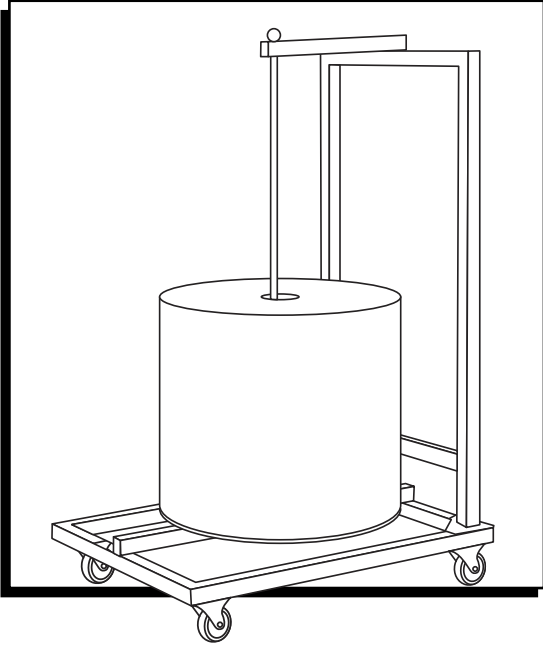


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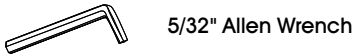
TOOLS NEEDED



5/8" Wrench



Pliers



5/32" Allen Wrench

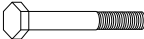


Two Person Assembly Recommended

PARTS



M10 Hex Nut x 10



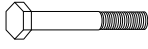
M10 x 70 Hex Bolt x 6



M10 Washer x 12



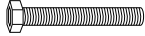
M10 Spring Washer x 12



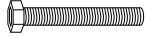
M10 x 110 Hex Bolt x 1



M10 Wing Nut x 1



M5 x 15 Hex Socket Head Screw x 2

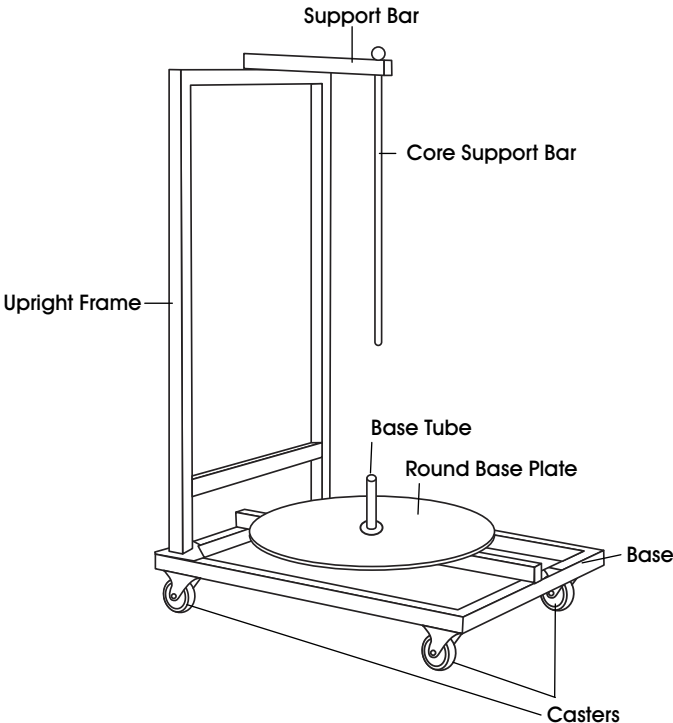


M5 x 20 Hex Socket Head Screw x 2



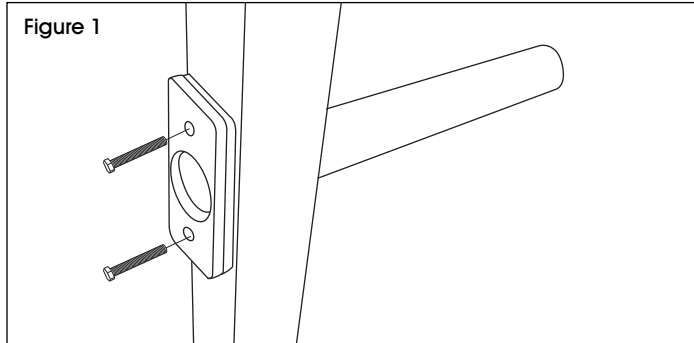
M5 Nyloc Nut x 2

PARTS DIAGRAM




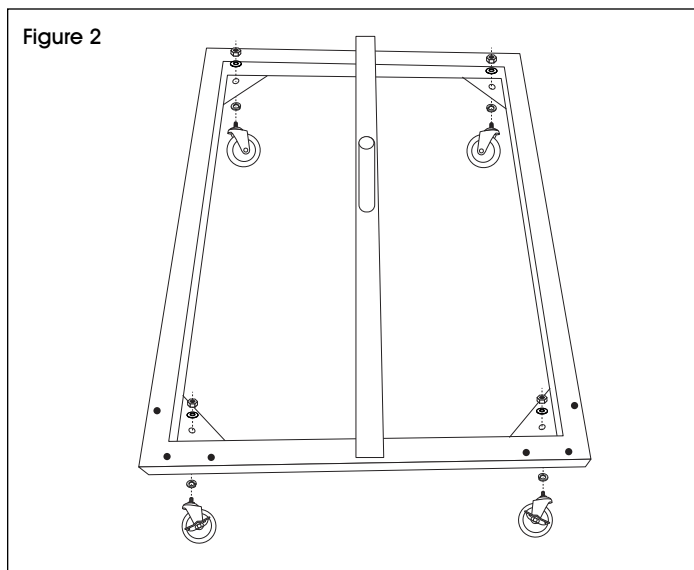
ASSEMBLY

1. Remove and unpack all pieces from the carton.
2. Attach base tube to base by inserting base tube through under side of base and attach using two M5 x 20 hex socket head screws. (See Figure 1)

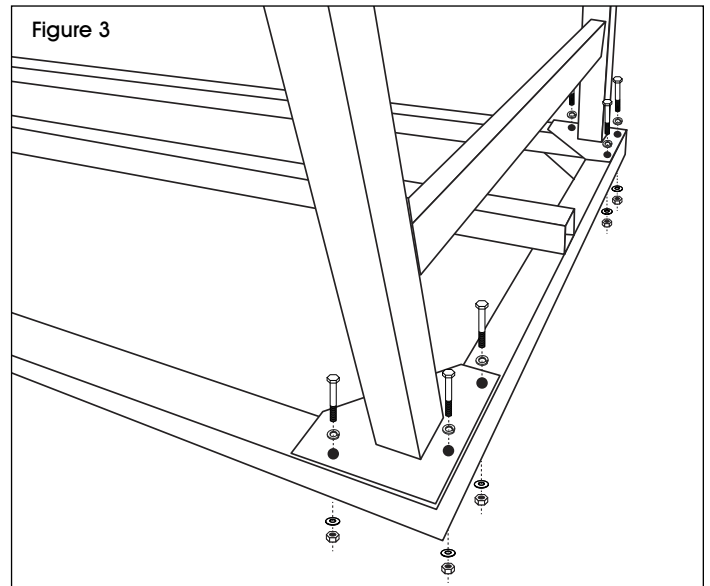


3. Lay base down with corner plates touching floor.
4. Attach two non-locking and two locking casters to corner plates using one M10 hex nut, one M10 spring washer and one M10 washer per caster. (See Figure 2)

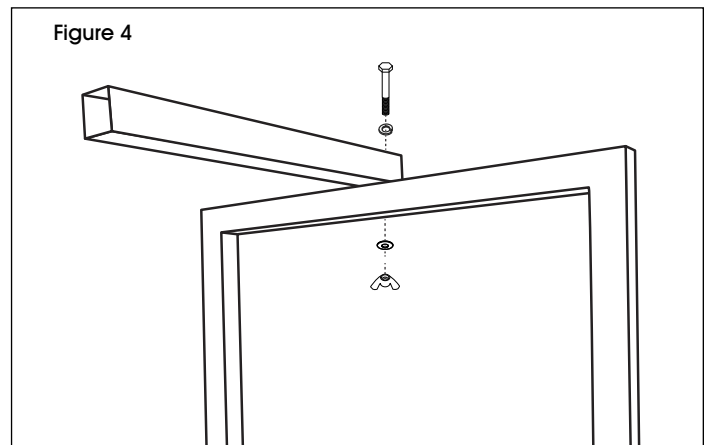
 **NOTE:** Lock casters for the remainder of the assembly process.



5. Align holes on corner plates of upright frame with holes on base. Use three M10 x 70 hex bolts, three M10 hex nuts, three M10 spring washers and three M10 washers to attach each corner plate of upright frame to base. (See Figure 3)



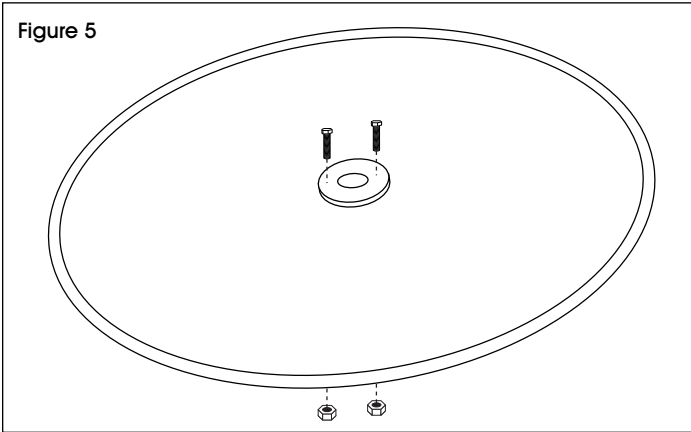
6. Attach support bar to top center of upright frame using one M10 x 110 hex bolt, one M10 wing nut, one M10 spring washer and one M10 washer. (See Figure 4)



ASSEMBLY CONTINUED

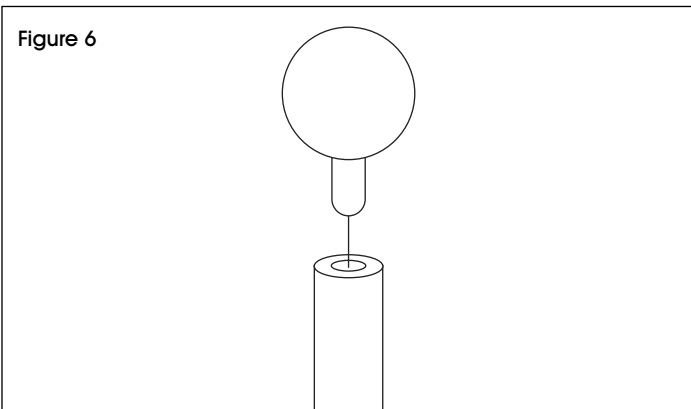
7. Attach white ring on top of round base plate using two M5 nyloc nuts and two M5 x 15 hex socket head screws. (See Figure 5)

Figure 5



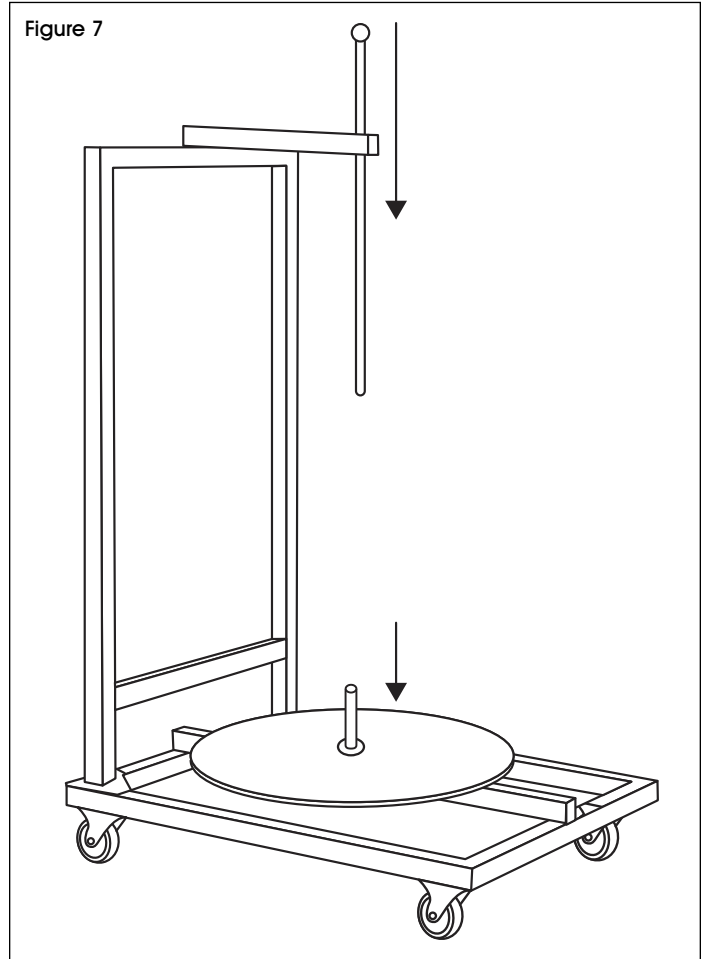
8. Screw round cap onto top of core support bar. (See Figure 6)

Figure 6

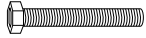


9. Insert core support bar into hole on support bar. (See Figure 7)
10. Slide round base plate on to rounded tube-shaped upright on base (white ring up). (See Figure 7)

Figure 7



PARTS FOR OPTIONAL TABLETOP CUTTER



M5 x 60 Hex Socket
Head Screw x 2



M5 Hex Nut x 2



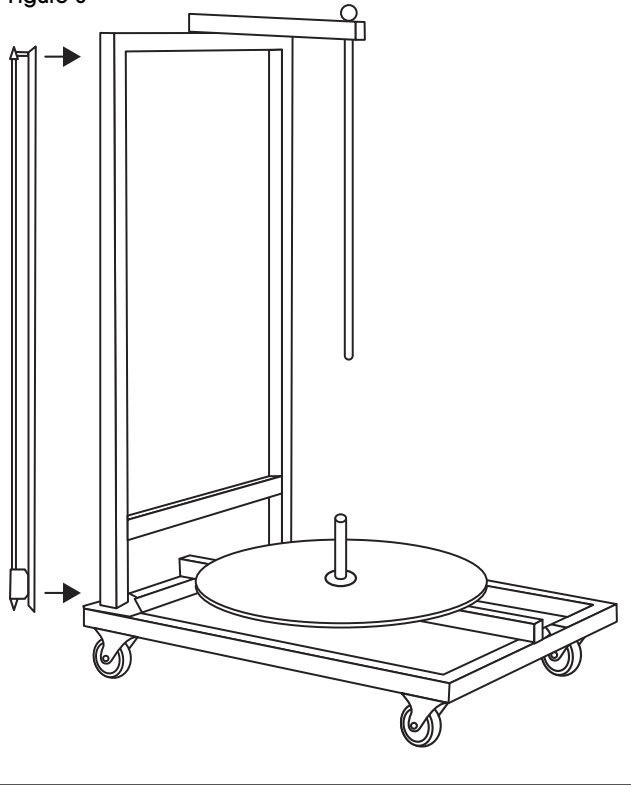
M5 Washer x 2



M5 Spring Washer x 2

ASSEMBLY OF OPTIONAL TABLETOP CUTTER

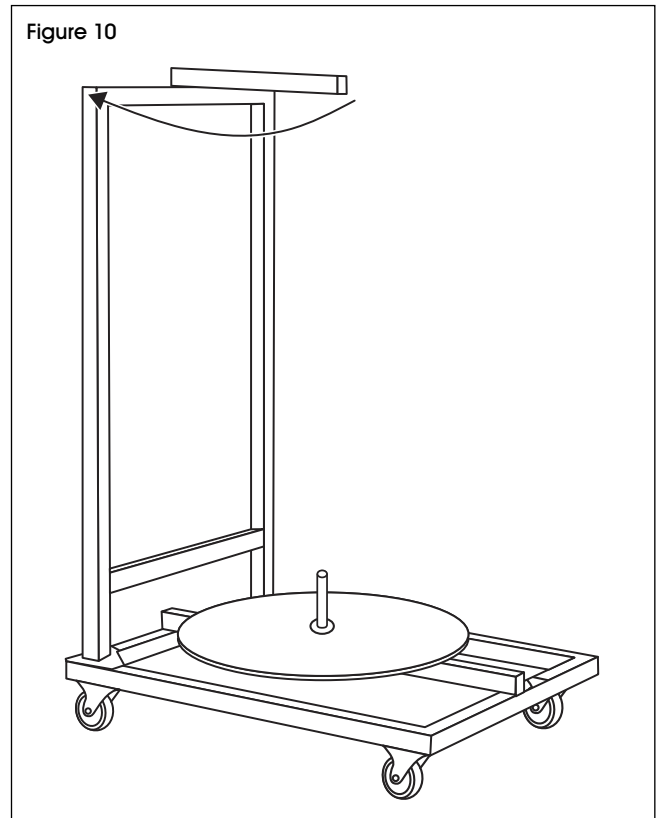
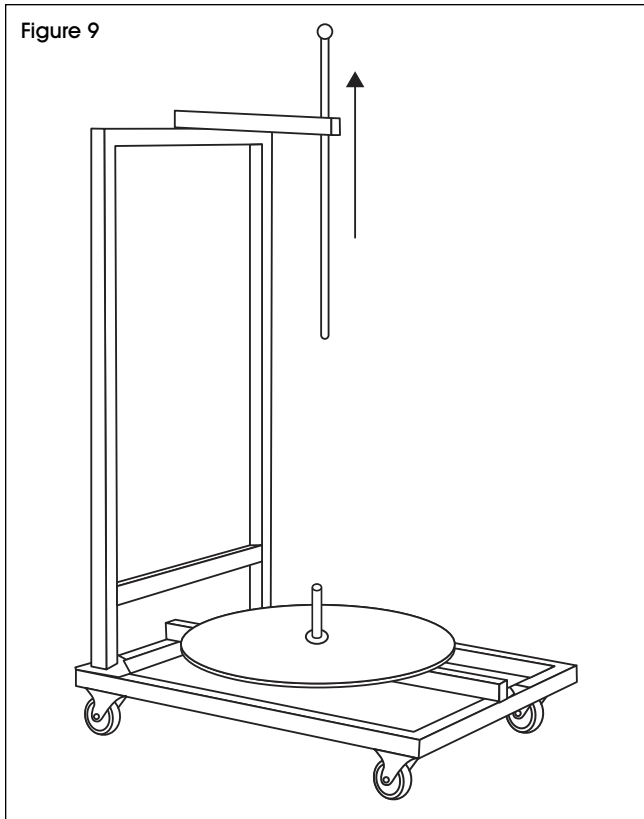
Figure 8



1. Remove tabletop cutter from carton.
2. Line up mounting holes on ends of tabletop cutter to holes on upright frame and attach using two M5 x 60 hex bolts, two M5 hex nuts, two M5 spring washers and two M5 washers. (See Figure 8)

LOADING

1. Ensure the locking casters are in a locked position.
2. Remove the tubular core support bar from the frame and set it aside. (See Figure 9)
3. Rotate the support bar towards the upright frame so it is out of the way. (See Figure 10)



4. With the help of another person, lift a roll of corrugated wrap over the round base plate so the center is over the base tube.
5. Lower the roll so that the base tube goes up into the center of the roll.
6. Rotate the support bar back over the corrugated wrap roll.
7. Reinsert the core support bar so that it goes down into the center of the roll.

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HERRAMIENTAS NECESARIAS



Llave de 5/8"



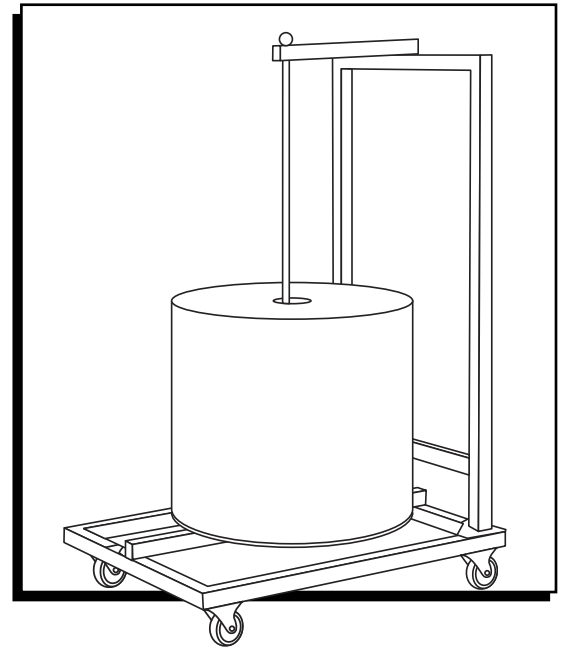
Pinzas



Llave Allen de 5/32"



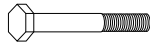
Se Recomienda Armar
Entre Dos Personas



PARTES



10 Tuercas Hexagonales M10



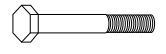
6 Pernos Hexagonales M10 x 70



12 Rondanas M10



12 Rondanas con Resorte M10



1 Perno Hexagonal M10 x 110



1 Tuerca de Mariposa M10



2 Tornillos con Cabeza y Orificio Hexagonal M5 x 15

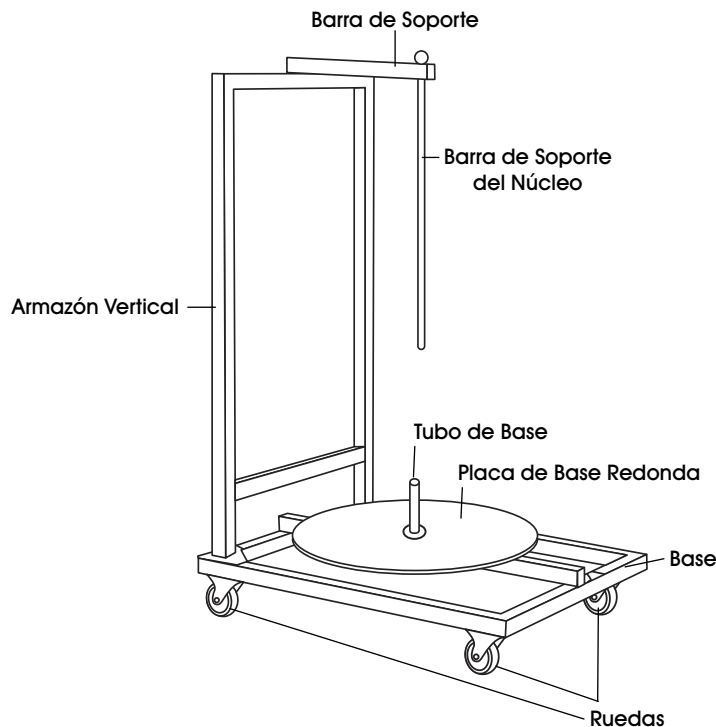


2 Tornillos con Cabeza y Orificio Hexagonal M5 x 20



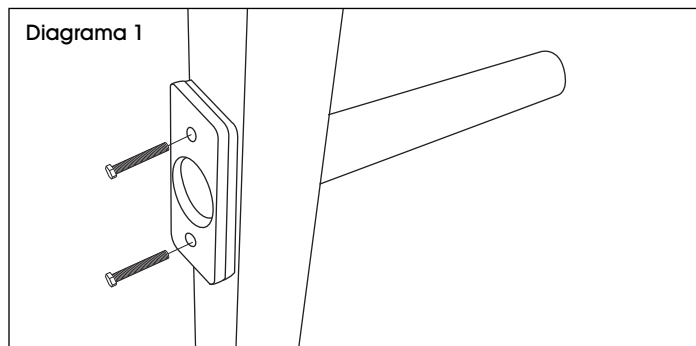
2 Tuercas Nyloc M5

DIAGRAMA DE PARTES




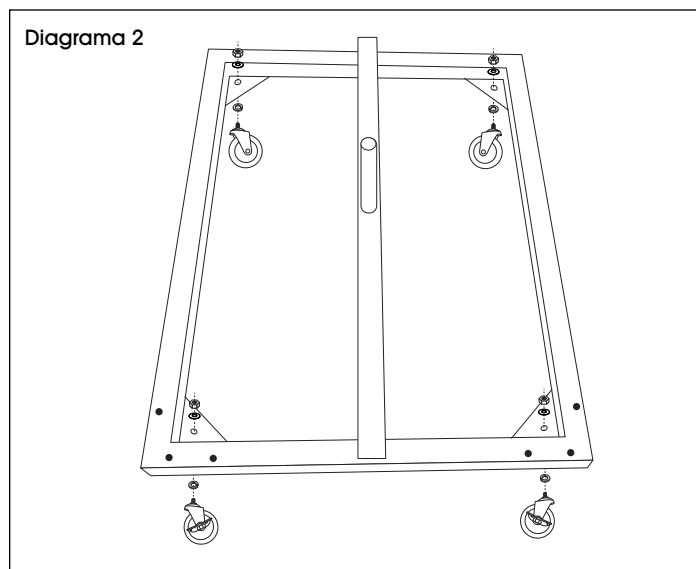
ENSAMBLE

1. Retire y desempaque todas las piezas de la caja.
2. Fije el tubo de base a la base insertando el tubo de base a través de la parte inferior de la base y fíjelo usando dos tornillos con cabeza y orificio hexagonal M5 x 20. (Vea Diagrama 1)

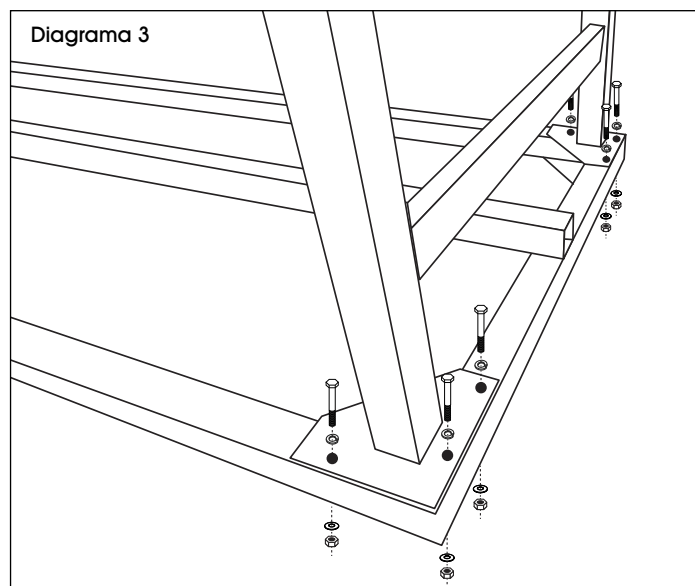


3. Coloque la base con las placas de esquina tocando el piso.
4. Fije dos ruedas sin seguro y dos con seguro usando una tuerca hexagonal M10, una rondana con resorte M10 y una rondana M10 por rueda. (Vea Diagrama 2)

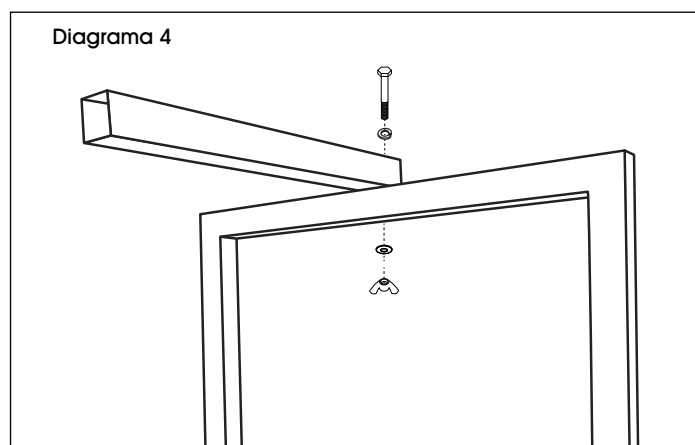
 **NOTA:** Bloquee las ruedas durante el resto del proceso de ensamble.



5. Alinee los orificios de las placas de esquina del armazón vertical con los orificios de la base. Use tres pernos hexagonales M10 x 70, tres tuercas hexagonales M10, tres rondanas con resorte M10 y tres rondanas M10 para fijar cada placa de esquina del armazón vertical a la base. (Vea Diagrama 3)



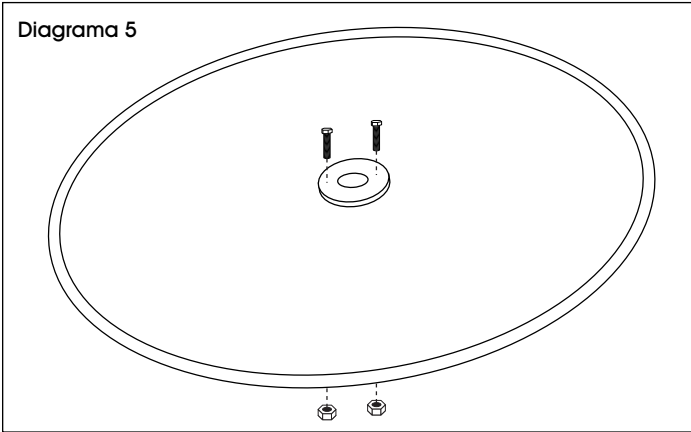
6. Fije la barra de soporte al centro superior del armazón vertical usando un perno M10 x 110, una tuerca mariposa M10, una rondana con resorte M10 y una rondana M10. (Vea Diagrama 4)



CONTINUACIÓN DE ENSAMBLE

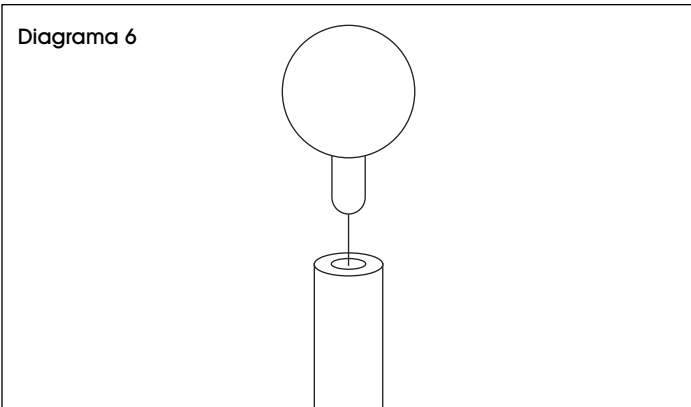
7. Fije el anillo blanco encima de la placa de base redonda usando dos tuercas nyloc M5 y dos tornillos con cabeza y orificio hexagonal M5 x 15. (Vea Diagrama 5)

Diagrama 5



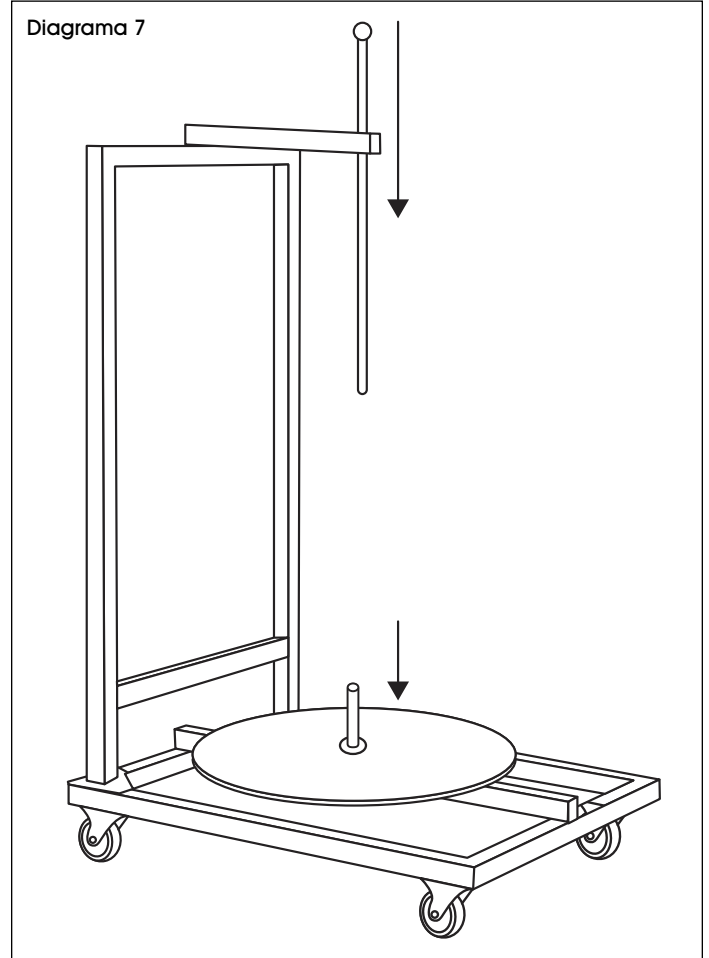
8. Atornille la tapa redonda a la parte superior de la barra de soporte del núcleo. (Vea Diagrama 6)

Diagrama 6

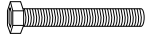


9. Inserte la barra de soporte de núcleo en el orificio de la barra de soporte. (Vea Diagrama 7)
10. Deslice la placa de base redonda sobre el poste redondeado con forma de tubo en la base (anillo blanco hacia arriba). (Vea Diagrama 7)

Diagrama 7



PARTES PARA LA CORTADORA DE MESA OPCIONAL



2 Tornillos con Cabeza y Orificio Hexagonal M5 x 60



2 Tuercas Hexagonales M5

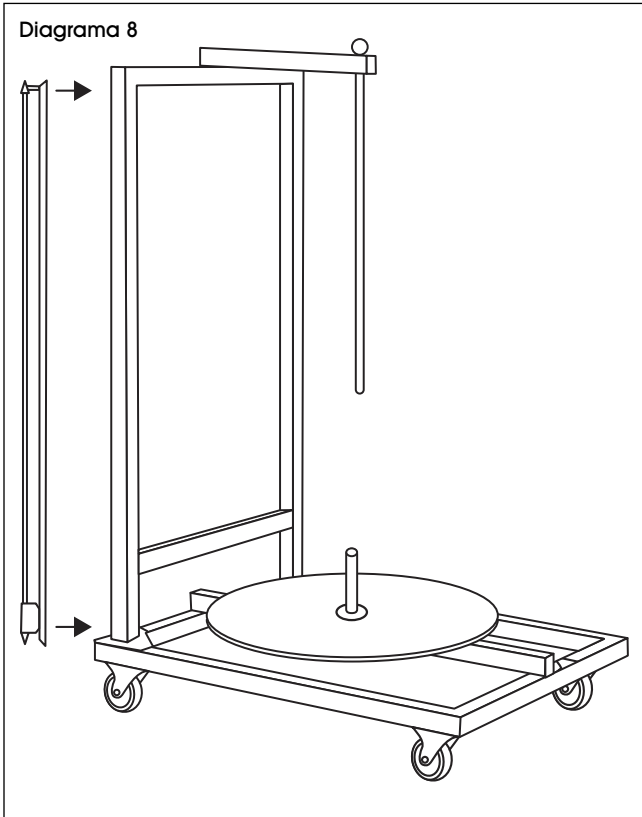


2 Rondanas M5



2 Rondanas con Resorte M5

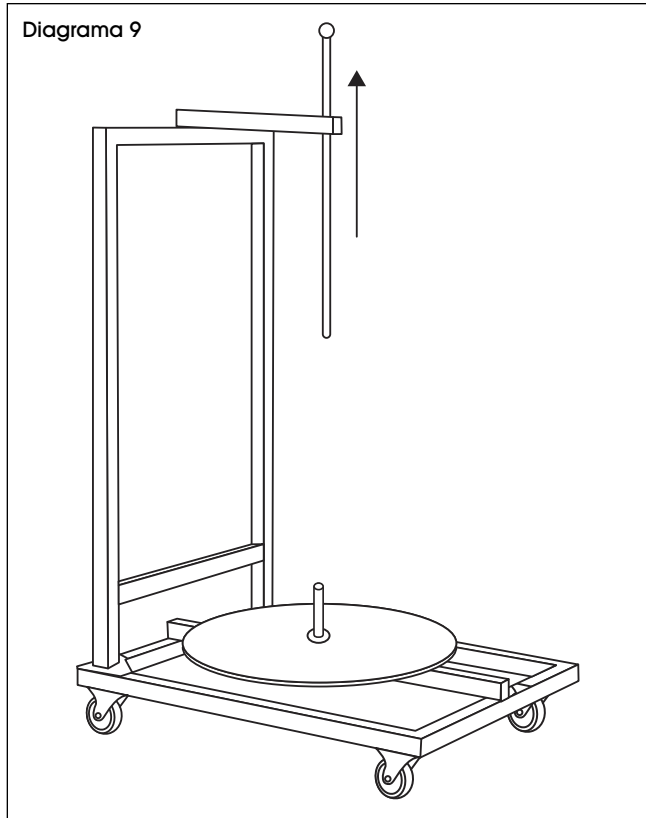
ENSAMBLE DE LA CORTADORA DE MESA OPCIONAL



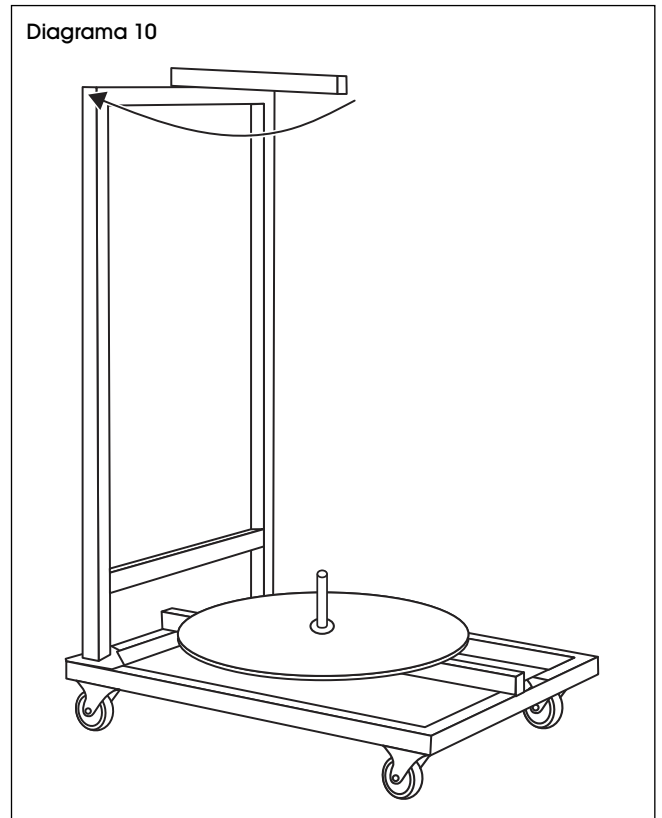
1. Retire la cortadora de mesa de la caja.
2. Alinee los orificios para instalación en los extremos de la cortadora de mesa con los orificios del armazón vertical y fije usando dos pernos hexagonales M5 x 60, dos pernos hexagonales M5, dos rondanas con resorte M5 y dos rondanas M5. (Vea Diagrama 8)

CARGA

1. Asegúrese de que las ruedas con seguro estén bloqueadas.
2. Retire la barra tubular de soporte del armazón y colóquela a un lado. (Vea Diagrama 9)



3. Gire la barra de soporte hacia el armazón vertical para que no estorbe. (Vea Diagrama 10)



4. Con la ayuda de otra persona, levante un rollo de cartón corrugado y colóquelo sobre la placa de base redonda, de modo que el centro quede sobre el tubo de base.
5. Baje el rollo hasta que el tubo de base quede en el centro del rollo.
6. Vuelva a girar la barra de soporte sobre el rollo de cartón corrugado.
7. Gire nuevamente la barra de soporte del núcleo hasta que quede al centro del rollo.

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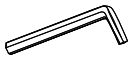
OUTILS REQUIS



Clé de 5/8 po



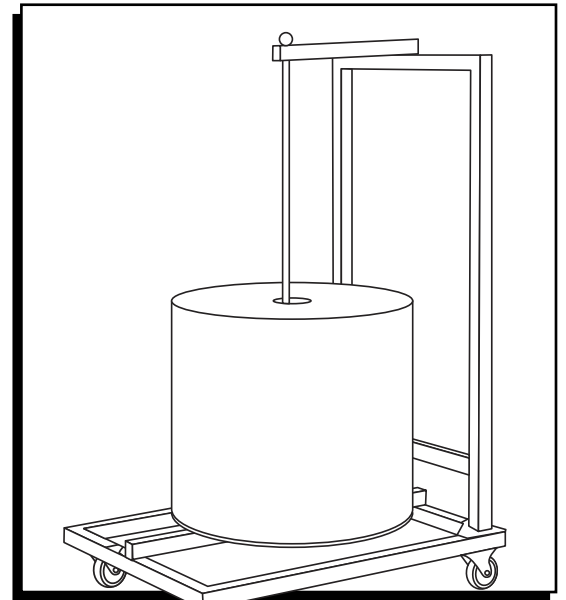
Pince



Clé Allen de 5/32 po



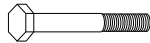
Montage à deux
personnes recommandé



PIÈCES



Écrou hexagonal
M10 x 10



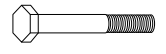
Boulon hexagonal
M10 x 70 x 6



Rondelle M10 x 12



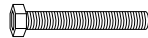
Rondelle à ressort
M10 x 12



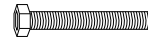
Boulon hexagonal
M10 x 110 x 1



Écrou à oreilles
M10 x 1



Vis hexagonale à tête
creuse M5 x 15 x 2

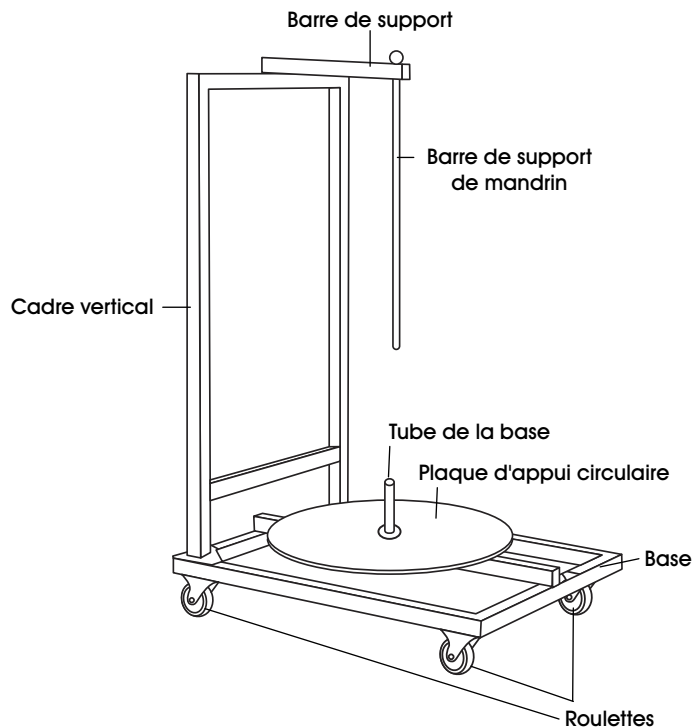


Vis hexagonale à tête
creuse M5 x 20 x 2



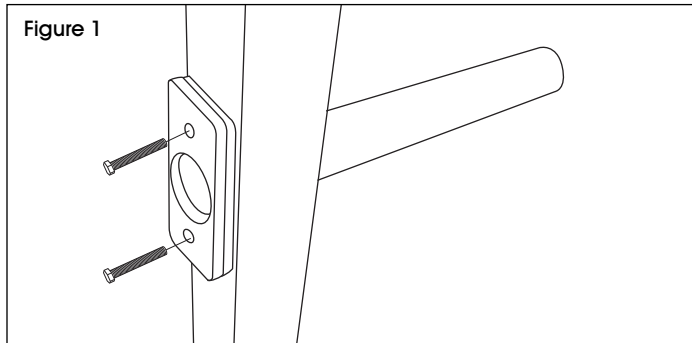
Écrou nyloc
M5 x 2

SCHEMA DES PIÈCES



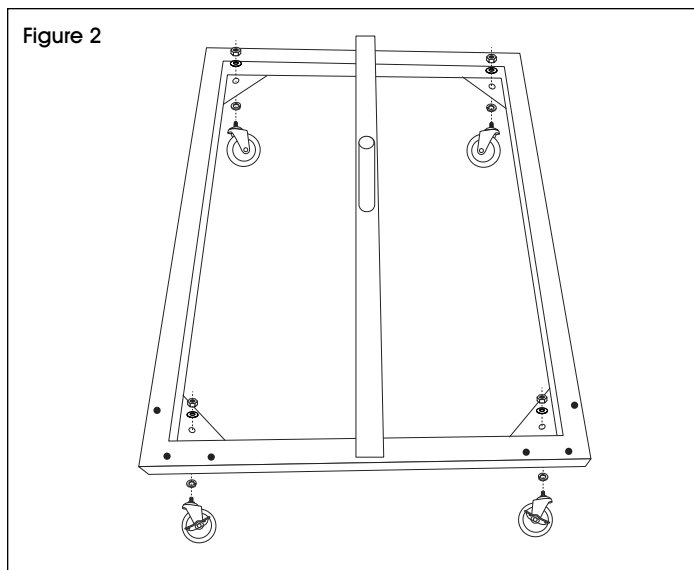
MONTAGE

1. Retirez et déballez toutes les pièces du carton.
2. Insérez le tube par dessous la base et fixez-le à l'aide de deux vis hexagonales à tête creuse M5 x 20. (Voir Figure 1)

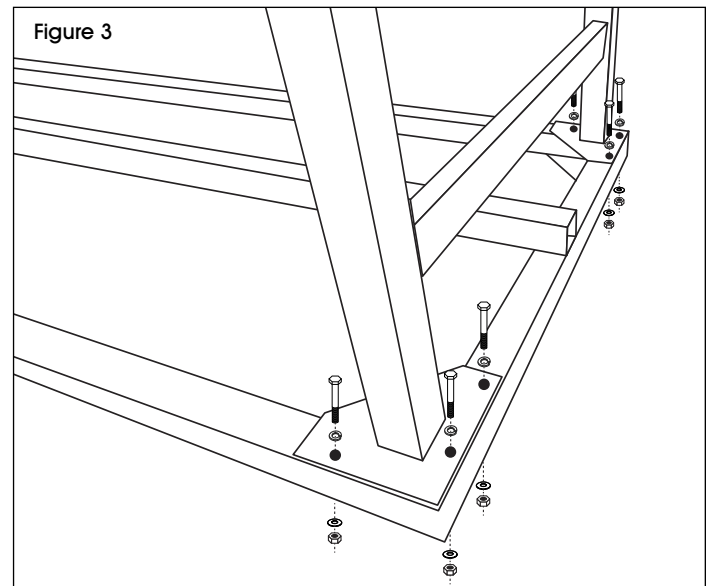


3. Posez la base avec les plaques de coin contre le sol.
4. Fixez deux roulettes non verrouillables et deux roulettes verrouillables aux plaques de coin à l'aide d'un écrou hexagonal M10, d'une rondelle à ressort M10 et d'une rondelle M10 par roulotte. (Voir Figure 2)

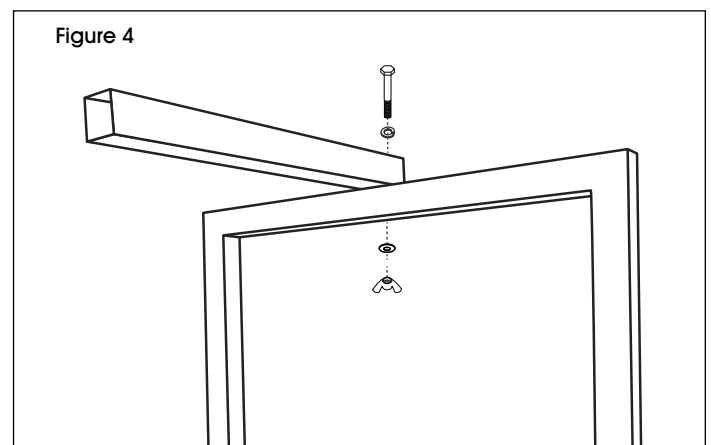
 **REMARQUE :** Verrouillez les roulettes pour effectuer le reste du montage.



5. Alignez les trous des plaques de coin du cadre vertical sur les trous de la base. Utilisez trois boulons hexagonaux M10 x 70, trois écrous hexagonaux M10, trois rondelles à ressort M10 et trois rondelles M10 pour fixer chaque plaque de coin du cadre à la base. (Voir Figure 3)

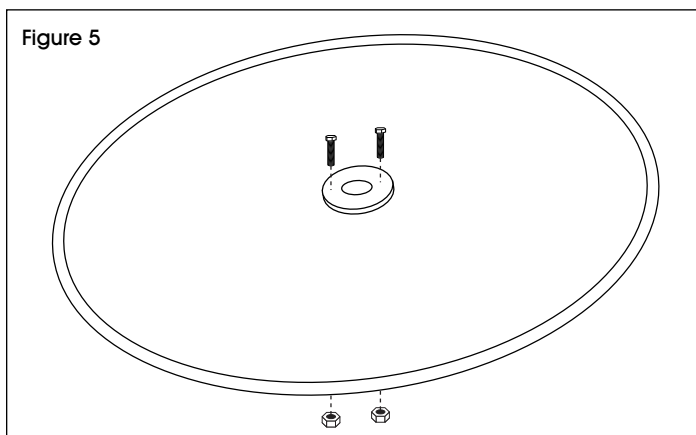


6. Fixez la barre de support au centre de la barre transversale supérieure du cadre vertical à l'aide d'un boulon hexagonal M10 x 110, d'un écrou à oreilles M10, d'une rondelle à ressort M10 et d'une rondelle M10. (Voir Figure 4)

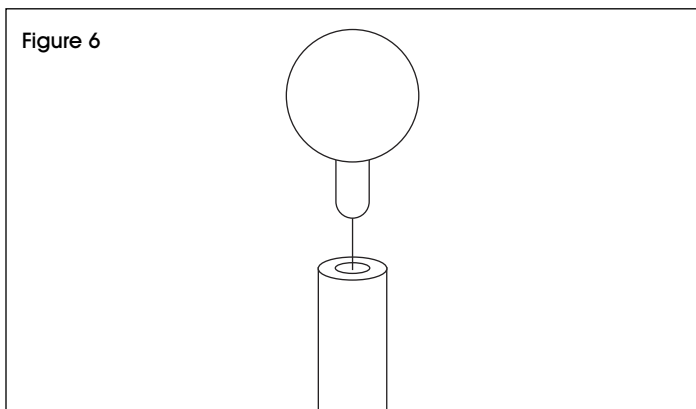


MONTAGE SUITE

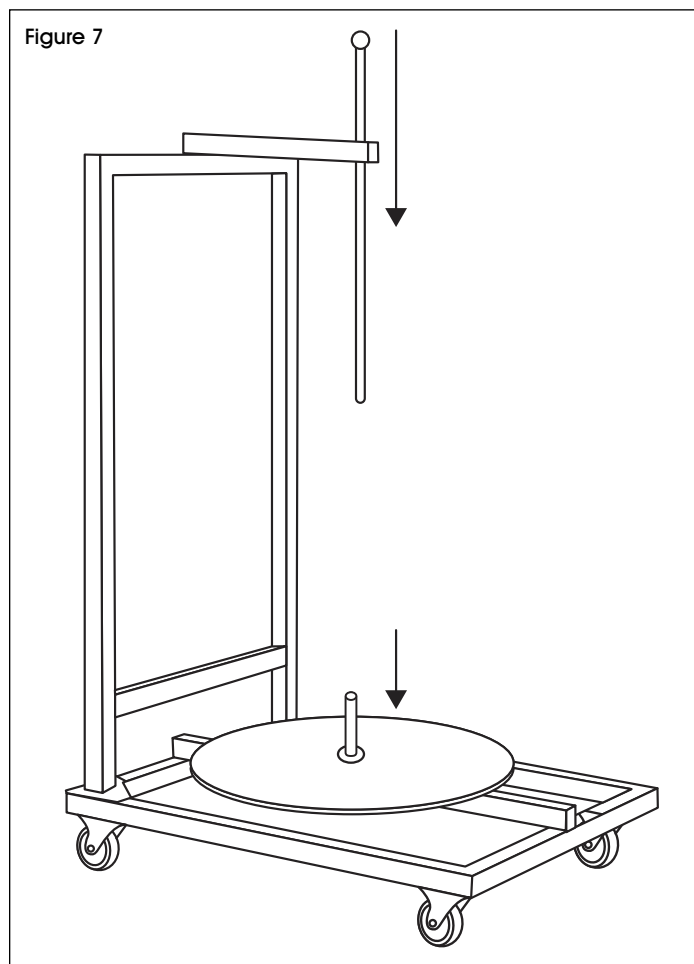
7. Fixez l'anneau blanc au-dessus de la plaque d'appui circulaire à l'aide de deux écrous nyloc M5 et deux vis hexagonales à tête creuse M5 x 15. (Voir Figure 5)



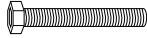
8. Vissez le capuchon rond sur le dessus de la barre de support de mandrin. (Voir Figure 6)



9. Insérez la barre de support de mandrin dans le trou de la barre de support. (Voir Figure 7)
10. Glissez la plaque d'appui circulaire sur le tube de la base (l'anneau blanc orienté vers le haut). (Voir Figure 7)



PIÈCES POUR OUTIL DE COUPE DE TABLE OPTIONNEL



Vis hexagonale à tête creuse M5 x 60 x 2



Écrou hexagonal M5 x 2



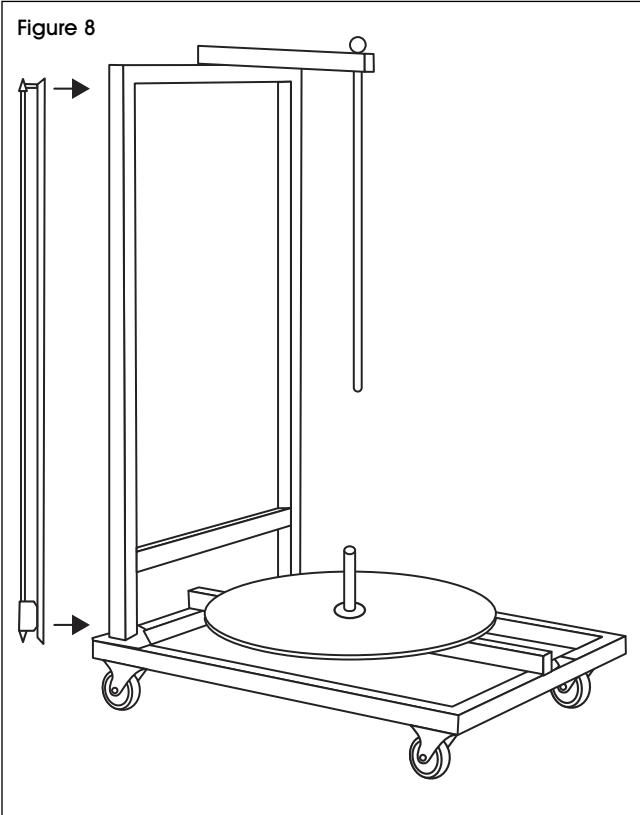
Rondelle M5 x 2



Rondelle à ressort M5 x 2

MONTAGE DE L'OUTIL DE COUPE DE TABLE OPTIONNEL

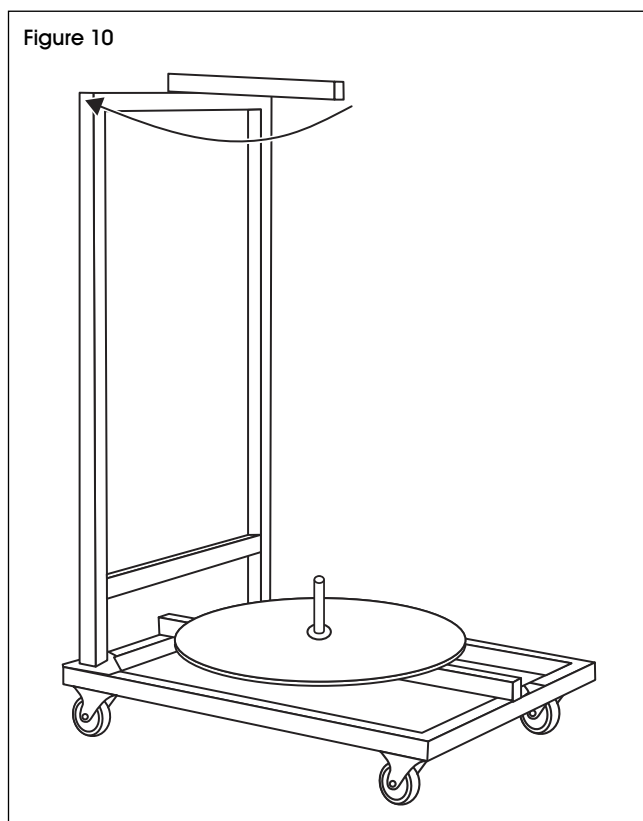
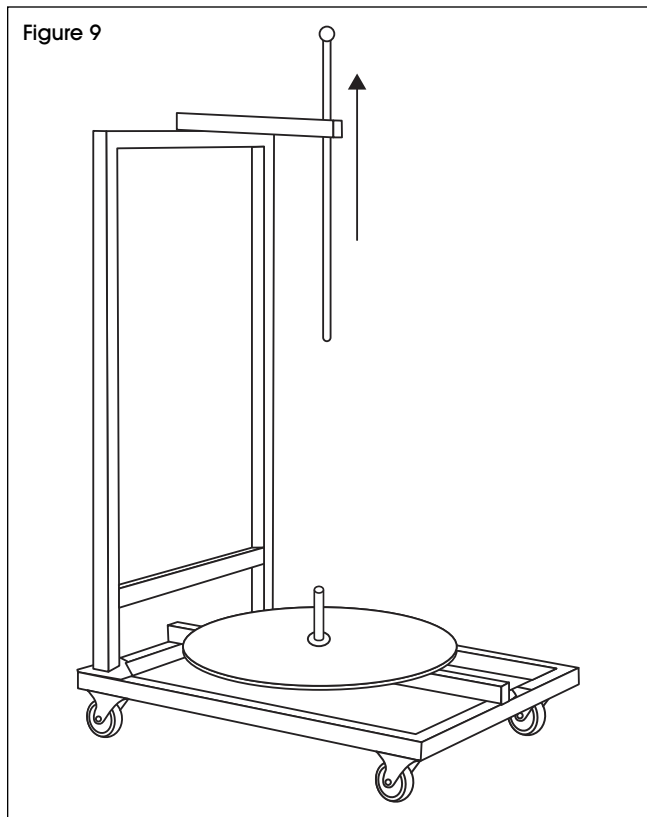
Figure 8



1. Retirez l'outil de coupe de table du carton.
2. Alignez les trous de fixation situés aux extrémités de l'outil de coupe de table avec ceux du cadre et fixez-les à l'aide de deux boulons hexagonaux M5 x 60, deux écrous hexagonaux M5, deux rondelles à ressort M5 et deux rondelles M5. (Voir Figure 8)

CHARGEMENT

1. Assurez-vous que les roulettes verrouillables sont bien verrouillées.
2. Retirez la barre tubulaire de support de mandrin du cadre et mettez-la de côté. (Voir Figure 9)
3. Faites pivoter la barre de support vers le cadre vertical afin qu'elle ne gêne pas le passage. (Voir Figure 10)



4. À deux, placez un rouleau d'emballage en carton ondulé au-dessus de la plaque d'appui circulaire, de manière à ce que son centre se trouve au-dessus du tube de la base.
5. Abaissez le rouleau de manière à ce que le tube de la base se place au centre du rouleau.
6. Refaites pivoter la barre de support au-dessus du rouleau d'emballage en carton ondulé.
7. Réinsérez la barre de support de mandrin dans le centre du rouleau.

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