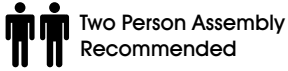
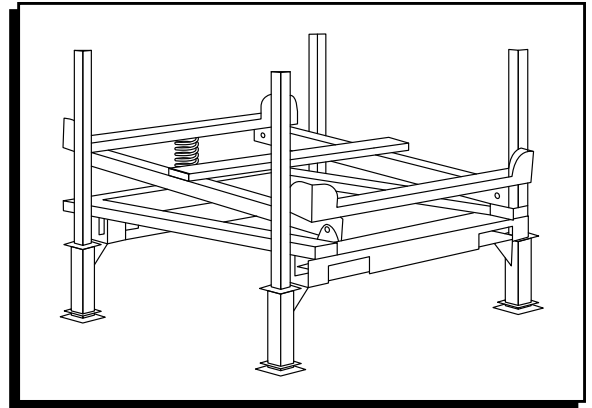


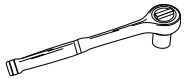
ULINE H-12058 TILTING IBC STAND

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Two Person Assembly
Recommended

TOOLS NEEDED



Socket Wrench



13 mm Socket
16 mm Socket
19 mm Socket



Adjustable Wrench
(optional)



3/4" Wrench
(optional)



1/2" Diameter
Masonry Drill (optional)



Eye Protection
(optional)

PARTS



M12 Large Bolt x 2
Large Washer x 2
Large Locknut x 2



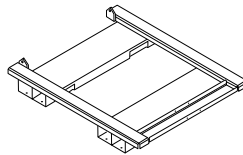
M10 Medium Carriage Bolt x 16
Medium Locknut x 16



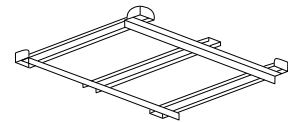
M8 Small Bolt x 8
Small Washer x 8



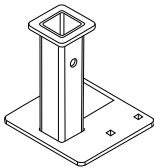
Clevis Pin x 4
Cotter Pin x 4



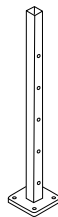
Base Frame x 1



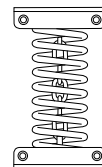
Tilting Frame x 1



Fixed Leg x 4



Adjustable Leg x 4

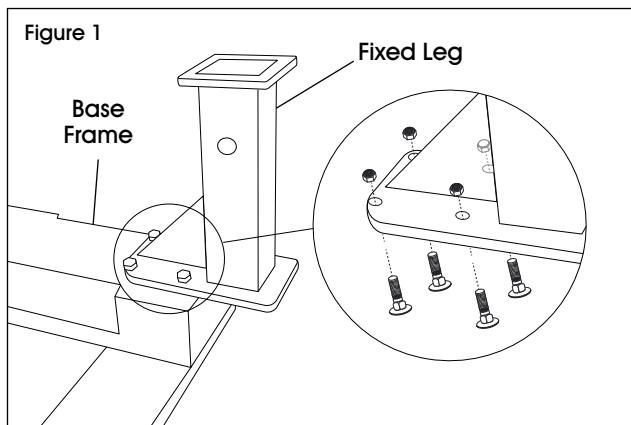


Spring x 1

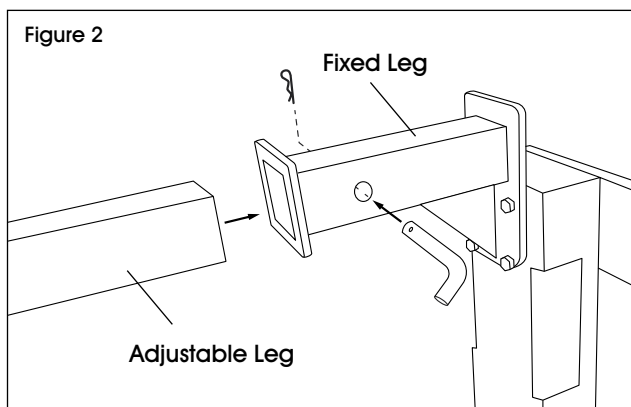
ASSEMBLY

1. Lay base frame on the ground. Using socket wrench with 16 mm socket, fasten fixed legs to the bottom of the base frame with medium carriage bolts and locknuts. (See Figure 1)

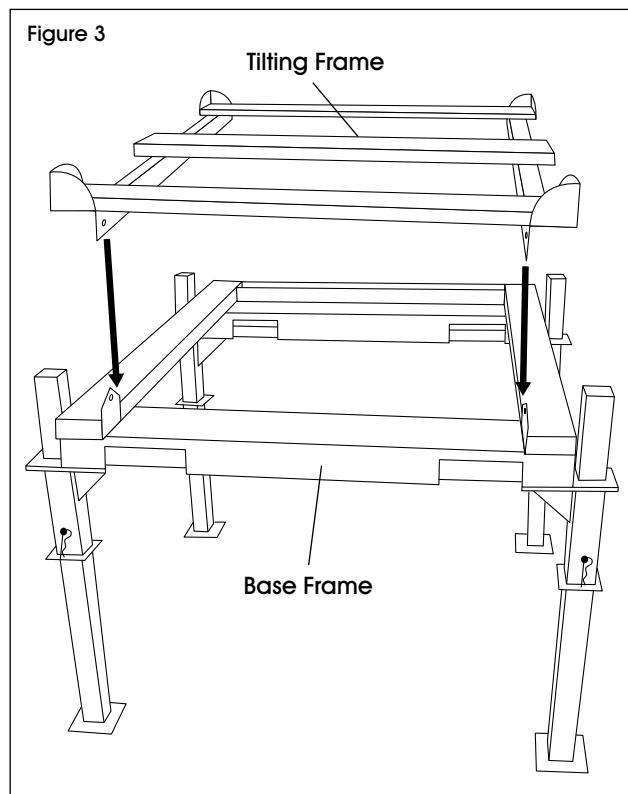
 **NOTE:** Fixed legs will extend out of the base frame.



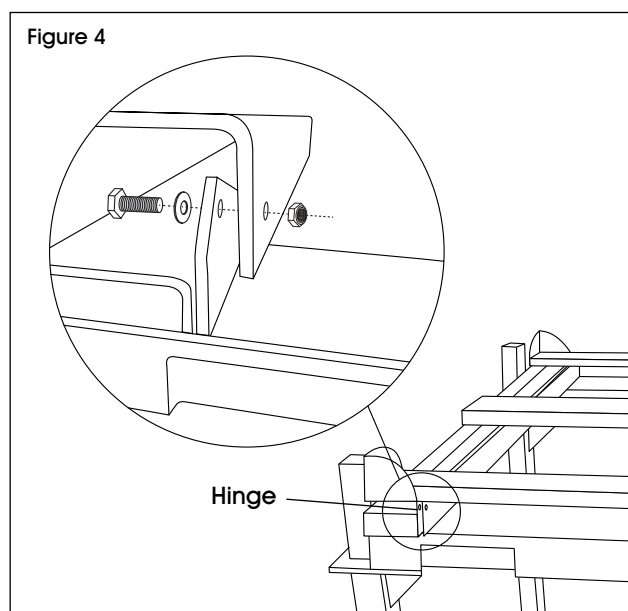
2. Using two people, turn base frame on side. Insert the adjustable legs into the fixed legs. Place the clevis pin through the legs at the desired height. Secure with cotter pin. (See Figure 2)



3. Set the assembled stand upright on its legs and place the tilting frame on top of base frame. (See Figure 3)

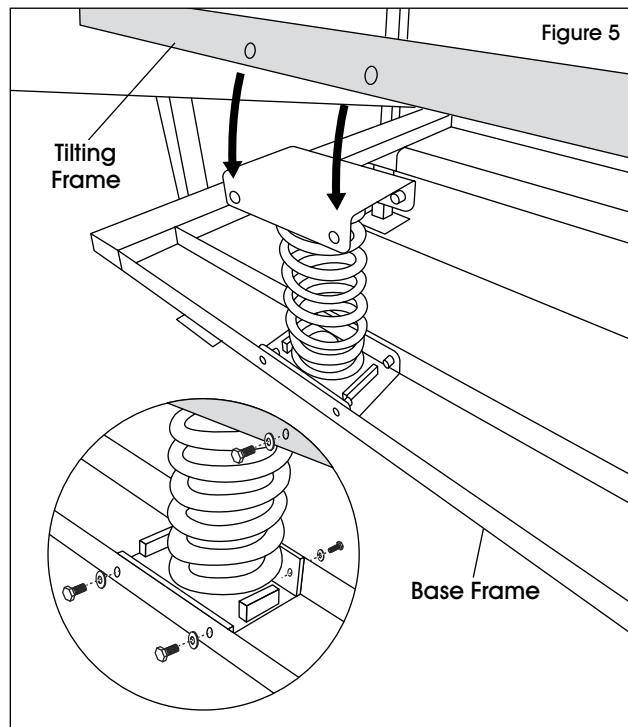


4. Using socket wrench with 19 mm socket, install the large bolt, washer and locknut in the hinges. Recommend using adjustable or 3/4" wrench to hold bolt in place while securing the washer. (See Figure 4)



ASSEMBLY CONTINUED

- Using socket wrench with 13mm socket, small bolts and washers, install the spring between the tilting and base frames. (See Figure 5)



CONCRETE INSTALLATION (OPTIONAL)

- Verify the IBC stand is positioned in the desired location. Mark the floor where holes will be drilled.



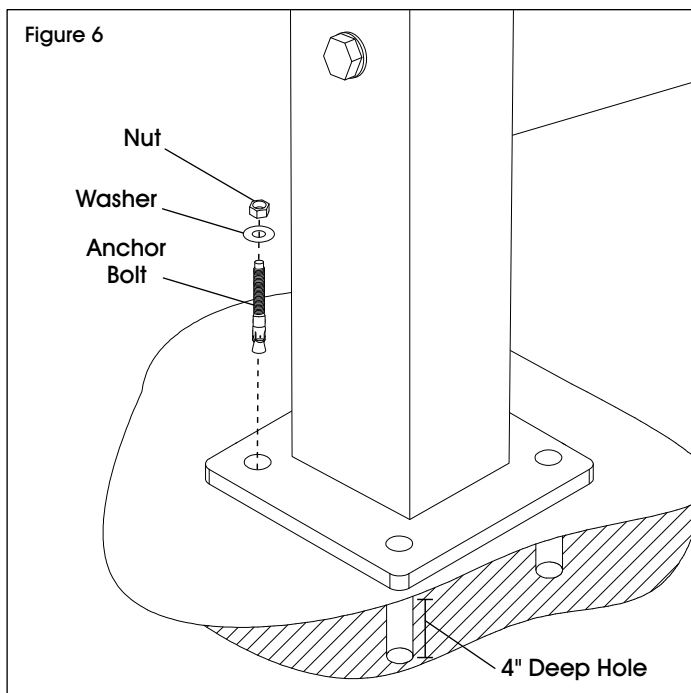
WARNING! Wear eye protection when completing step 2.

- Using a 1/2" diameter masonry drill bit, drill a hole approximately 4" deep into the floor at previously marked locations. (See Figure 6)



NOTE: For the anchor to function properly, the hole must not be larger in diameter than the anchor bolt.

- Clean out debris and dust from inside the hole.
- Insert the anchor bolt through the mounting plate and into the hole. Tap the anchor bolt down with a hammer if needed. (See Figure 6)
- Place washer and nut onto anchor bolt. Tighten the hex nut using 3/4" wrench until anchor bolt is secure.
- Repeat for remaining anchors.



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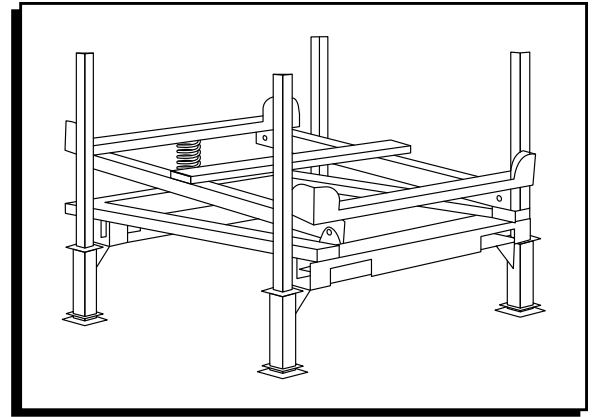
ULINE H-12058

SOPORTE INCLINABLE PARA TANQUE IBC

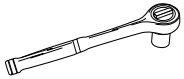
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Se recomienda Armar
Entre Dos Personas



HERRAMIENTAS NECESARIAS



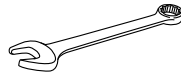
Llave de Dado



Dado de 13 mm
Dado de 16 mm
Dado de 19 mm



Llave Ajustable
(opcional)



Llave de 3/4"
(opcional)



Broca de 1/2" de
Diámetro para
Mampostería (opcional)



Protección Ocular
(opcional)

PARTES



2 Pernos Grandes M12
2 Rondanas Grandes
2 Contratueras Grandes



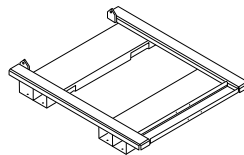
16 Pernos Medianos de Cabeza Redonda M10
16 Contratueras Medianas



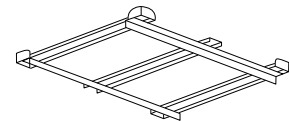
8 Pernos Chicos M8
8 Rondanas Chicas



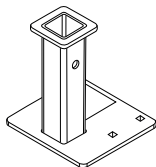
4 Pernos de Leva
4 Pasadores de Chaveta



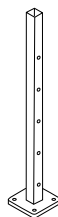
1 Armazón Base



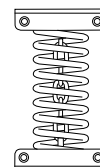
1 Armazón Inclínable



4 Patas Fijas



4 Patas Ajustables



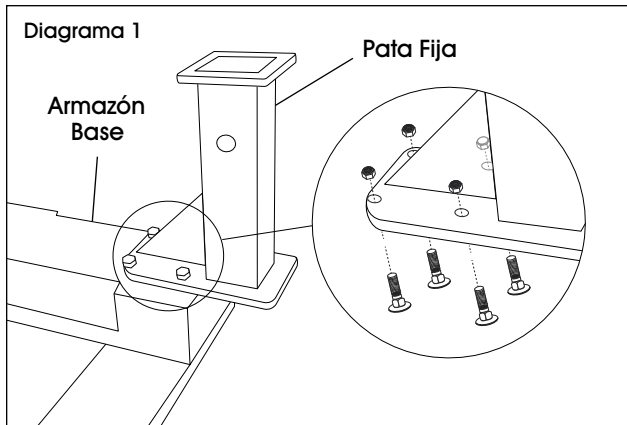
1 Resorte

ENSAMBLE

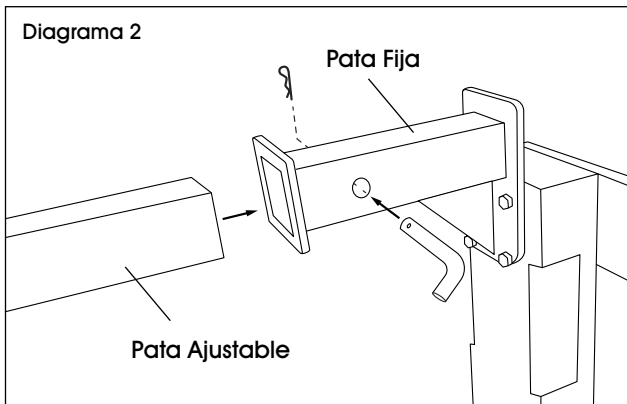
1. Coloque la base en el piso. Sujete las patas fijas a la parte inferior del armazón base con una llave, un dado de 16 mm, pernos medianos de cabeza redonda y contratruercas. (Vea Diagrama 1)



NOTA: Las patas fijas se extenderán fuera del armazón base.

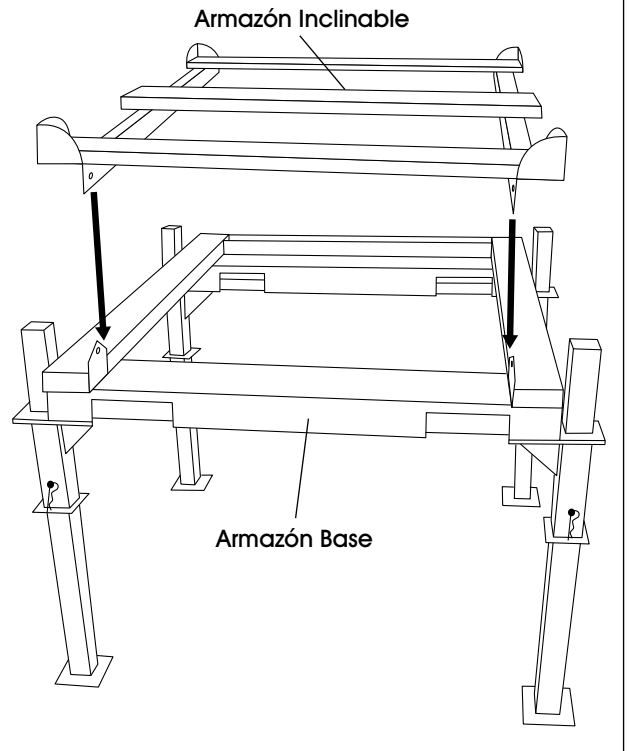


2. Con la ayuda de dos personas, voltee de lado el armazón base. Inserte las patas ajustables en las patas fijas. Pase el perno de leva a través de las patas a la altura deseada. Asegure con el pasador de chaveta. (Vea Diagrama 2)



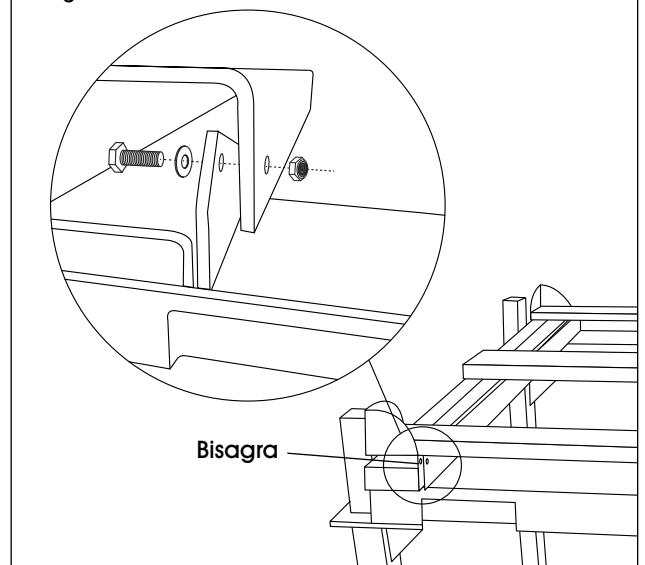
3. Coloque el soporte ensamblado en posición vertical sobre sus patas y ponga el armazón inclinable encima del armazón base. (Vea Diagrama 3)

Diagrama 3



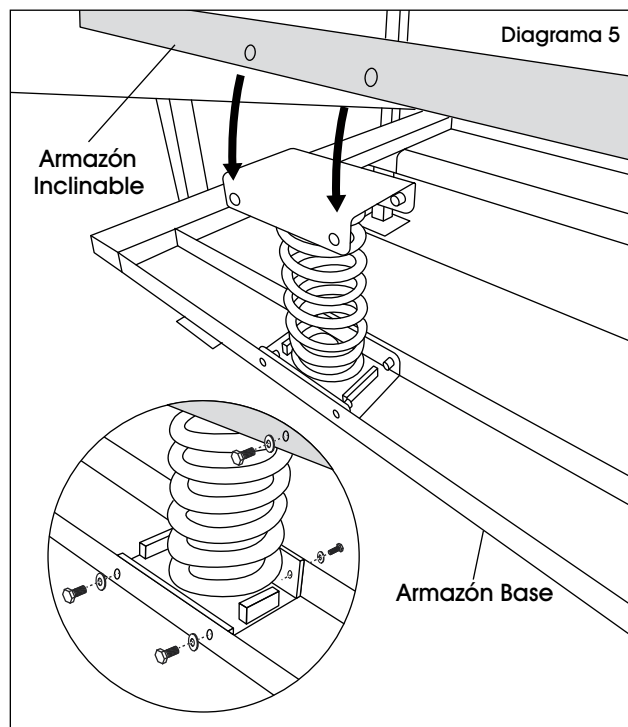
4. Con la llave y un dado de 19 mm, instale el perno grande, la rondana y la contratuerca en las bisagras. Se recomienda usar una llave ajustable o de 3/4" para sujetar el perno en su lugar mientras fija la rondana. (Vea Diagrama 4)

Diagrama 4



CONTINUACIÓN DEL ENSAMBLE

5. Instale el resorte entre el armazón base y el armazón inclinable con la llave y un dado de 13 mm, pernos y rondanas pequeñas. (Vea Diagrama 5)



INSTALACIÓN EN CONCRETO (OPCIONAL)

1. Verifique que el soporte para tanque IBC esté posicionado en la ubicación deseada. Marque el piso donde se harán los orificios.



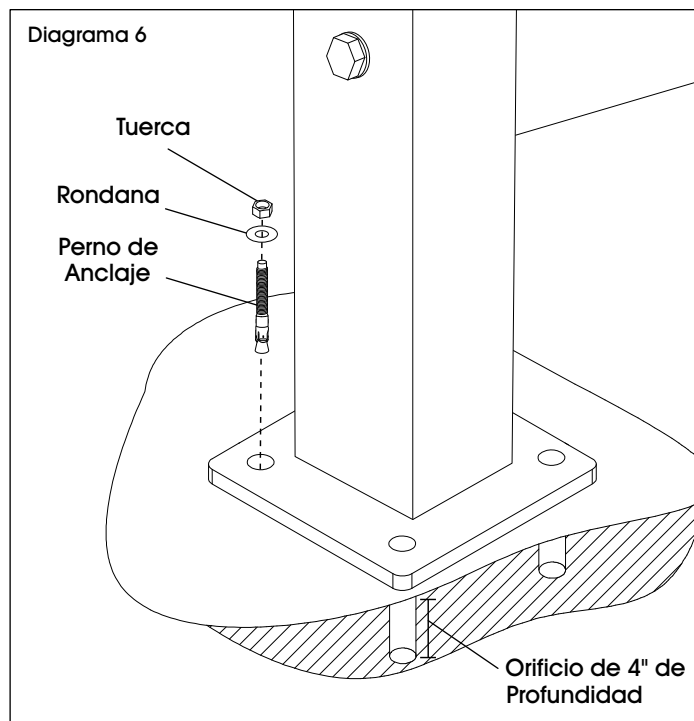
¡ADVERTENCIA! Use protección ocular para llevar a cabo el paso 2.

2. Usando una broca de mampostería de 1/2" de diámetro, haga un orificio de aproximadamente 4" de profundidad en el piso. (Vea Diagrama 6)



NOTA: Para que el anclaje funcione bien, el diámetro del orificio debe ser menor que el del perno de anclaje.

3. Limpie los residuos y el polvo del orificio.
4. Inserte el perno de anclaje a través de la placa de instalación y en el orificio. Si fuera necesario, golpee ligeramente el perno de anclaje con un martillo. (Vea Diagrama 6)
5. Coloque la rondana y la tuerca en el perno de anclaje. Apriete la tuerca hexagonal con la llave de 3/4" hasta que el perno de anclaje quede fijo.
6. Repita la operación con los anclajes restantes.



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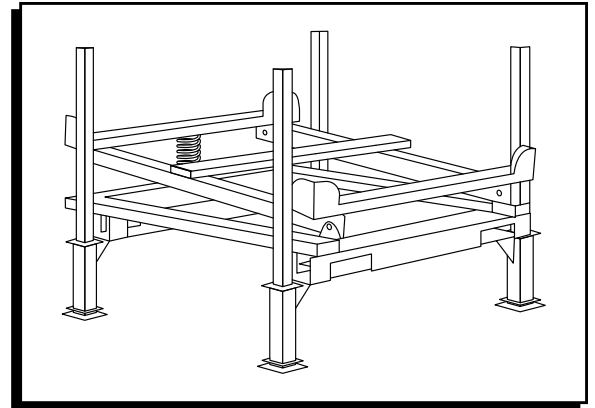
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SUPPORT INCLINABLE POUR GRV

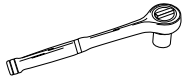
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Montage à deux
personnes recommandé



OUTILS REQUIS



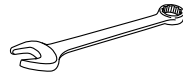
Clé à douille



Douille 13 mm
Douille 16 mm
Douille 19 mm



Clé à molette
(optionnel)



Clé de 3/4 po
(optionnel)

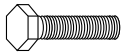


Foret à maçonnerie
de 1/2 po de diamètre
(optionnel)

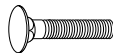


Lunettes de sécurité
(optionnel)

PIÈCES



Grand boulon M12 x 2
Grande rondelle x 2
Grand écrou freiné x 2



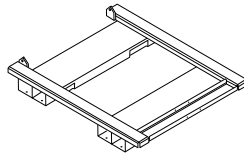
Boulon de carrosserie moyen M10 x 16
Écrou freiné moyen x 16



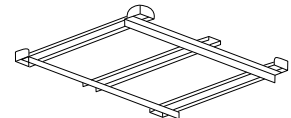
Petit boulon M8 x 8
Petite rondelle x 8



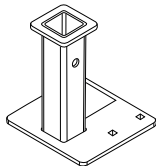
Goupille de sécurité x 4
Goupille fendue x 4



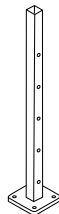
Cadre de la base x 1



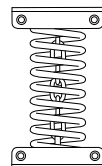
Cadre inclinable x 1



Pied fixe x 4



Pied ajustable x 4

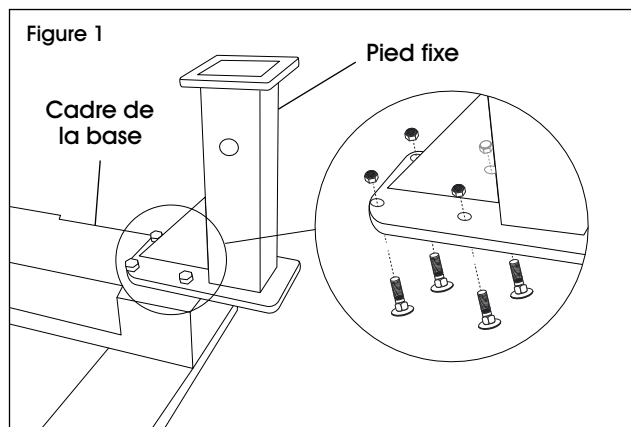


Ressort x 1

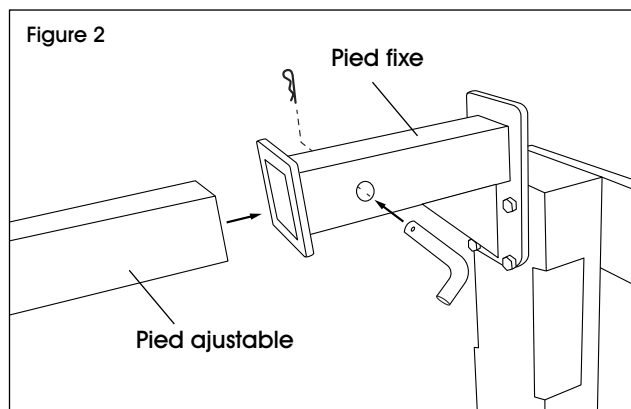
ASSEMBLAGE

1. Posez le cadre de la base au sol. Utilisez la clé à douille avec une douille de 16 mm pour installer les pieds fixes au bas du cadre de la base à l'aide de boulons de carrosserie et écrous freinés moyens. (Voir Figure 1)

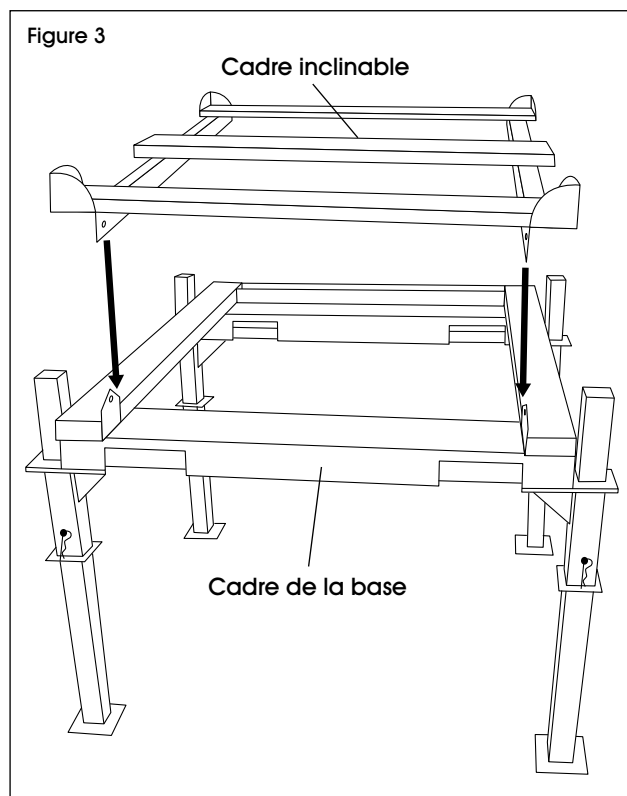
 **REMARQUE :** Les pieds fixes dépassent du cadre de la base.



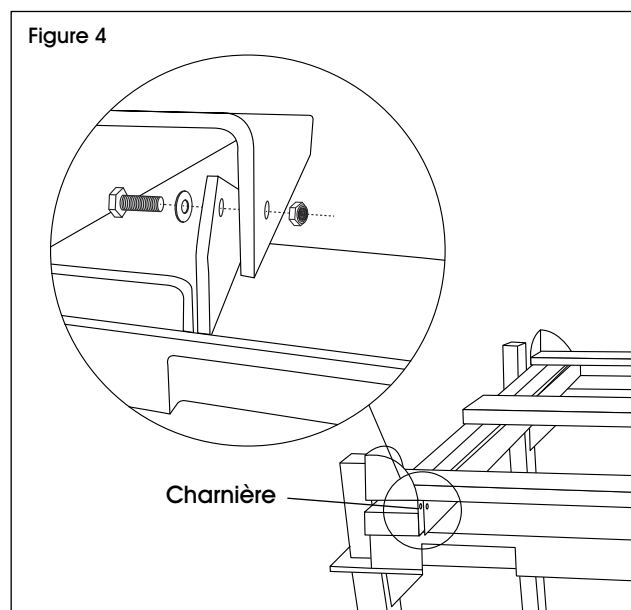
2. Insérez les pieds ajustables dans les pieds fixes. Placez la goupille de sécurité dans les pieds à la hauteur désirée. Fixez-la avec la goupille fendue. (Voir Figure 2)



3. Redressez le support assemblé sur ses pieds et posez le cadre inclinable sur le cadre de la base. (Voir Figure 3)

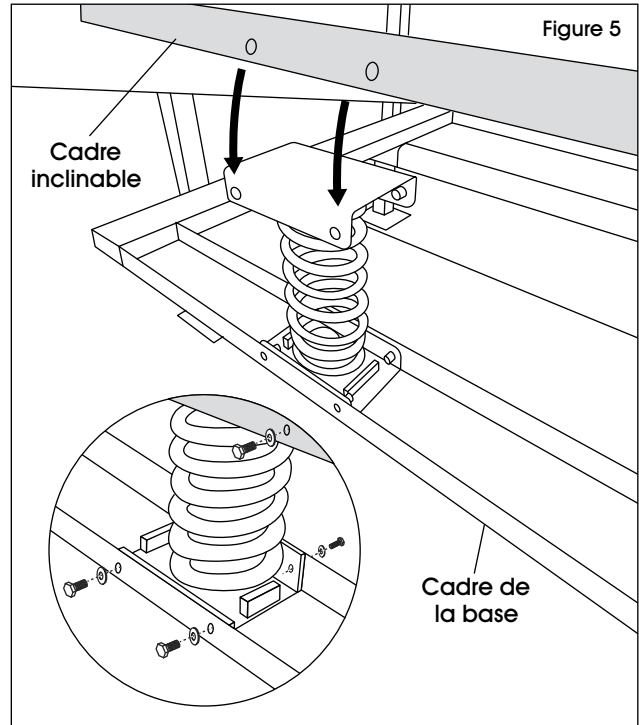


4. Utilisez la clé à douille avec une douille de 19 mm pour fixer le grand boulon, la grande rondelle et le grand écrou freiné dans une charnière. Il est recommandé d'utiliser une clé à molette ou une clé de 3/4 po pour maintenir le boulon en place lors de la fixation de la rondelle. (Voir Figure 4)



ASSEMBLAGE SUITE

- Utilisez la clé à douille avec une douille de 13 mm pour installer le ressort entre le cadre inclinable et le cadre de la base à l'aide de petits boulons et de petites rondelles. (Voir Figure 5)



INSTALLATION SUR BÉTON (OPTIONNEL)

- Assurez-vous que le support pour GRV est positionné à l'emplacement voulu. Marquez au sol l'emplacement des trous à percer.



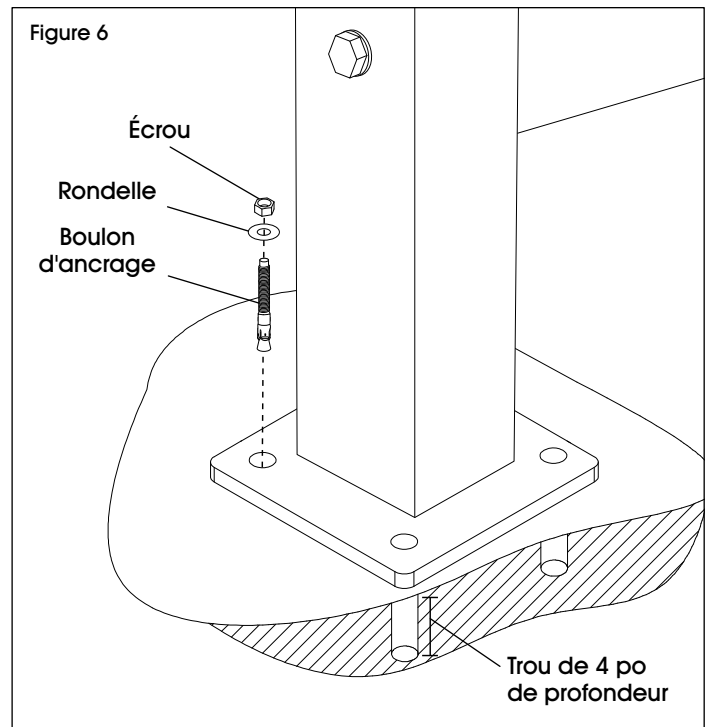
AVERTISSEMENT! Portez des lunettes de sécurité lorsque vous procédez à l'étape 2.

- Percez un trou d'environ 4 po de profondeur dans le plancher aux emplacements précédemment marqués avec une mèche à maçonnerie de 1/2 po de diamètre. (Voir Figure 6)



REMARQUE : Pour que l'ancrage fonctionne correctement, le diamètre du trou ne doit pas dépasser celui du boulon d'ancrage.

- Retirez les débris et la poussière de l'intérieur du trou.
- Insérez complètement le boulon d'ancrage à travers la plaque de montage, puis dans le trou. Enfoncez les boulons d'ancrage à l'aide d'un marteau. (Voir Figure 6)
- Insérez la rondelle et l'écrou dans le boulon d'ancrage. Serrez l'écrou hexagonal avec la clé de 3/4 po pour sécuriser le boulon d'ancrage.
- Répétez l'opération pour les autres ancrages.



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