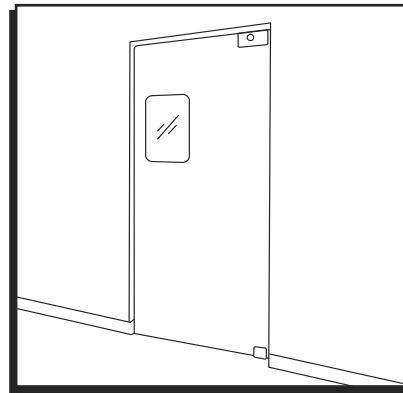
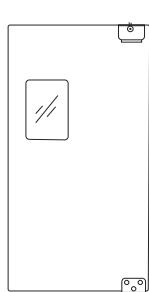


# ULINE H-11777, H-11778 IMPACT TRAFFIC DOOR

1-800-295-5510  
uline.com



## PARTS



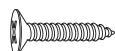
Door  
(H-11777 x 1)  
(H-11778 x 2)



Top Pin Assembly  
(H-11777 x 1)  
(H-11778 x 2)



Cover  
(H-11777 x 2)  
(H-11778 x 4)



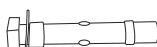
1 1/2" Screw  
(H-11777 x 10)  
(H-11778 x 20)



Bolt  
(H-11777 x 2)  
(H-11778 x 4)



Bottom Pin Assembly  
(H-11777 x 1)  
(H-11778 x 2)



Floor Anchor  
(H-11777 x 2)  
(H-11778 x 4)



1/2" Screw  
(H-11777 x 4)  
(H-11778 x 8)



Locknut  
(H-11777 x 2)  
(H-11778 x 4)

## ASSEMBLY



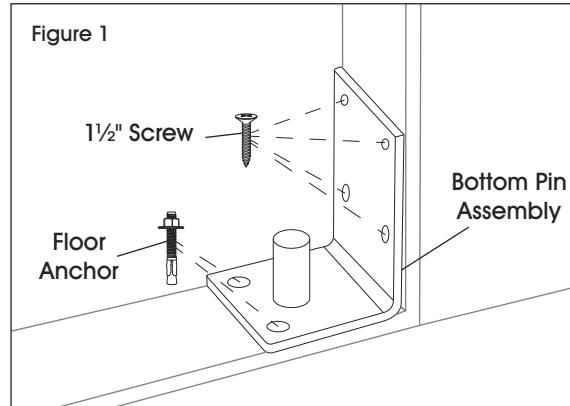
**NOTE:** Jambs must be square and plumb. A minimum of 3 1/2" wide jambs required to mount hardware.



**NOTE:** Measure width and height of framed opening and confirm door will fit desired space.

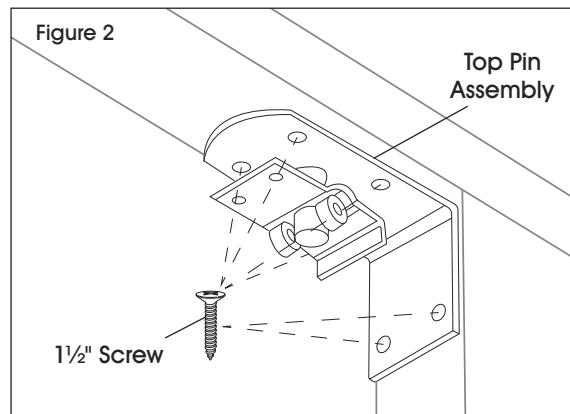
1. Position bottom pin assembly on floor and center on side jamb. Secure to jamb using four 1 1/2" screws. Secure to floor using two floor anchors. (See Figure 1)

Figure 1



2. Align top pin assembly and secure inside door jamb. Use four 1 1/2" screws to secure to top and two screws to secure to side of jamb. (See Figure 2)

Figure 2



## ASSEMBLY CONTINUED

3. Slide door over bottom pin. Align holes on top pin assembly plate with top of door. (See Figure 3)

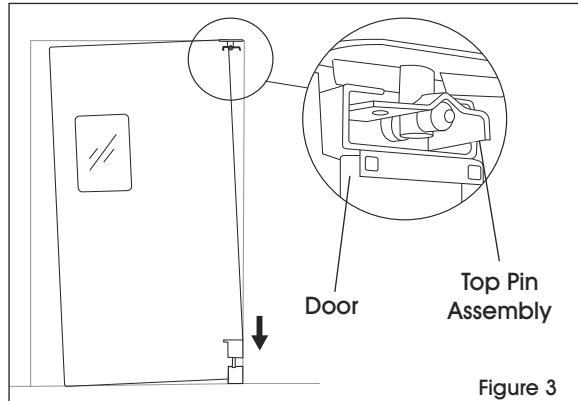
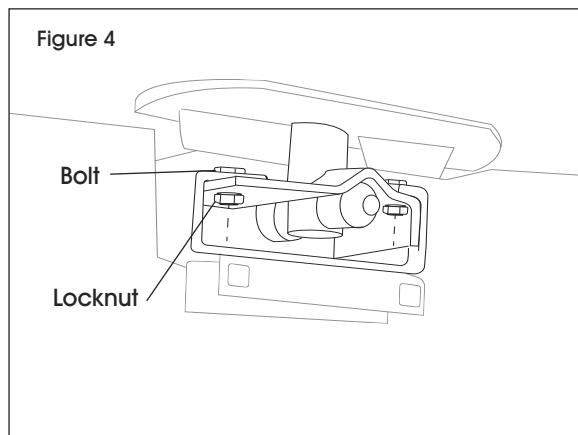
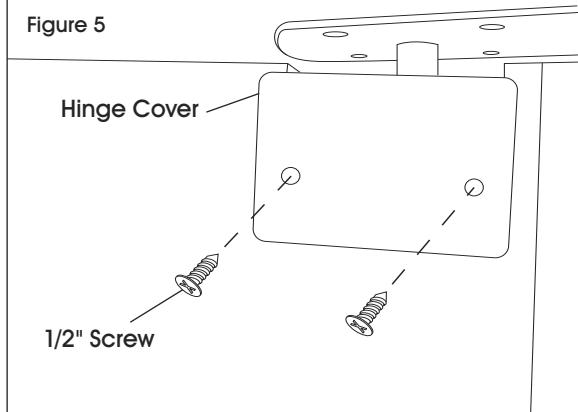


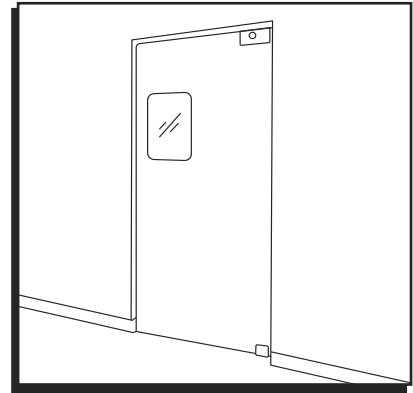
Figure 3

4. Insert four bolts and partially tighten four locknuts. Swing door to closed position. Fully tighten locknuts. (See Figure 4)

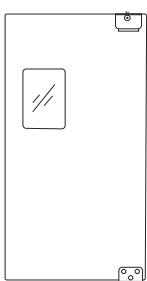


5. Install covers over pin assemblies. Secure with two 1/2" screws each. (See Figure 5)
6. Repeat steps 1-5 if installing a double door.





## PARTES



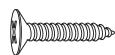
Puerta  
(1 de H-11777)  
(2 de H-11778)



Ensamble del Pasador Superior  
(1 de H-11777)  
(2 de H-11778)



Cubierta  
(2 de H-11777)  
(4 de H-11778)



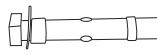
Tornillo de 1½"  
(10 de H-11777)  
(20 de H-11778)



Perno  
(2 de H-11777)  
(4 de H-11778)



Ensamble del Pasador Inferior  
(1 de H-11777)  
(2 de H-11778)



Anclaje de Piso  
(2 de H-11777)  
(4 de H-11778)



Tornillo de 1/2"  
(4 de H-11777)  
(8 de H-11778)



Contratuercas  
(2 de H-11777)  
(4 de H-11778)

## ENSAMBLE

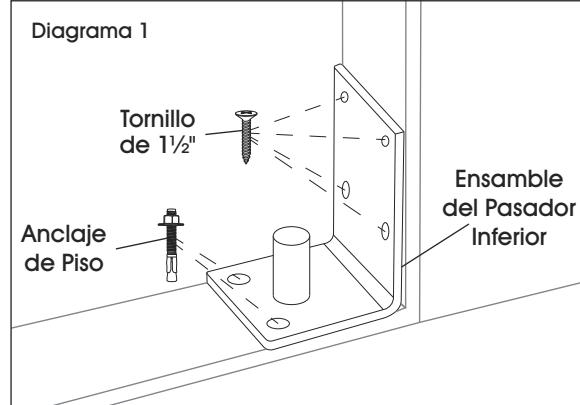


**NOTA:** Los marcos deben encuadrarse y quedar a plomo. Los marcos deben medir un mínimo de 3½" de ancho para instalar la tornillería.

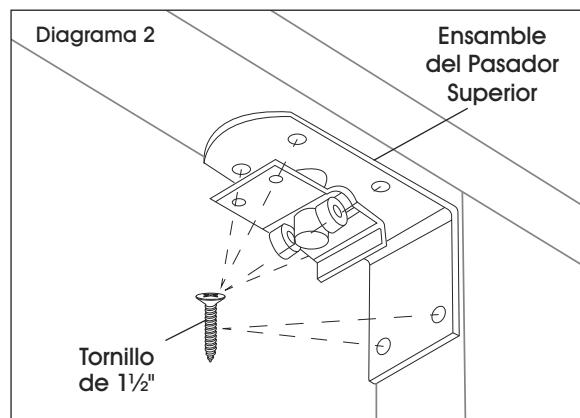


**NOTA:** Mida el ancho y altura de la abertura para el marco y asegúrese de que la puerta cabrá en ese espacio.

- Coloque el ensamble del pasador inferior en el piso y céntrelo en el marco lateral. Asegúrelo al marco utilizando cuatro tornillos de 1½". Asegúrelo al suelo utilizando dos anclajes de piso. (Vea Diagrama 1)

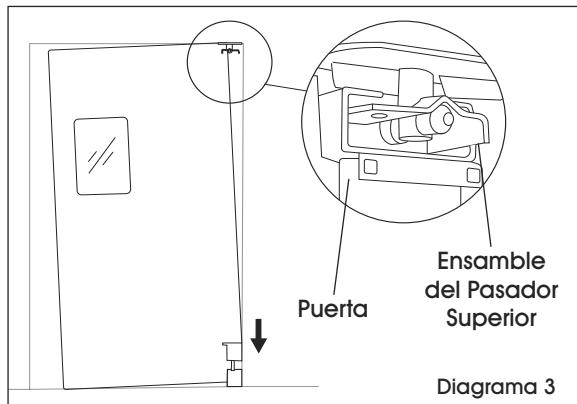


- Alinee el ensamble del pasador superior y asegúrelo en el marco de la puerta. Utilice cuatro tornillos de 1½" para fijarlo a la placa superior y dos tornillos para fijarlo al marco lateral. (Vea Diagrama 2)

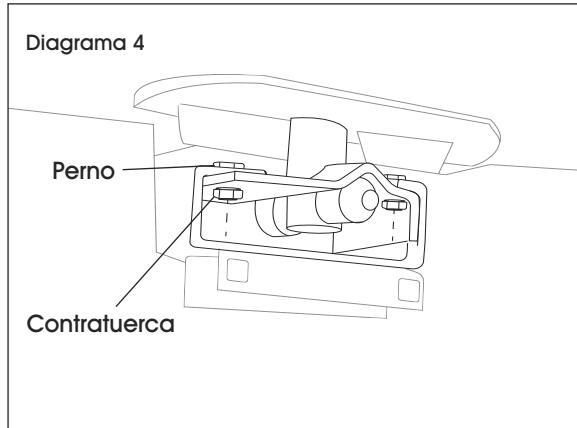


## CONTINUACIÓN DEL ENSAMBLE

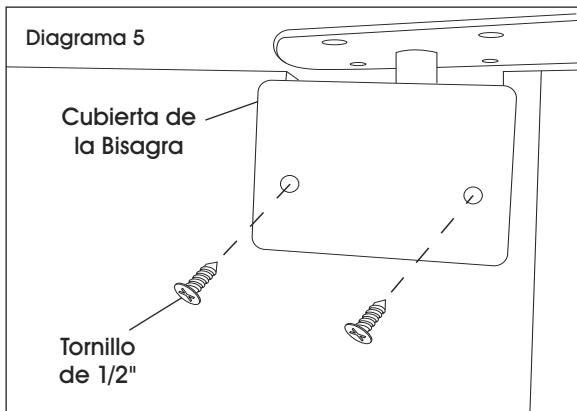
- Deslice la puerta sobre el pasador inferior. Alinee los orificios en la placa del ensamble del pasador superior con la parte superior de la puerta. (Vea Diagrama 3)



- Inserte cuatro pernos y apriete parcialmente con cuatro contratuercas. Cierre la puerta. Apriete las contratuercas completamente. (Vea Diagrama 4)

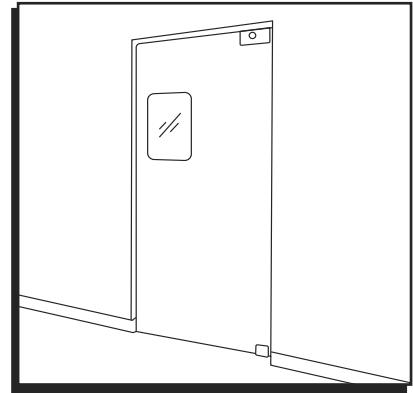


- Instale las cubiertas sobre los ensambles de pasador. Asegúrelas con dos tornillos de 1/2" para cada una. (Vea Diagrama 5)
- Repita los pasos 1-5 si instala puertas dobles.

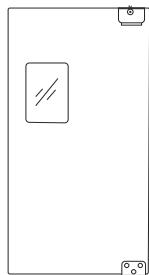


**ULINE** H-11777, H-11778  
**PORTE VA-ET-VIENT**  
**À IMPACT**

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## PIÈCES



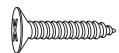
Porte  
(H-11777 x 1)  
(H-11778 x 2)



Ensemble de la  
goupille supérieure  
(H-11777 x 1)  
(H-11778 x 2)



Couvercle  
(H-11777 x 2)  
(H-11778 x 4)



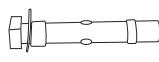
Vis de 1 1/2 po  
(H-11777 x 10)  
(H-11778 x 20)



Boulon  
(H-11777 x 2)  
(H-11778 x 4)



Ensemble de la  
goupille inférieure  
(H-11777 x 1)  
(H-11778 x 2)



Dispositif  
d'ancrage au sol  
(H-11777 x 2)  
(H-11778 x 4)



Vis de 1/2 po  
(H-11777 x 4)  
(H-11778 x 8)



Écrou de blocage  
(H-11777 x 2)  
(H-11778 x 4)

## MONTAGE



**REMARQUE :** Les montants de porte doivent être à l'équerre et d'aplomb. Des montants d'une largeur minimale de 3 1/2 po sont nécessaires pour fixer la quincaillerie.



**REMARQUE :** Mesurez la largeur et la hauteur du cadre de porte pour vous assurer que la porte convient à l'espace prévu.

1. Placez l'ensemble de la goupille inférieure au sol et alignez-le avec le montant de porte latéral. Fixez-le au montant avec quatre vis de 1 1/2 po. Fixez-le au sol avec deux dispositifs d'ancrage. (Voir Figure 1)
2. Alignez l'ensemble de la goupille supérieure et fixez-le à l'intérieur du cadre de porte. Utilisez quatre vis de 1 1/2 po pour le fixer au montant supérieur, et deux vis de 1 1/2 po pour le fixer au montant latéral. (Voir Figure 2)

Figure 1

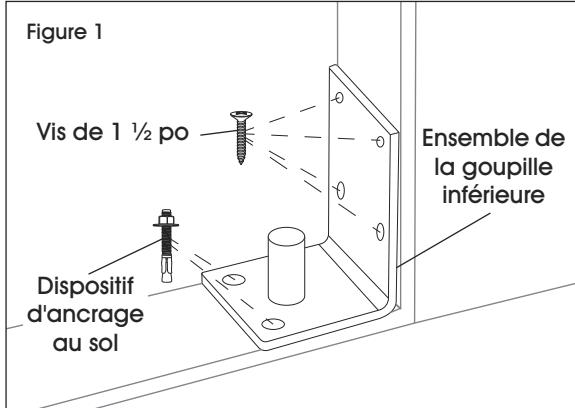
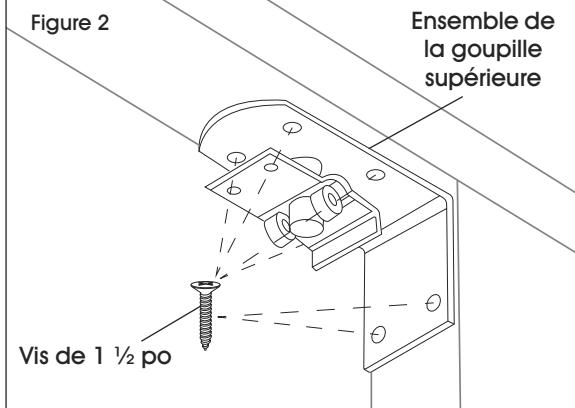


Figure 2



## MONTAGE SUITE

3. Insérez la porte dans la goupille inférieure. Alignez les trous sur la plaque de la goupille supérieure avec la partie supérieure de la porte. (Voir Figure 3)

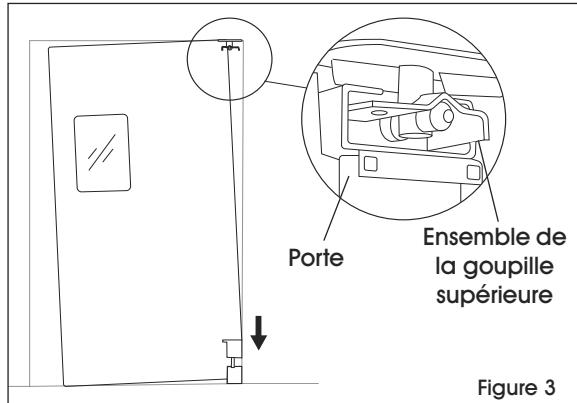
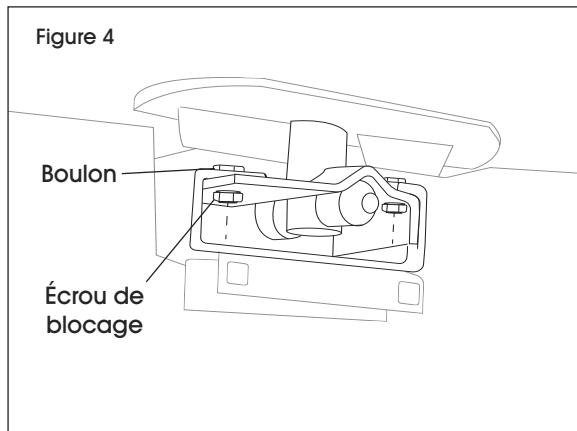


Figure 3

4. Insérez quatre boulons et serrez partiellement quatre écrous de blocage. Poussez la porte en position fermée. Serrez complètement les écrous de blocage. (Voir Figure 4)



5. Mettez les couvercles sur les ensembles de goupilles. Fixez-les avec deux vis de 1/2 po sur chacun. (Voir Figure 5)

6. Répétez les étapes 1 à 5 pour une porte double.

