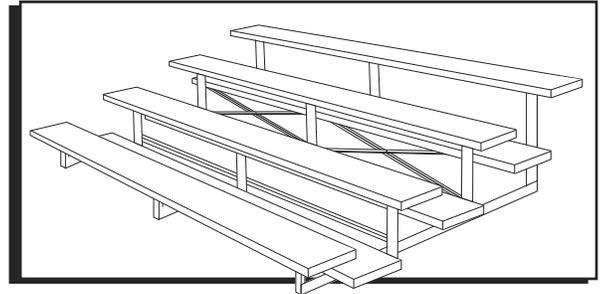


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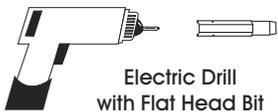
TIP AND ROLL KIT FOR 4-ROW BLEACHERS

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WARNING! Due to outdoor wind hazards, bleachers with tip and roll kits, while suitable for indoor or outdoor use, should only be tipped up onto the casters when indoors in order to prevent them from tipping back over unintentionally.

TOOLS NEEDED



Electric Drill
with Flat Head Bit



Socket Wrench



1/2" Deep
Well Socket

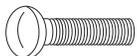


9/16" Deep
Well Socket



9/16" Wrench

PARTS



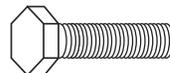
Screw x 14



5/16" Flange Nut x 14



Washer x 14



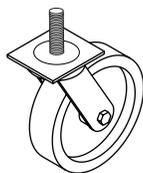
Hex Head Bolt x 2



3/8" Flange Nut x 6



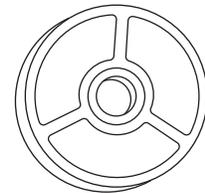
Nut x 2



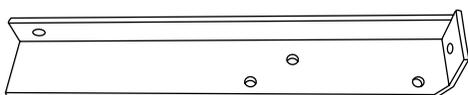
5" Swivel Caster x 4



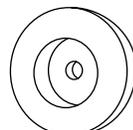
5" Swivel Caster with Brake x 2



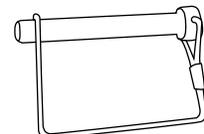
Spacer x 2



Extension Arm x 2



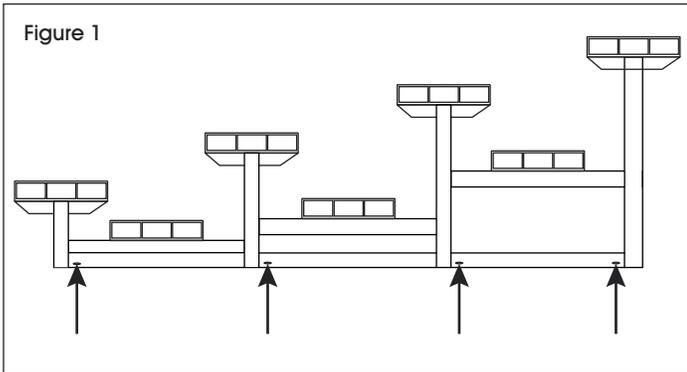
Rubber Foot Pad x 14



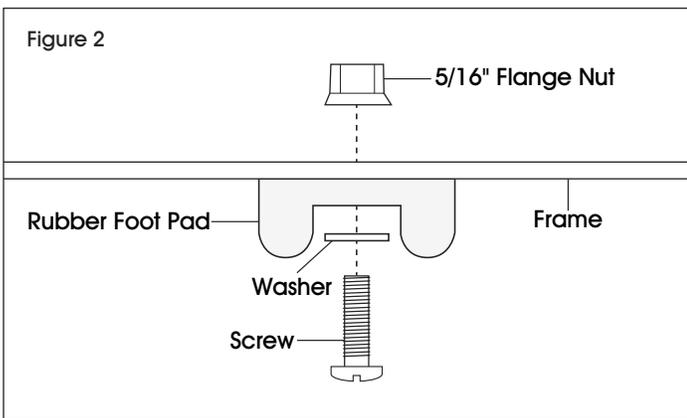
Snap Pin x 2

ASSEMBLY

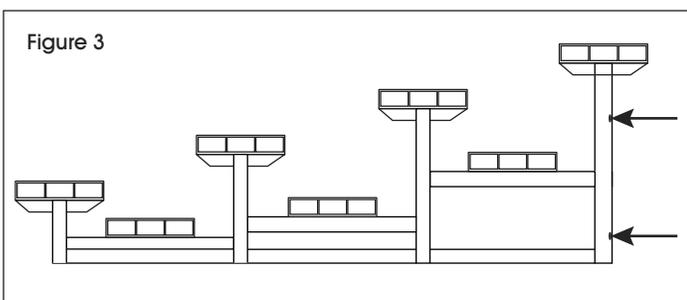
- Each of the three bleacher frames has four predrilled holes along the bottom. (See Figure 1)



- Attach four rubber foot pads to the predrilled holes using a screw, washer and 5/16" flange nut. (See Figure 2)



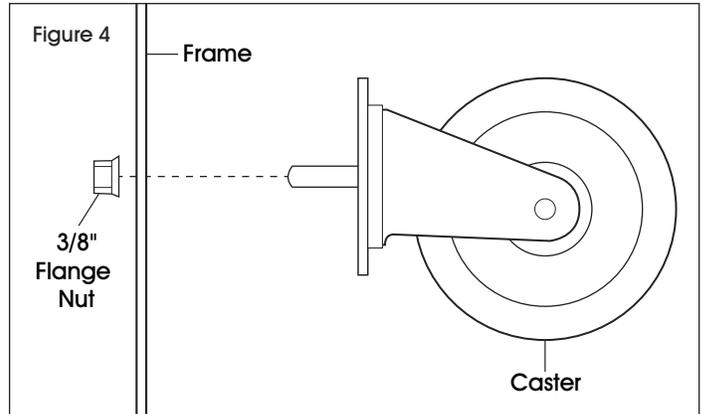
- Each of the three bleacher frames has two predrilled holes along the back. (See Figure 3)



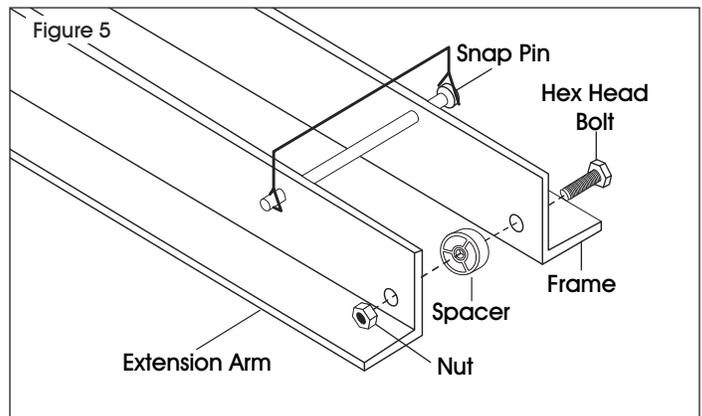
- Insert the casters into the predrilled holes and attach using 3/8" flange nuts. (See Figure 4)

 **NOTE:** Casters with brakes go on the bottom holes.

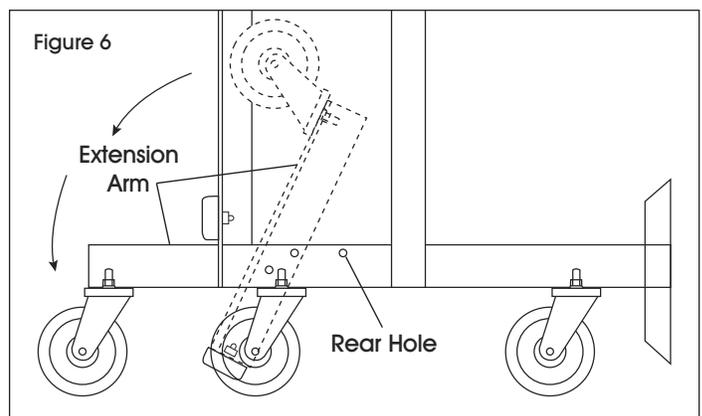
 **NOTE:** Casters go on the outside frames only. There are no casters on the middle frame.



- Attach the extension arms by inserting the snap pin through the two end frames and the extension arms, and attaching with the hex head bolt, spacer and nut. (See Figure 5)



- Remove snap pin and rotate extension arm counter clockwise until rear caster touches floor. Reinstall snap pin in rear hole. (See Figure 6)



- Attach the remaining caster.
- Attach rubber foot pad to the predrilled hole on the end of the each extension arm using a screw, washer and 5/16" flange nut. (See Figure 2)

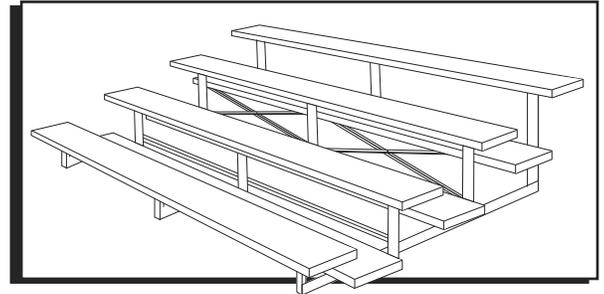
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KIT DE RUEDAS PARA INCLINAR Y DESLIZAR GRADAS DE 4 FILAS

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¡ADVERTENCIA! Debido al peligro de los vientos al aire libre, las gradas con kit de ruedas para inclinar y deslizar, cuando sea adecuado su uso en interiores o exteriores, solo deben estar inclinadas hacia arriba cuando esté en interiores para evitar que se vuelque hacia atrás accidentalmente.

HERRAMIENTAS NECESARIAS



Taladro Eléctrico con Broca de Cabeza Plana



Matraca



Dado Largo de 1/2"

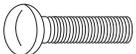


Dado Largo de 9/16"



Llave de 9/16"

PARTES



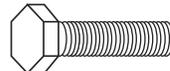
14 Tornillos



14 Tuercas con Reborde de 5/16"



14 Rondanas



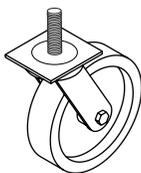
2 Pernos de Cabeza Hexagonal



6 Tuercas con Reborde de 3/8"



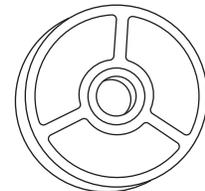
2 Tuercas



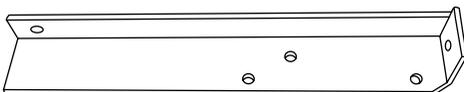
4 Ruedas Giratorias de 5"



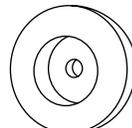
2 Ruedas Giratorias con Freno de 5"



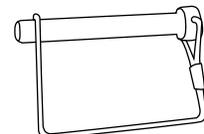
2 Espaciadores



2 Brazos de Extensión



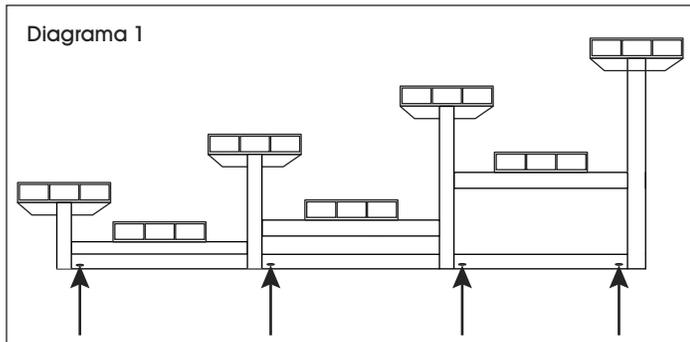
14 Empaques de Caucho para Patas



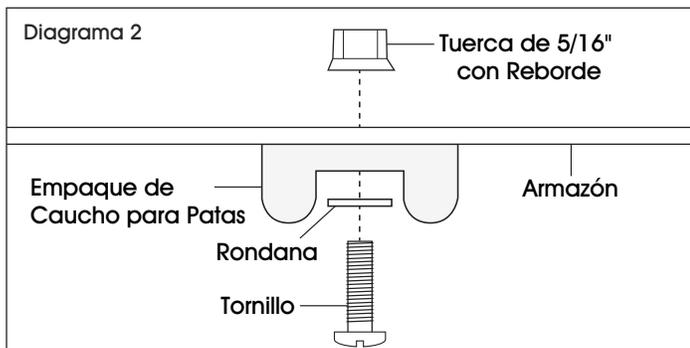
2 pasadores de presión

ENSAMBLE

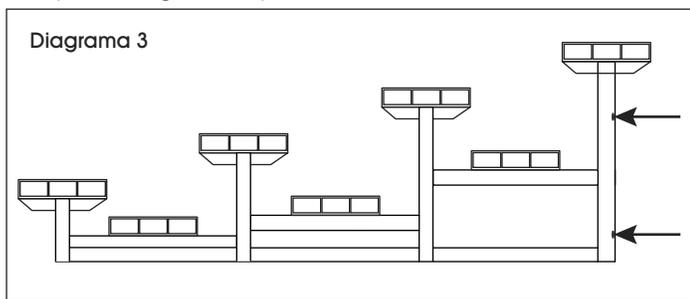
1. Cada uno de los tres marcos de las gradas tiene cuatro orificios pretaladrados en la parte inferior. (Vea Diagrama 1)



2. Fije cuatro empaques de caucho para patas a los orificios pretaladrados usando un tornillo, una rondana y una tuerca con reborde de 5/16". (Vea Diagrama 2)



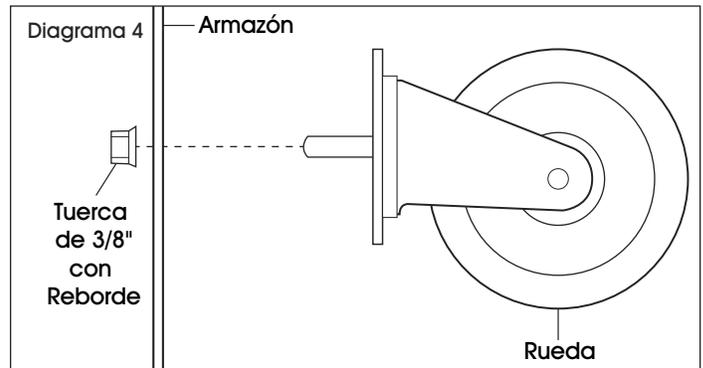
3. Cada uno de los tres marcos de las gradas tiene dos orificios pretaladrados en la parte posterior. (Vea Diagrama 3)



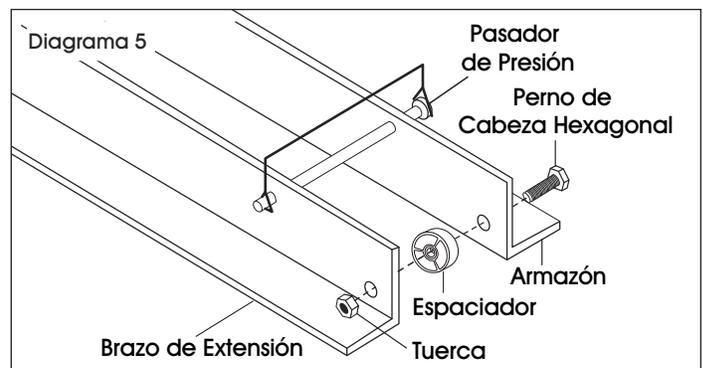
4. Inserte las ruedas en los orificios pretaladrados y fíjelas usando tuercas con reborde de 3/8". (Vea Diagrama 4)

NOTA: Las ruedas con freno van en los orificios inferiores.

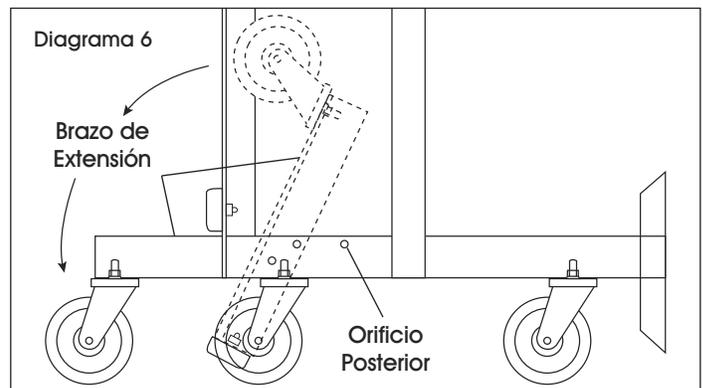
NOTA: Las ruedas se colocan únicamente en el exterior de los marcos. No hay ruedas en el marco central.



5. Fije los brazos de extensión insertando la clavija de presión a través de los dos marcos del extremo y de los brazos de extensión y fijándolos con un perno de cabeza hexagonal, un espaciador y una tuerca. (Vea Diagrama 5)



6. Quite el pasador de presión y gire el brazo de extensión en el sentido contrario a las agujas del reloj hasta que la rueda trasera toque el piso. Vuelva a colocar el pasador de presión en el orificio trasero. (Vea Diagrama 6)



7. Coloque la rueda restante.
8. Fije un empaque de caucho para pata al orificio pretaladrado del extremo de cada uno de los brazos de extensión usando un tornillo, una rondana y una tuerca con reborde de 5/16". (Vea Diagrama 2)

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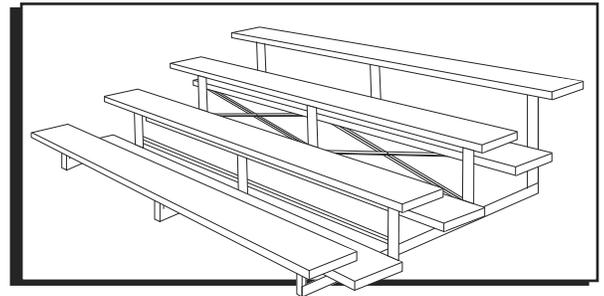
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ENSEMBLE DE ROULETTES BASCULE ET ROULE POUR GRADINS À 4 RANGÉES

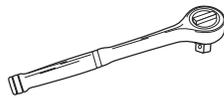


AVERTISSEMENT! En raison des risques de vents extérieurs, les gradins avec ensembles de roulettes bascule et roule, bien qu'ils conviennent aux environnements intérieurs et extérieurs, ne doivent avoir les roulettes inclinées vers le haut que si les gradins sont disposés à l'intérieur, et ce, afin d'empêcher qu'ils ne basculent accidentellement vers l'arrière.

OUTILS REQUIS



Perceuse électrique avec mèche plate



Clé à douilles



Douille profonde de 1/2 po

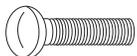


Douille profonde de 9/16 po



Clé de 9/16 po

PIÈCES



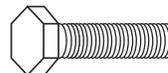
Vis x 14



Écrou à embase de 5/16 po x 14



Rondelle x 14



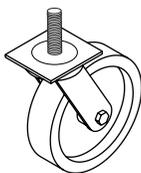
Boulon à tête hexagonale x 2



Écrou à embase de 3/8 po x 6



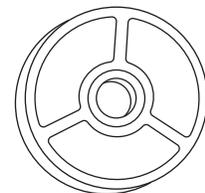
Écrou x 2



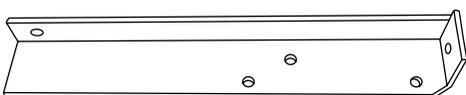
Roulette pivotante de 5 po x 4



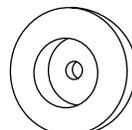
Roulette pivotante avec frein de 5 po x 2



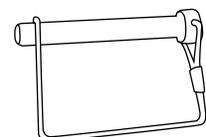
Entretoise x 2



Bras d'extension x 2



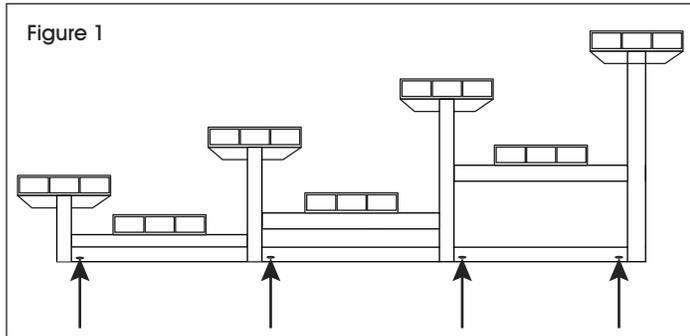
Tampon en caoutchouc x 14



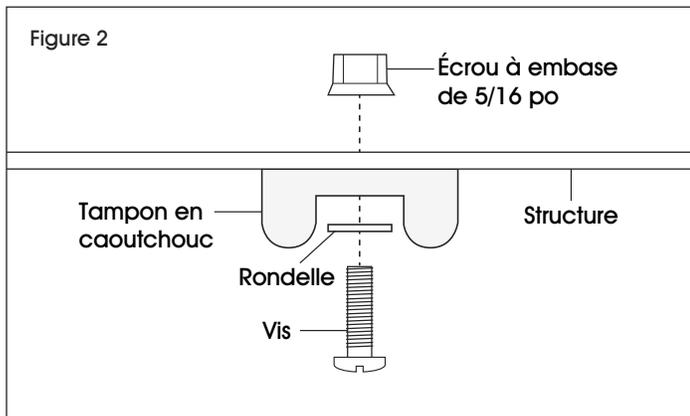
Goupille x 2

ASSEMBLAGE

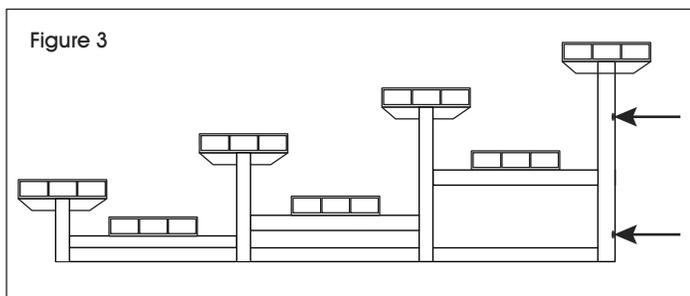
1. Chacune des trois structures de gradins comporte quatre trous prépercés le long de la partie inférieure. (Voir Figure 1)



2. Fixez les quatre tampons en caoutchouc dans les trous prépercés à l'aide d'une vis, d'une rondelle et d'un écrou à embase de 5/16 po. (Voir Figure 2)

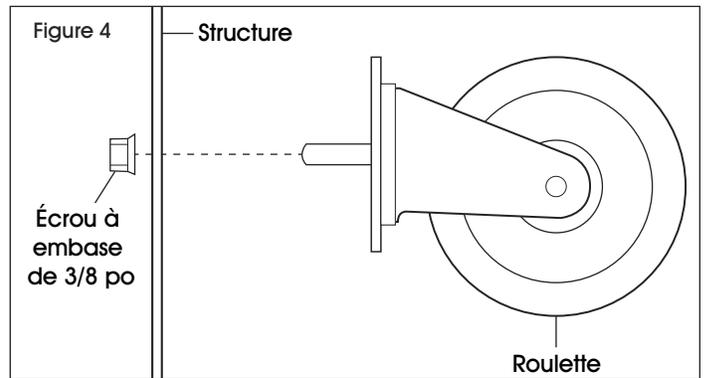


3. Chacune des trois structures de gradins comporte deux trous prépercés le long de la partie arrière. (Voir Figure 3)

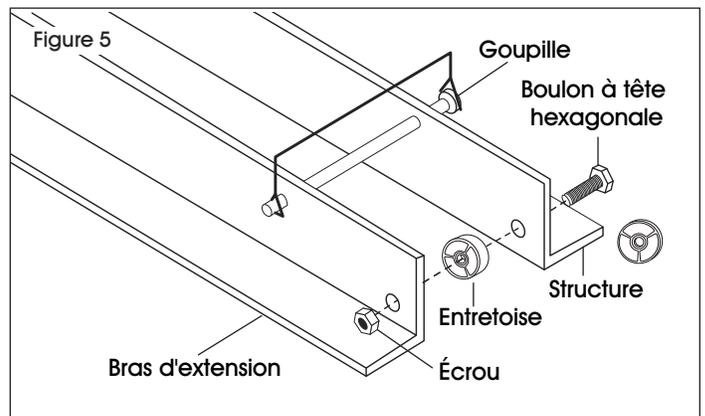


4. Insérez les roulettes dans les trous prépercés et fixez-les à l'aide d'écrous à embase de 3/8 po. (Voir Figure 4)

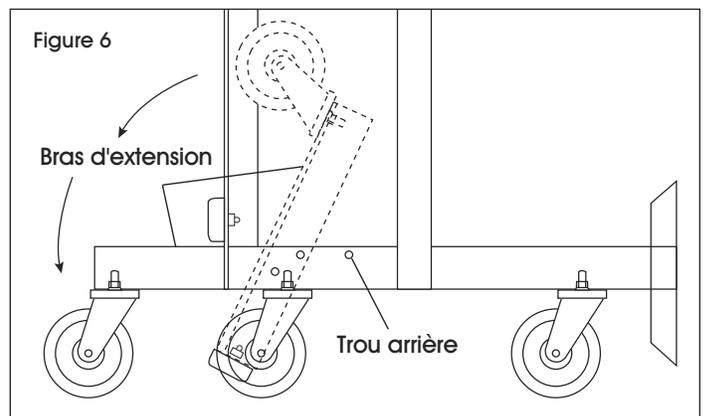
- 
REMARQUE : Les roulettes avec freins vont dans les trous inférieurs.
- 
REMARQUE : Les roulettes se raccordent uniquement aux structures extérieures. Aucune roulette ne se raccorde à la structure du milieu.



5. Fixez les bras d'extension en insérant la goupille à travers les deux structures d'extrémité et les bras d'extension, et fixez à l'aide du boulon à tête hexagonale, de l'entretoise et de l'écrou. (Voir Figure 5)



6. Retirez la goupille et tournez le bras d'extension dans le sens antihoraire jusqu'à ce que la roulette arrière touche le sol. Réinstallez la goupille dans le trou arrière. (Voir Figure 6)



7. Installez la roulette restante.
8. Fixez le tampon en caoutchouc dans le trou prépercé à l'extrémité de chaque bras d'extension à l'aide d'une vis, d'une rondelle et d'un écrou à embase de 5/16 po. (Voir Figure 2)

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