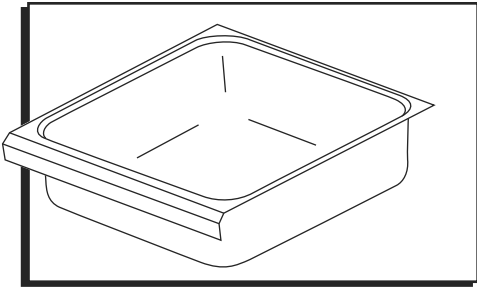


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DRAWER FOR STAINLESS STEEL WORKTABLE

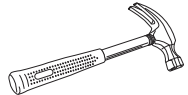
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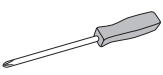
TOOLS NEEDED



Electric Drill



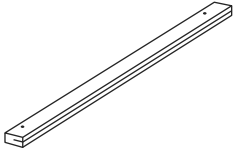
Hammer



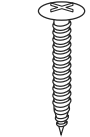
Phillips Screwdriver

DRAWER CAPACITY PER TABLE	
SIZE	CAPACITY
36"	1 Centered
48"	1 Centered
60"	1 Centered; or 1 Left and 1 Right
72"	1 Centered; or 1 Left and 1 Right
96"	1 Left and 1 Right

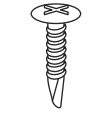
PARTS



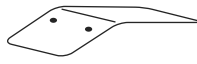
Poly Slide x 2



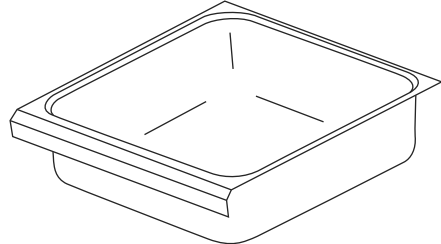
1" Screw x 4



#8 x 1/2"
 Drill Screw
 x 2



Drawer Stop x 1



Drawer x 1

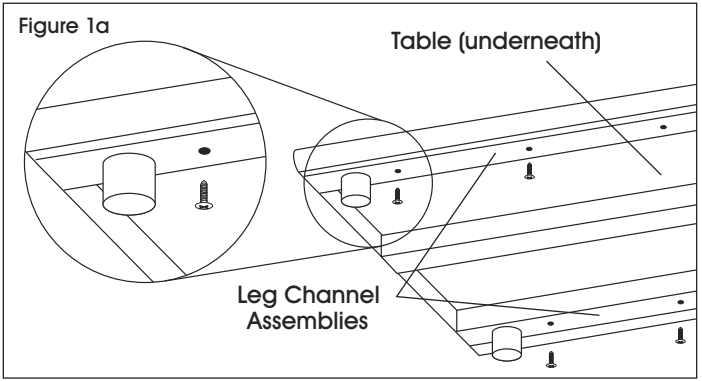
ASSEMBLY



NOTE: Depending on table purchased, the leg channel assemblies will either come with pre-drilled holes and fastened screws, or with knockout style holes that will need to be punched out.

1a. Choose drawer mounting location. Using a Phillips head screwdriver, remove four pre-installed screws from the leg channel assemblies. (See Figure 1a)

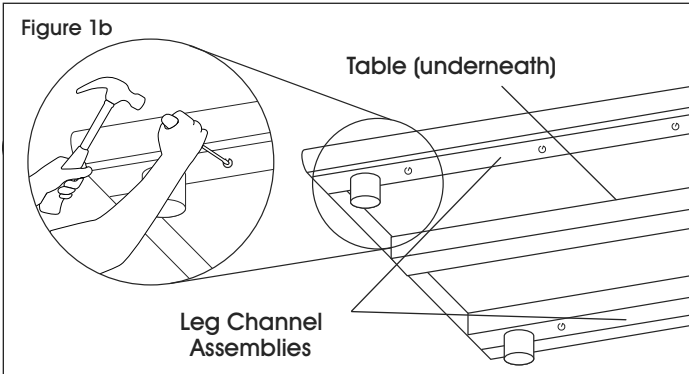
NOTE: Mounting locations must have pre-drilled holes located 22³/₄" apart to accommodate drawer.



ASSEMBLY CONTINUED

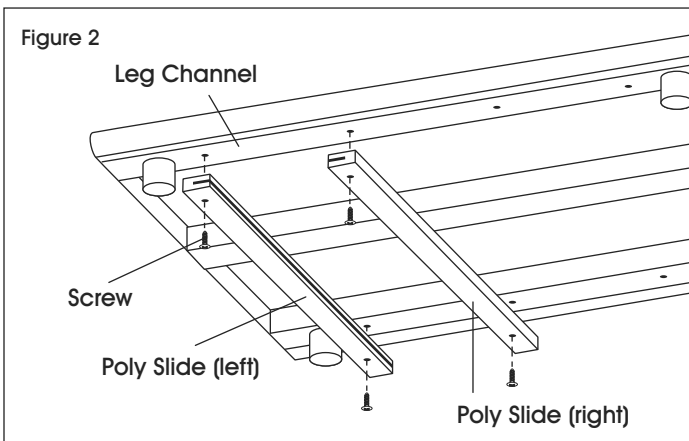
1b. Choose drawer mounting location. Place Phillips head screwdriver on perforated metal punchout hole. Hold screwdriver firmly in place. Using a hammer, tap the handle end of the screwdriver until the metal perforation is removed. This will allow you to fasten the screw to the channel assembly in step 2. (See Figure 1b)

 **NOTE:** Mounting locations must have pre-drilled holes located $22\frac{3}{4}$ " apart to accommodate drawer.



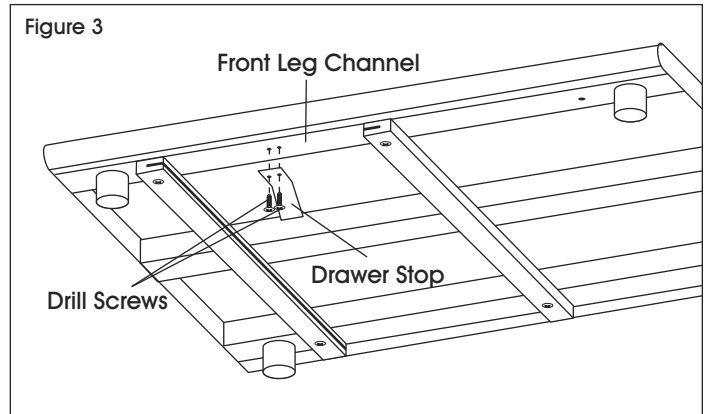
2. Mount poly slides to predrilled holes in leg channel assemblies. Secure with four 1" screws using Phillips head screwdriver. (See Figure 2)

 **NOTE:** Some tables may come with bolts pre-threaded in leg channels. If so, re-use these to attach poly slides.



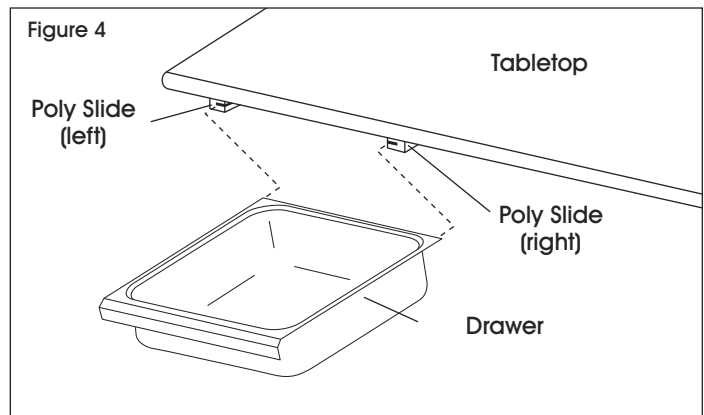
3. Center drawer stop between poly slides on front leg channel. Using electric drill and two supplied #8 x 1/2" drill screws, attach drawer stop to leg channel. (See Figure 3)

 **NOTE:** Holes for mounting drawer stop are not pre-drilled.



4. Mount drawer to poly slides. (See Figure 4)

 **NOTE:** Drawer has a 20 lb. weight capacity.



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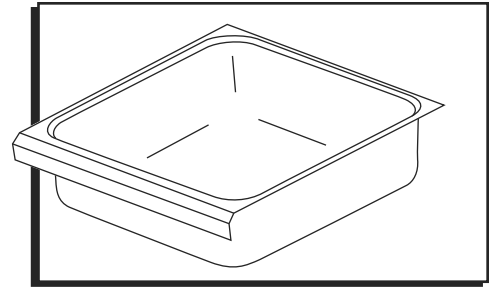
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CAJÓN PARA MESA DE TRABAJO DE ACERO INOXIDABLE

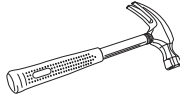
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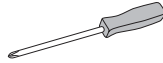
HERRAMIENTAS NECESARIAS



Taladro Eléctrico



Martillo

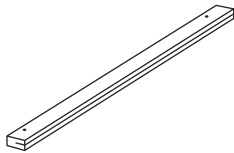


Desarmador de Cruz

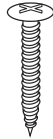
NÚMERO DE CAJONES POR MESA

TAMAÑO	CAPACIDAD
36"	1 Centrado
48"	1 Centrado
60"	1 Centrado; o 1 a la Izquierda y 1 a la Derecha
72"	1 Centrado; o 1 a la Izquierda y 1 a la Derecha
96"	1 a la Izquierda y 1 a la Derecha

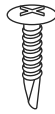
PARTES



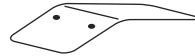
2 Rieles de Poli



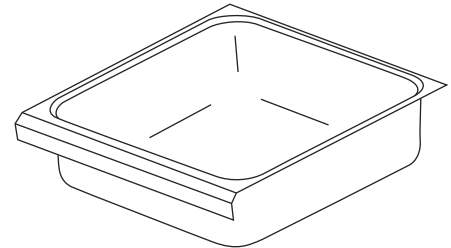
4 Tornillos de 1"



2 Tornillos para Taladro de #8 x 1/2"



1 Tope para Cajón



1 Cajón

ENSAMBLE

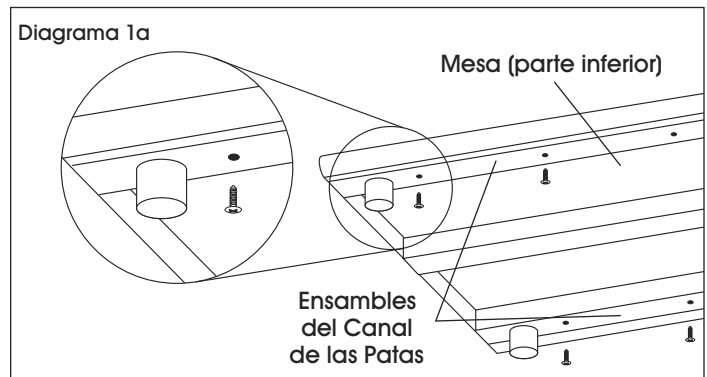


NOTA: Dependiendo de la mesa que haya comprado, los ensambles del canal de las patas pueden tener orificios preperforados con tornillos integrados o tener orificios de estilo ciego que necesitan removerse.

- 1a. Elija la ubicación en la que instalará el cajón. Usando un desarmador de cruz, retire los cuatro tornillos preinstalados en los ensambles del canal de las patas. (Vea Diagrama 1a)



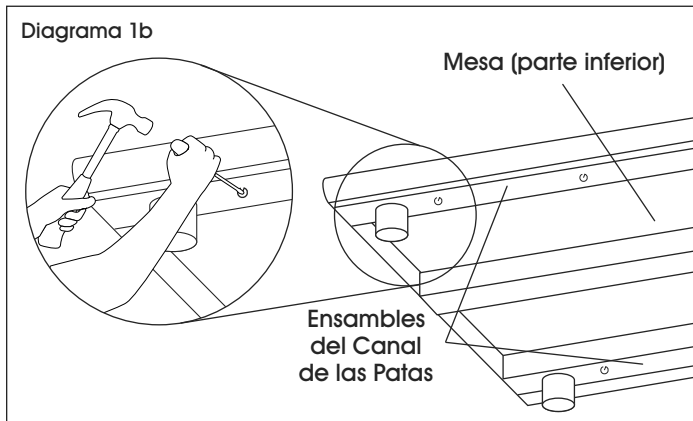
NOTA: El lugar de instalación debe tener orificios preperforados a 22³/₄" de distancia para colocar el cajón.



CONTINUACIÓN DE ENSAMBLE

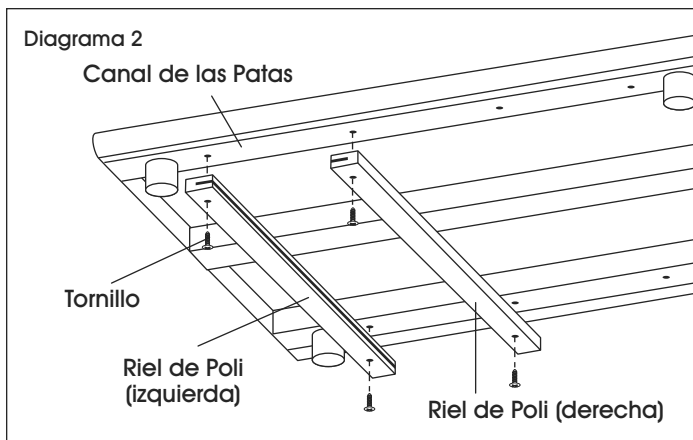
- 1b. Elija la ubicación en la que instalará el cajón. Coloque la punta del desarmador en cruz sobre el orificio perforado de metal estilo ciego. Sostenga el desarmador firmemente. Usando un martillo, golpee cuidadosamente la base del destornillador hasta retirar el orificio perforado de metal. Esto le permitirá ajustar el tornillo al ensamble del canal en el paso 2. (Vea Diagrama 1b)

 **NOTA:** El lugar de instalación debe tener orificios preperforados a 22 $\frac{3}{4}$ " de distancia para colocar el cajón.



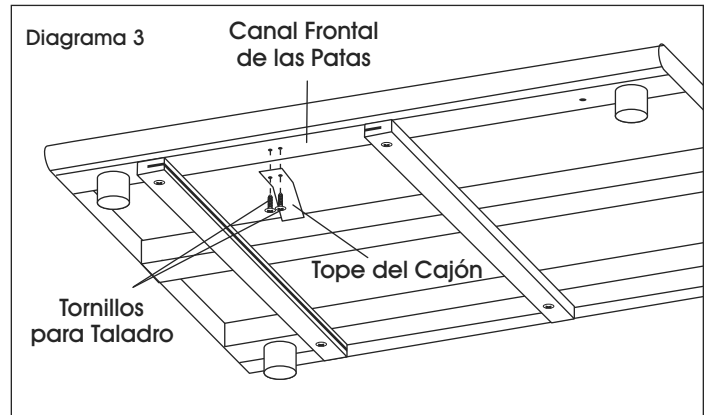
2. Instale los rieles de poli en los orificios preperforados de los ensamblados del canal de las patas. Asegure con cuatro tornillos de 1" usando un desarmador de cruz. (Vea Diagrama 2)

 **NOTA:** Algunas mesas vienen con pernos prerroscaados en los canales de las patas. Si fuera así, reutilícelos para fijar los rieles de poli.



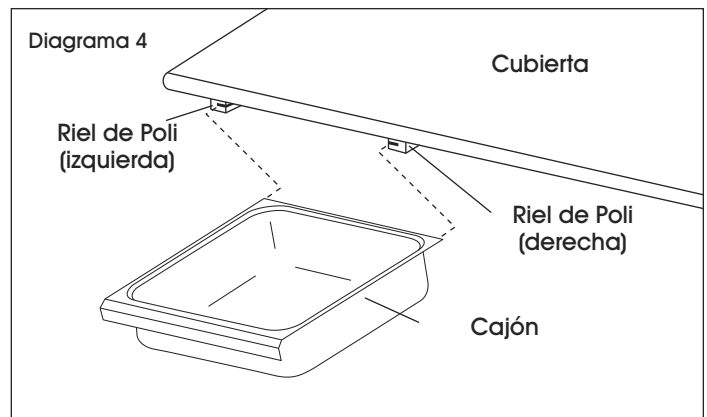
3. Centre el tope del cajón entre los rieles de poli y el canal frontal de las patas. Fije el tope del cajón al canal de las patas con un taladro eléctrico y los tornillos para taladro #8 x 1/2" incluidos. (Vea Diagrama 3)

 **NOTA:** Los orificios para la instalación del tope del cajón no están preperforados.



4. Coloque el cajón en los rieles de poli. (Vea Diagrama 4)

 **NOTA:** El cajón tiene una capacidad de 20 lbs.



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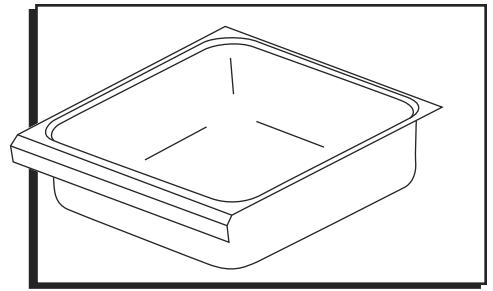
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TIROIR POUR TABLE DE TRAVAIL EN ACIER INOXYDABLE

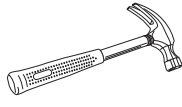
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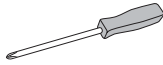
OUTILS REQUIS



Perceuse électrique



Marteau

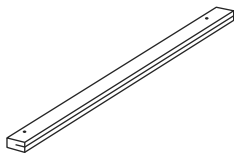


Tournevis cruciforme

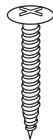
CAPACITÉ DU TIROIR PAR TABLE

TAILLE	CAPACITÉ
36 po	1 au centre
48 po	1 au centre
60 po	1 au centre; ou 1 à gauche et 1 à droite
72 po	1 au centre; ou 1 à gauche et 1 à droite
96 po	1 à gauche et 1 à droite

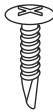
PIÈCES



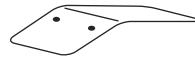
Coulisse en poly x 2



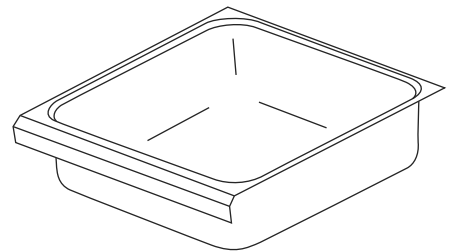
Vis de 1 po x 4



Vis à perceuse
n° 8 x 1/2 po x 2




Butée de tiroir x 1




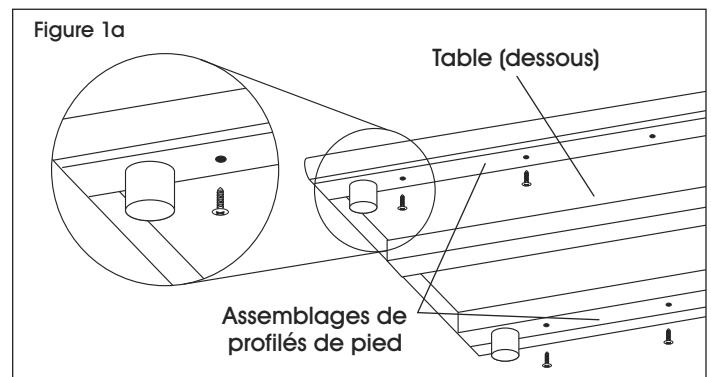
Tiroir x 1

MONTAGE

 **REMARQUE :** Selon la table qui a été achetée, les profilés de pied seront munis soit de trous prépercés et de vis fixées, soit de trous à entrée défonçable.


1a. Choisissez l'emplacement où le tiroir sera monté. À l'aide d'un tournevis cruciforme, retirez des profilés de pied les quatre vis préalablement installées. (Voir Figure 1a)

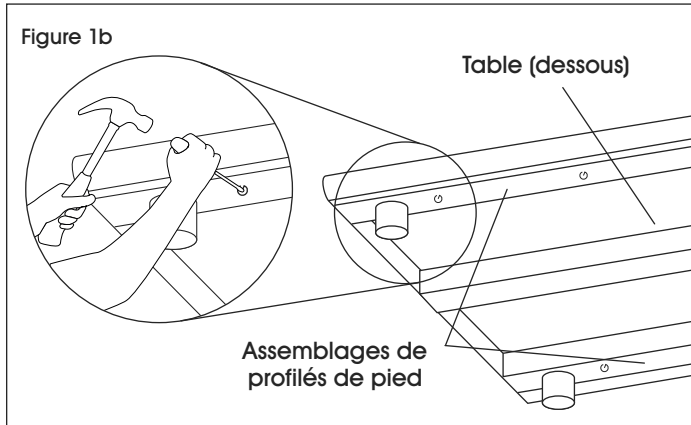
 **REMARQUE :** Les endroits de montage doivent disposer de trous prépercés et espacés de 22 3/4 po afin de pouvoir installer le tiroir.




MONTAGE SUITE

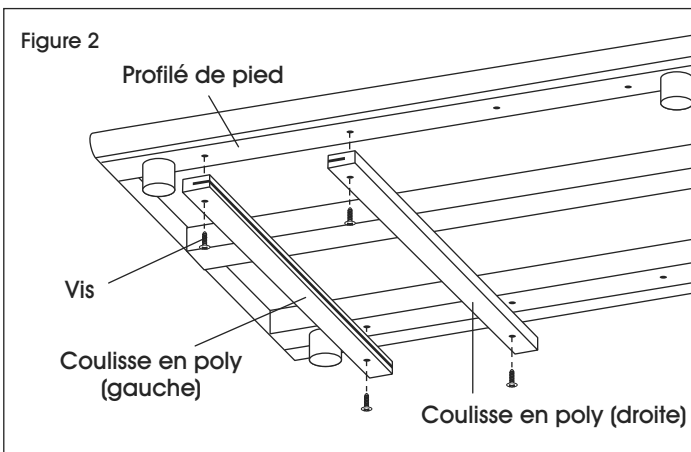
1b. Choisissez l'emplacement où le tiroir sera monté. Placez le tournevis cruciforme sur le trou en métal perforé. Maintenez le tournevis fermement en place. À l'aide d'un marteau, tapez sur le manche du tournevis jusqu'à ce que la perforation métallique soit retirée. Ainsi, vous pourrez fixer la vis au profilé de pied à l'étape 2. (Voir Figure 1b)

 **REMARQUE :** Les endroits de montage doivent disposer de trous prépercés et espacés de 22 3/4 po afin de pouvoir y installer le tiroir.



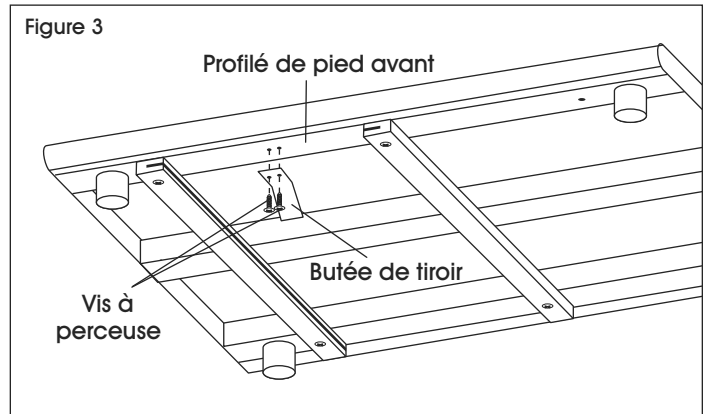
2. Installez les coulisses en poly sur les trous prépercés des assemblages de profilés de pied. Fixez-les à l'aide de quatre vis de 1 po en utilisant le tournevis cruciforme. (Voir Figure 2)

 **REMARQUE :** Certaines tables sont livrées avec des boulons préinsérés dans les profilés de pied. Si c'est le cas pour votre table, réutilisez ces boulons pour fixer les coulisses en poly.




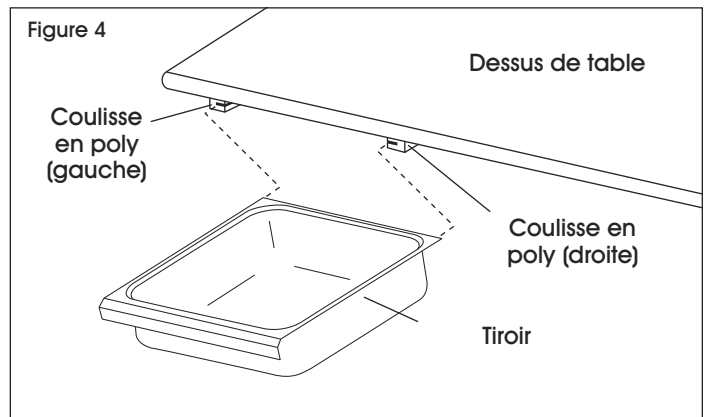
3. Positionnez la butée de tiroir au centre, entre les coulisses en poly sur le profilé de pied avant. À l'aide d'une perceuse électrique et de deux vis à perceuse n° 8 x 1/2 po fournies, fixez la butée de tiroir au profilé de pied. (Voir Figure 3)

 **REMARQUE :** Les trous pour la fixation de la butée de tiroir ne sont pas prépercés.



4. Installez le tiroir dans les coulisses en poly. (Voir Figure 4)

 **REMARQUE :** Le tiroir a une capacité de charge de 20 lb.



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