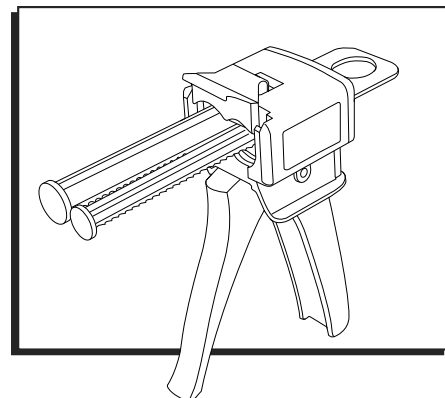


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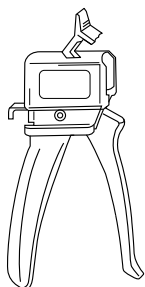
3M EPX PLUS II

EPOXY APPLICATOR

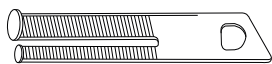
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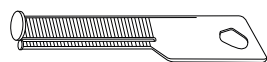
PARTS



Applicator Body x 1



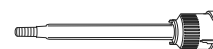
1:1/2:1 Plunger x 1



10:1 Plunger x 1



1:1/2:1 Mixing Nozzle x 1
For 3M DP Series 2-part Epoxy and Acrylic Adhesives
(Sold Separately)

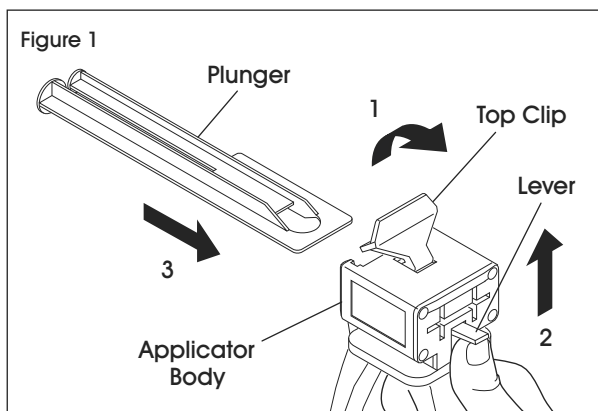


10:1 Mixing Nozzle x 1
For 3M DP Series 2-part Acrylic Adhesives
(Sold Separately)

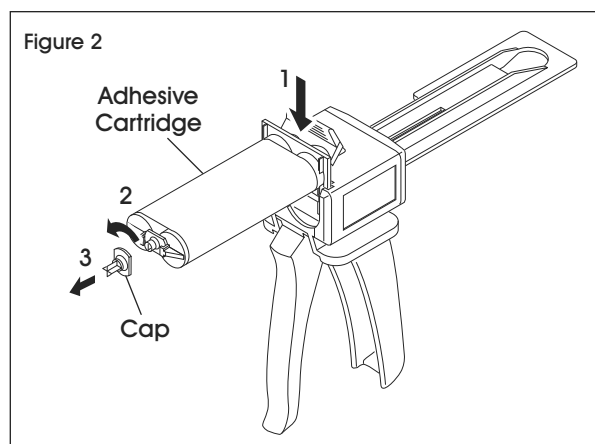
ASSEMBLY

1. Lift top clip and push lever up to insert desired plunger into applicator body. (See Figure 1)

 **NOTE:** Select the plunger specific to the glue mix requirement: 1:1/1:2 or 10:1.

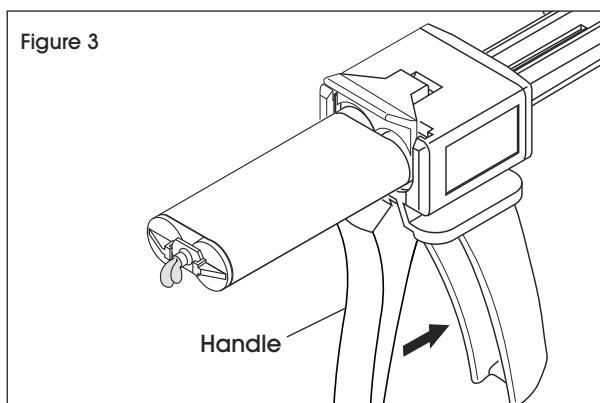


2. Load adhesive cartridge (sold separately). Twist and remove cap. (See Figure 2)



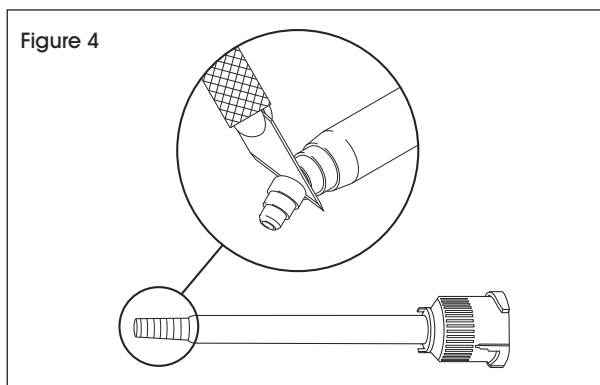
ASSEMBLY CONTINUED

3. Squeeze handle to dispense and discard a small amount of adhesive to ensure correct ratio. (See Figure 3)

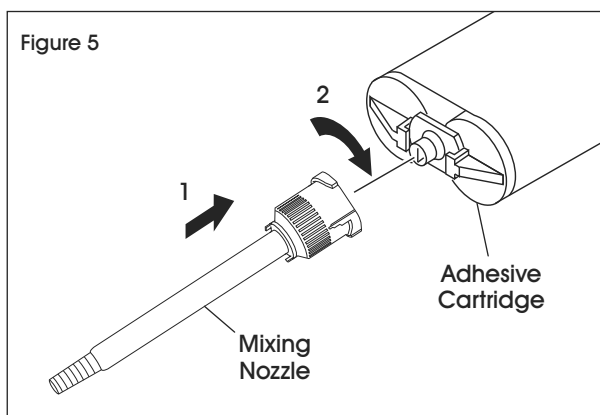


4. If a larger bead size is desired, cut the tip of the nozzle. (See Figure 4)

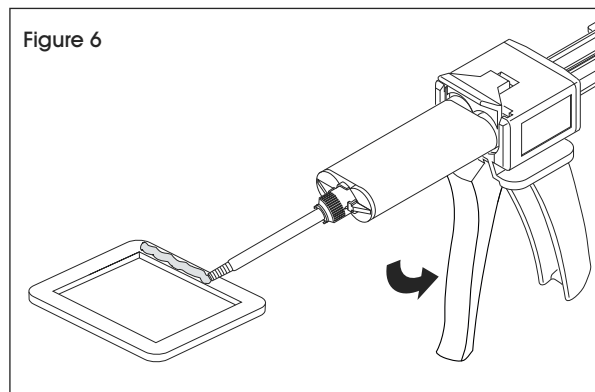
 **NOTE:** Cutting off a larger section of the tip will produce a larger bead.



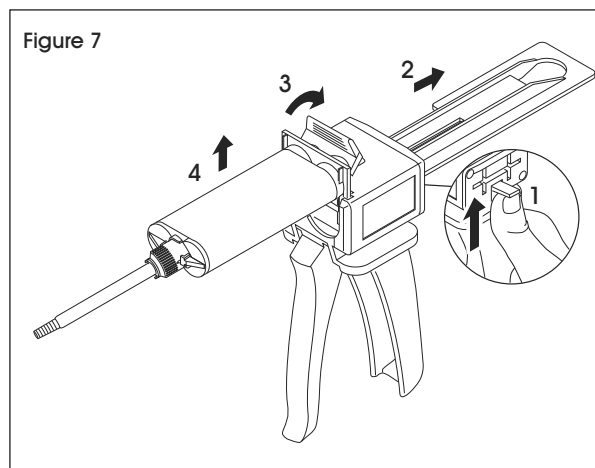
5. Attach mixing nozzle to glue cartridge. Twist to secure. (See Figure 5)



6. Squeeze handle to dispense adhesive. (See Figure 6)



7. Push up lever, remove plunger and flip up top clip to remove adhesive cartridge. (See Figure 7)



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