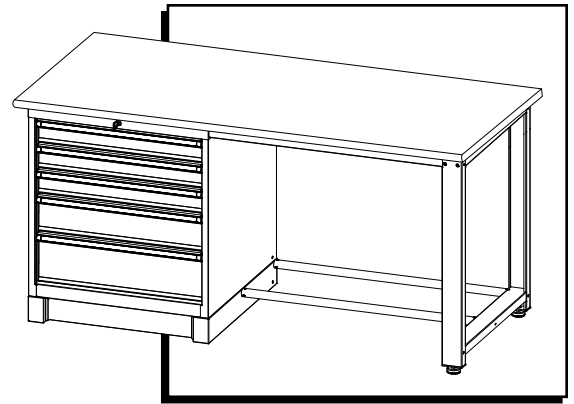
Broca de Taladro
de 3/16"



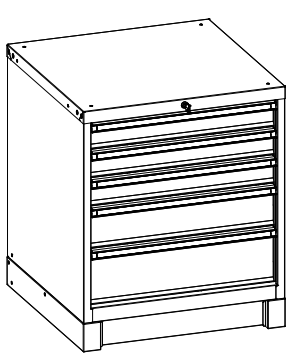
Broca de Cruz



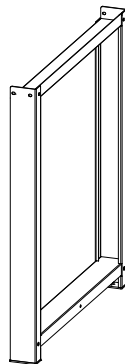
o Dado de Broca de
10 mm



PARTES



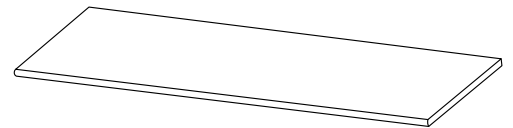
1 Gabinete



1 Pata



2 Brazos de Soporte



1 Cubierta



2 Taquetes de Soporte

Kit de Tornillería



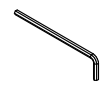
2 Patas de
Nivelación



16 Pernos
M6 x 20 mm



12 Tornillos para
Madera ST6.3 x 25 mm



1 Llave Allen



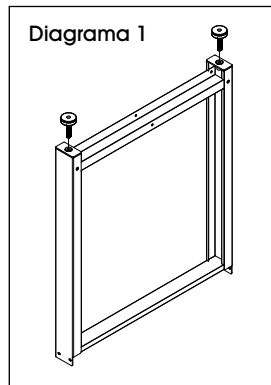
1 Canal (lado izquierdo)



1 Canal (lado derecho)

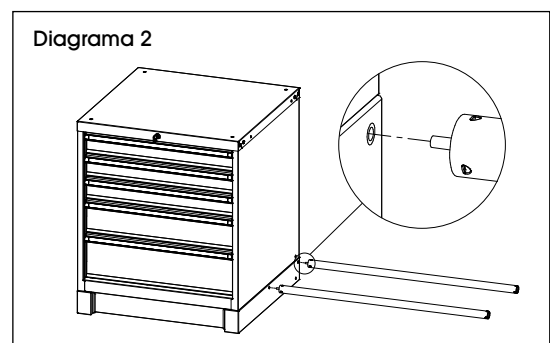
ENSAMBLE

1. Voltee la pata boca abajo. Coloque las patas de nivelación en los orificios roscados de la parte inferior de la pata y gire en el sentido de las manecillas del reloj para fijarlas. (Vea Diagrama 1)



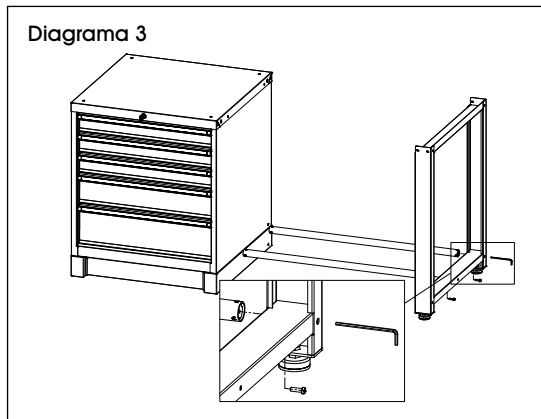
NOTA: La mesa de trabajo puede ensamblarse con la pata en lado izquierdo o derecho del gabinete. El gabinete cuenta con orificios roscados en cada lado para los taquetes de soporte.

2. Escoja el lado del gabinete que desee. El taquete de soporte cuenta con un extremo roscado macho y otro hembra. Inserte el extremo macho del taquete en los orificios roscados del gabinete y gire en el sentido de las manecillas del reloj hasta que esté completamente apretado. (Vea Diagrama 2)

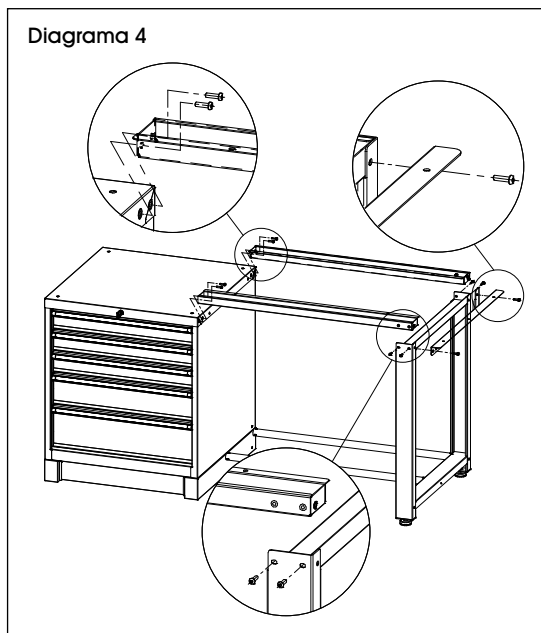



CONTINUACIÓN DEL ENSAMBLE


3. Voltee la pata en posición vertical y alinee los orificios de la pata con el extremo hembra del taquete de soporte. Fije la parte inferior de la pata utilizando dos pernos M6 x 20 mm y la llave Allen incluida. (Vea Diagrama 3)



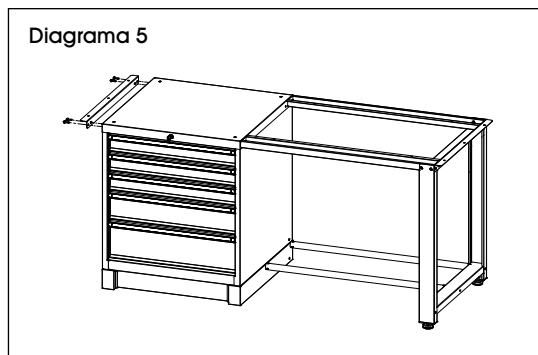
4. Fije dos canales y un brazo de soporte a la pata usando seis pernos M6 x 20 mm y una llave Allen. Después fije los canales al gabinete usando cuatro pernos M6 x 20 mm. (Vea Diagrama 4)



 **NOTA:** El gabinete y los canales cuentan con orificios roscados para pernos M6 x 20 mm.

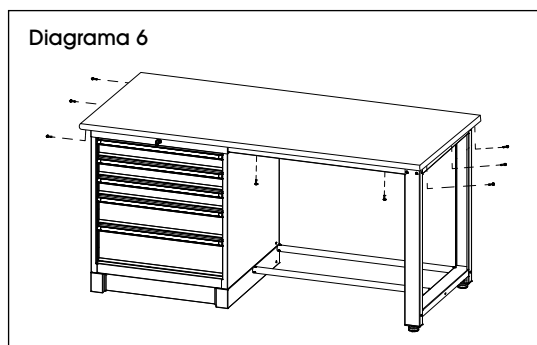
 **NOTA:** Primero se deben fijar los canales a la pata para un ensamble adecuado.

5. Fije el segundo brazo de soporte al gabinete usando cuatro pernos M6 x 20 mm. (Vea Diagrama 5)



6. Centre la cubierta sobre el gabinete y las patas con la parte posterior de la cubierta alineada con el borde posterior del gabinete y el armazón de las patas.
7. Utilizando los orificios de los soportes y los canales como plantilla, taladre orificios de 3/4" en la cubierta con una broca de 3/16". Fije la cubierta usando 10 tornillos de madera, taladro, y broca de cruz o dado de 10 mm. (Vea Diagrama 6)

 **NOTA:** La cubierta de 96 x 30" necesita 12 tornillos para fijarse.



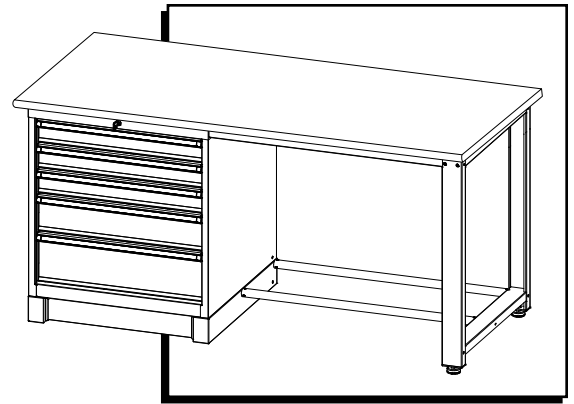
8. Asegúrese de que todos los tornillos estén apretados.

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**ÉTABLIS MODULAIRES
À TIROIRS**

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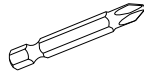
OUTILS REQUIS



Perceuse



Mèche de perceuse de 3/16"

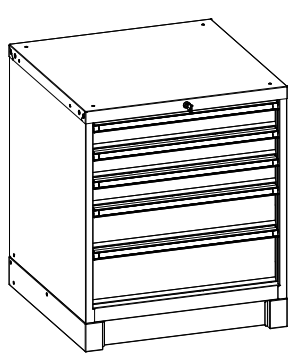


Mèche de perceuse cruciforme

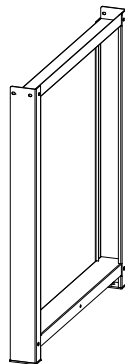


ou Douille tournevis de 10 mm

PIÈCES



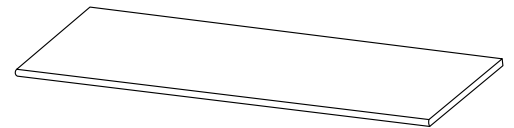
Armoire x 1



Pied x 1



Support de fixation x 2



Dessus de table x 1



Goujon de support x 2

Matériel de fixation



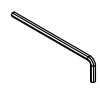
Patte de nivellement x 2



Boulon M6 x 20 mm x 16



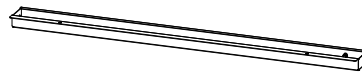
Vis à bois ST6.3 x 25 mm x 12



Clé Allen x 1



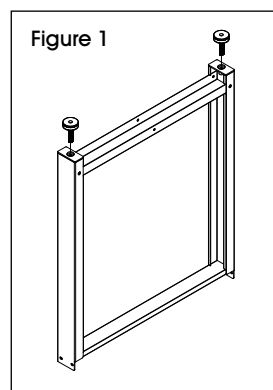
Profilé (côté gauche) x 1



Profilé (côté droit) x 1

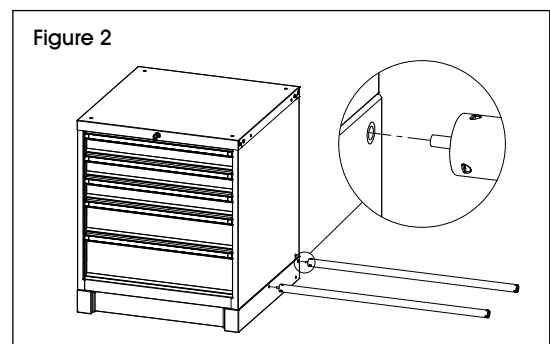
MONTAGE

1. Tournez le pied à l'envers. Placez les pattes de nivellement dans les trous filetés au bas du pied et tournez-les dans le sens horaire pour les fixer. (Voir Figure 1)



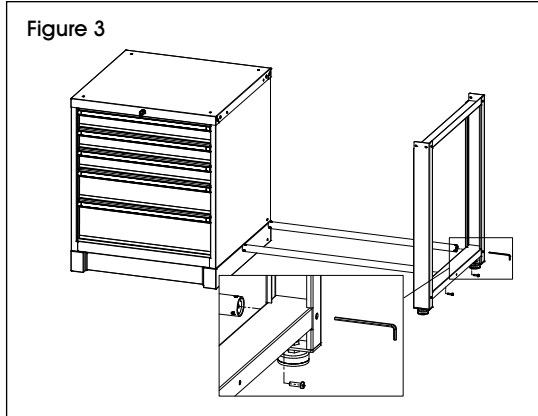
REMARQUE : Le pied peut être assemblé sur le côté droit ou gauche de l'armoire. L'armoire comporte des trous filetés de chaque côté pour les goujons de support.

2. Choisissez un côté de l'armoire. Le goujon de support comprend une extrémité filetée mâle et femelle. Insérez l'extrémité mâle dans les trous filetés de l'armoire et tournez-la dans le sens horaire jusqu'à ce qu'elle soit bien serrée. (Voir Figure 2)

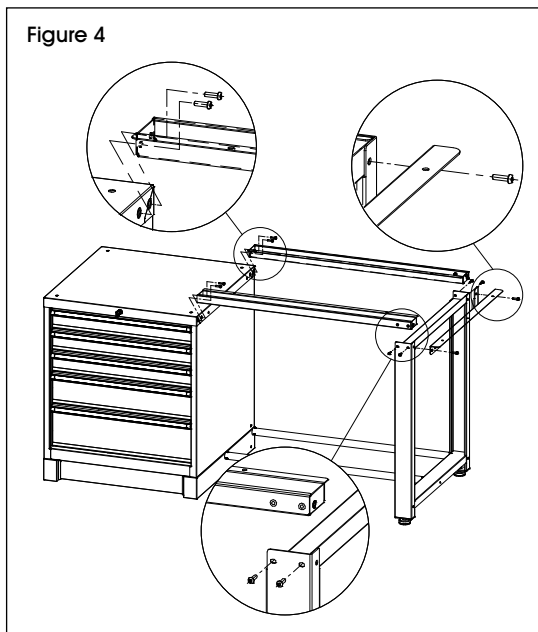



MONTAGE SUITE

3. Retournez le pied à l'endroit et alignez les trous du pied sur l'extrémité femelle du goujon. Fixez le bas du pied aux goujons à l'aide de deux boulons M6 x 20 mm et de la clé Allen incluse. (Voir Figure 3)



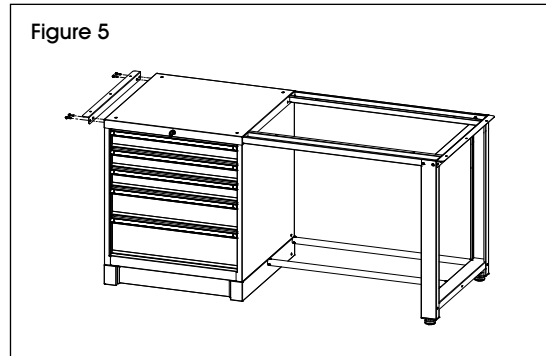
4. Fixez au pied les deux profilés et un des supports de fixation à l'aide de six boulons M6 x 20 mm et de la clé Allen. Fixez ensuite les profilés à l'armoire à l'aide de quatre boulons M6 x 20 mm. (Voir Figure 4)




 **REMARQUE :** L'armoire et les profilés comprennent des trous filetés pour les boulons M6 x 20 mm.

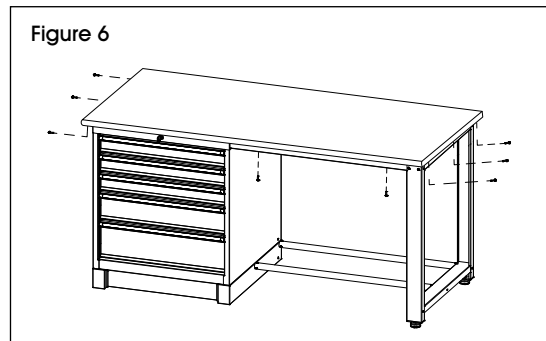
 **REMARQUE :** Pour obtenir un montage adéquat, les profilés doivent être d'abord fixés au pied.

5. Fixez le second support de fixation à l'armoire à l'aide de quatre boulons M6 x 20 mm. (Voir Figure 5)



6. Centrez le dessus de table sur l'armoire et le pied. La partie arrière du dessus de table doit être à niveau avec le bord arrière de l'armoire et le bord du cadre de pied.
7. En utilisant l'emplacement des trous dans les supports de fixation comme modèle, percez des avant-trous de 3/4 po de profondeur dans le dessus de table avec une mèche de 3/16 po. Fixez le dessus de table à l'aide de 12 vis à bois, d'une perceuse, et d'une mèche de perceuse cruciforme ou d'une mèche de perceuse de 10 mm. (Voir Figure 6)

 **REMARQUE :** Utilisez 12 vis pour fixer le dessus de table de 96 x 30 po.



8. Assurez-vous que toutes les vis sont bien serrées.

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