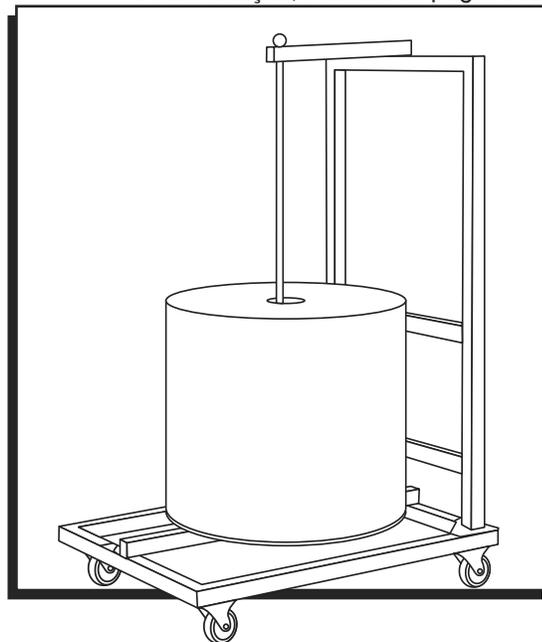


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TOOLS NEEDED



5/8" Wrench



Pliers



5/32" Allen Wrench
 9/16" Allen Wrench

PARTS



M10 Hex Nut x 10



M10 x 70
 Hex Bolt x 6



M10 Washer x 12



M10 Spring
 Washer x 12



M10 x 110
 Hex Bolt x 1



M10 Wing Nut x 1



M8 x 60
 Hex Bolt x 4



M8 Hex Nut x 4



M8 Washer x 4



M8 Spring Washer x 4



M5 x 15 Hex Socket
 Head Screw x 2

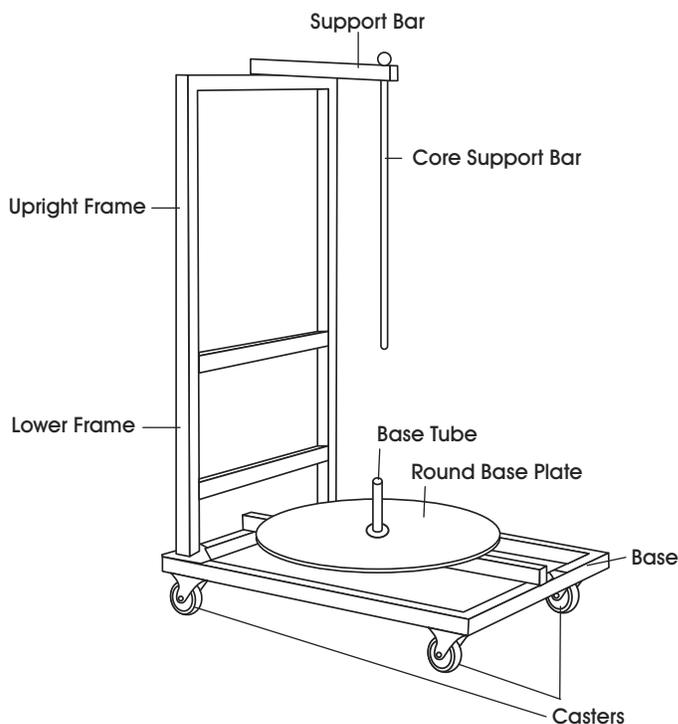


M5 Nyloc Nut x 2



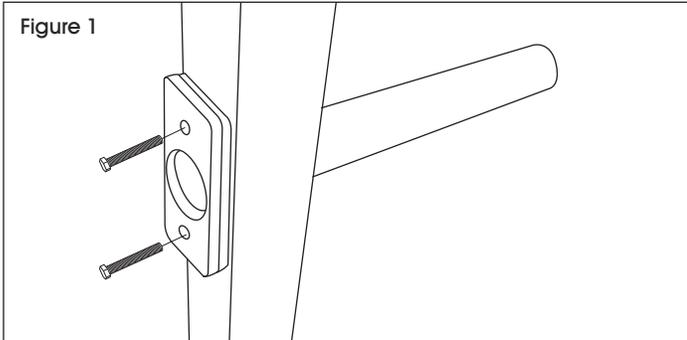
M5 x 20 Hex Socket
 Head Screw x 2

PARTS DIAGRAM



ASSEMBLY

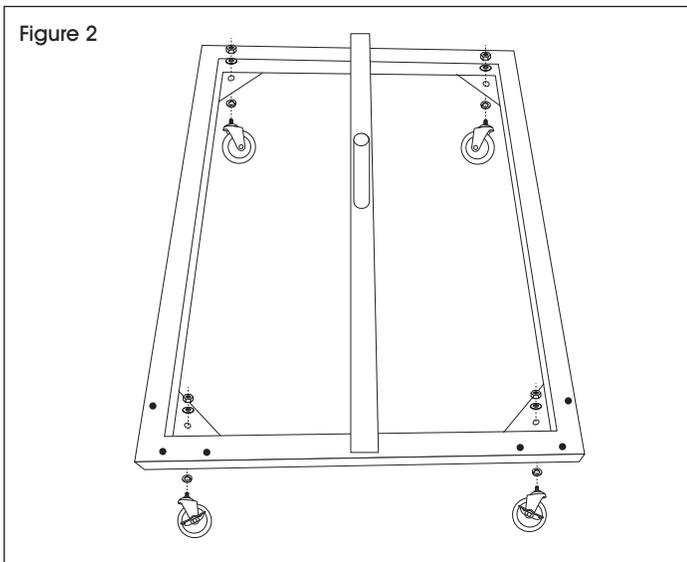
1. Remove and unpack all pieces from the carton.
2. Attach base tube to base by inserting base tube through under side of base and attach using two M5 x 20 hex socket head screws. (See Figure 1)



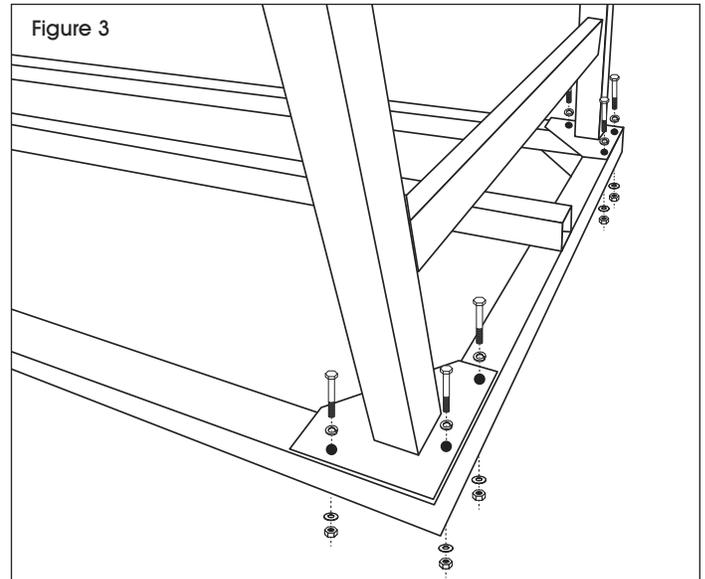
3. Lay base down with corner plates touching floor.
4. Attach two non-locking and two locking casters to corner plates using one M10 hex nut, one M10 spring washer and one M10 washer per caster. (See Figure 2)



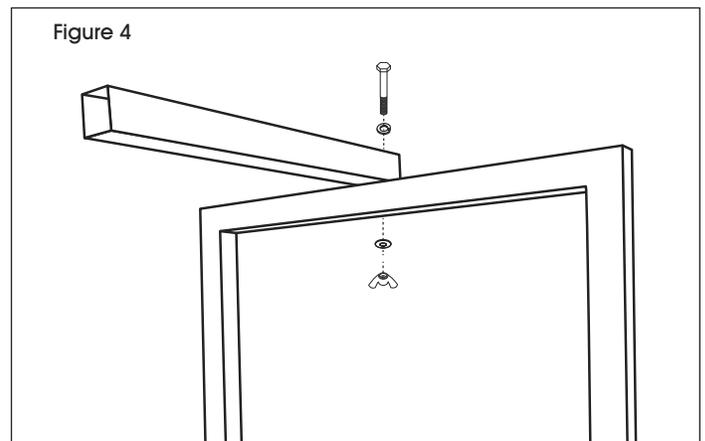
NOTE: Lock casters for the remainder of the assembly process.



5. Align holes on corner plates of lower frame with holes on base. Use three M10 x 70 hex bolts, three M10 hex nuts, three M10 spring washers and three M10 washers to attach each corner plate of upright frame to base. (See Figure 3)

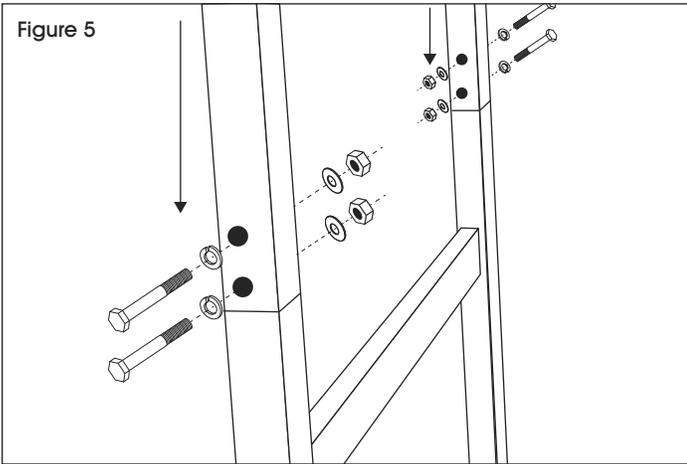


6. Attach support bar to top center of upright frame using one M10 x 110 hex bolt, one M10 wing nut, one M10 spring washer and one M10 washer. (See Figure 4)

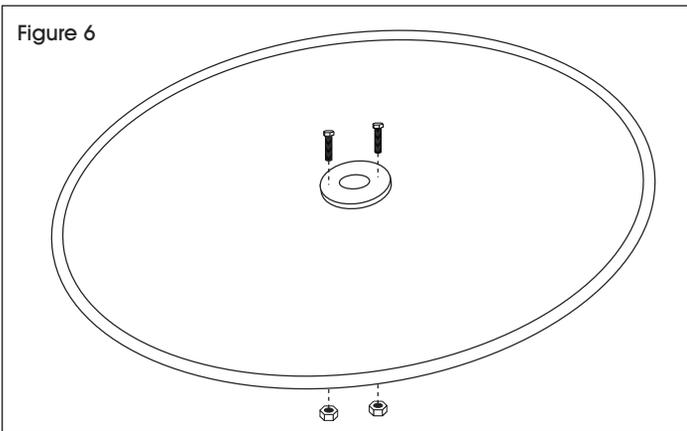


ASSEMBLY CONTINUED

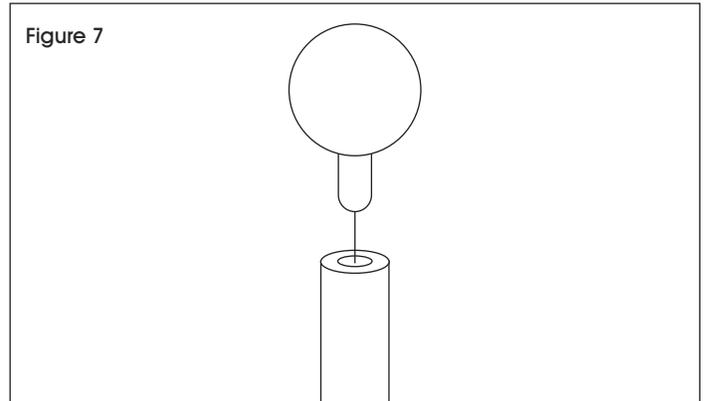
7. Insert lower frame into upper frame and secure each bar using two M8 x 60 hex bolts, two M8 hex nuts, two M8 spring washers and two M8 washers. (See Figure 5)



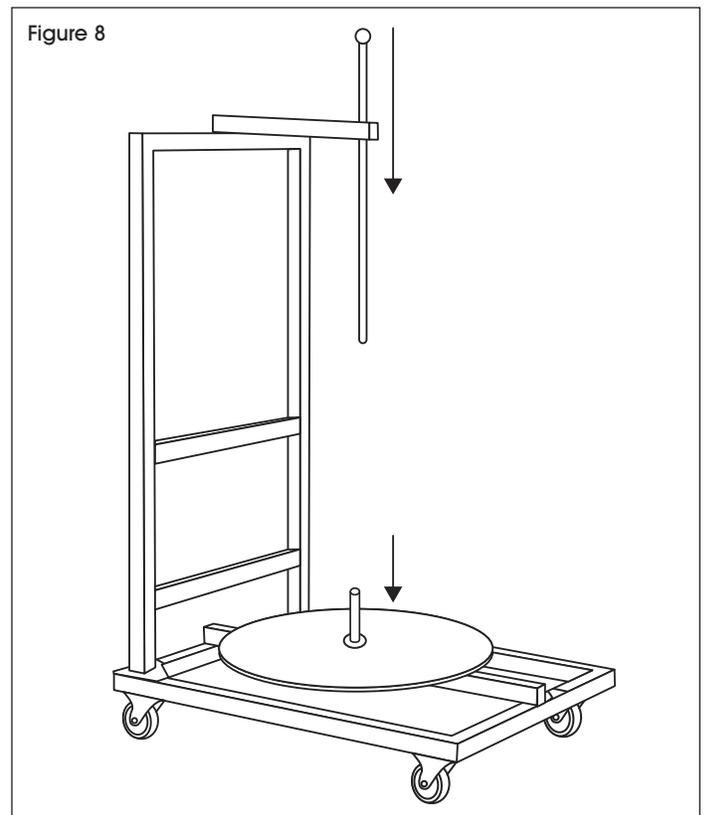
8. Attach white ring on top of round base plate using two M5 nyloc nuts and two M5 x 15 hex socket head screws. (See Figure 6)



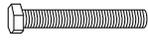
9. Screw round cap onto top of core support bar. (See Figure 7)



10. Insert core support bar into hole on support bar. (See Figure 8)
11. Slide round base plate on to rounded tube-shaped upright on lower frame (white ring up). (See Figure 8)



PARTS FOR OPTIONAL TABLETOP CUTTER



M5 x 60 Hex Socket
Head Screw x 2



M5 Hex Nut x 2



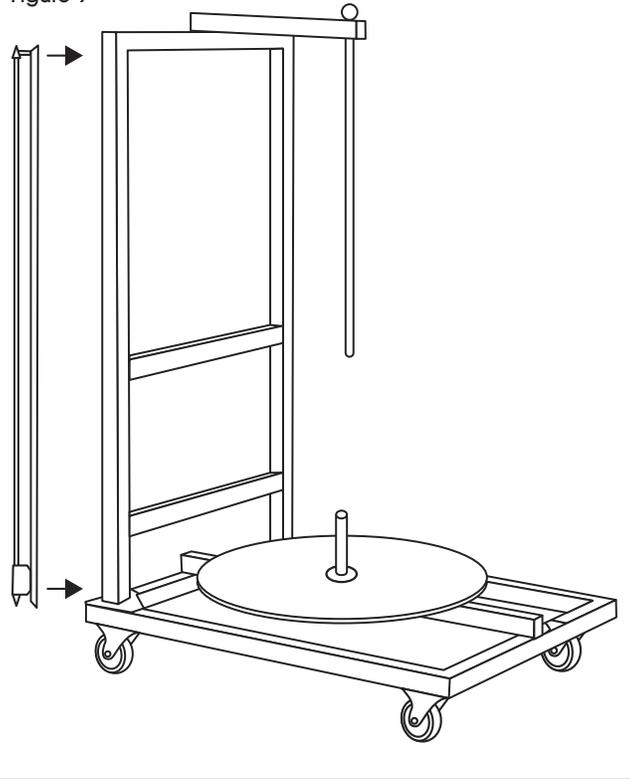
M5 Washer x 2



M5 Spring Washer x 2

ASSEMBLY OF OPTIONAL TABLETOP CUTTER

Figure 9



1. Remove tabletop cutter from carton.
2. Line up mounting holes on ends of tabletop cutter to the holes on upright frame and attach using two M5 x 60 hex bolts, two M5 hex nuts, two M5 spring washers and two M5 washers. (See Figure 9)

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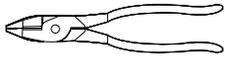
DESPACHADOR PARA ENVOLTURA DE CARTÓN CORRUGADO DE 60"

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HERRAMIENTAS NECESARIAS



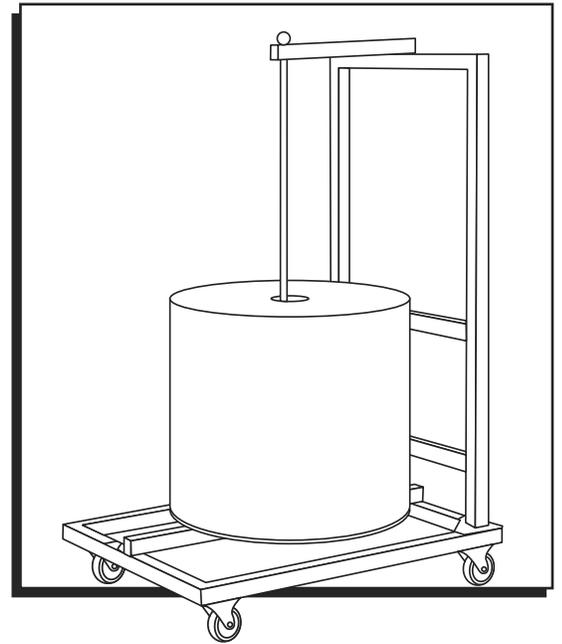
Llave de 5/8"



Pinzas



Llave Allen de 5/32"
Llave Allen de 9/16"



PARTES



10 Tuercas Hexagonales M10



6 Pernos Hexagonales M10 x 70



12 Rondanas M10



12 Rondanas con Resorte M10



1 Perno Hexagonal M10 x 110



1 Perno Mariposa M10



4 Pernos Hexagonales M8 x 60



4 Tuercas Hexagonales M8



4 Rondanas M8



4 Rondanas con Resorte M8



2 Tornillos con Cabeza y Orificio Hexagonal M5 x 15

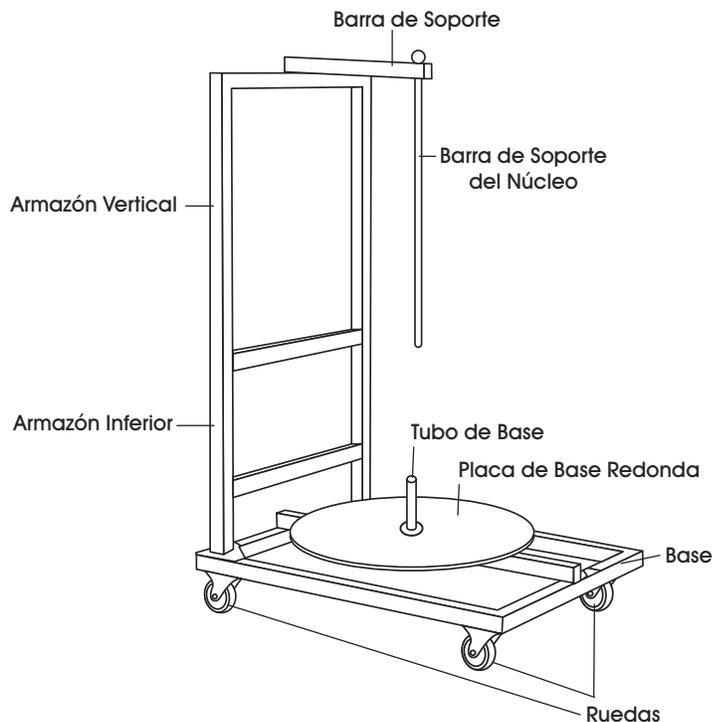


2 Tuercas Nyloc M5



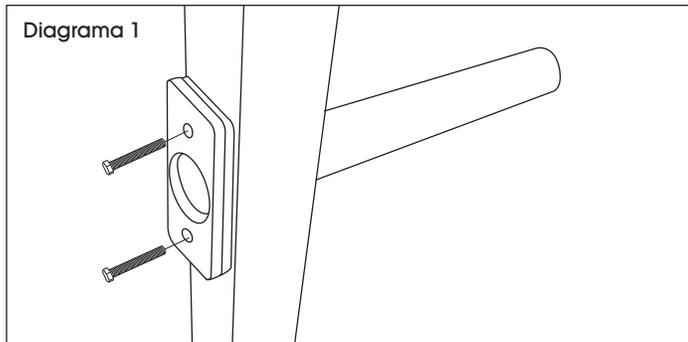
2 Tornillos con Cabeza y Orificio Hexagonal M5 x 20

DIAGRAMA DE PARTES



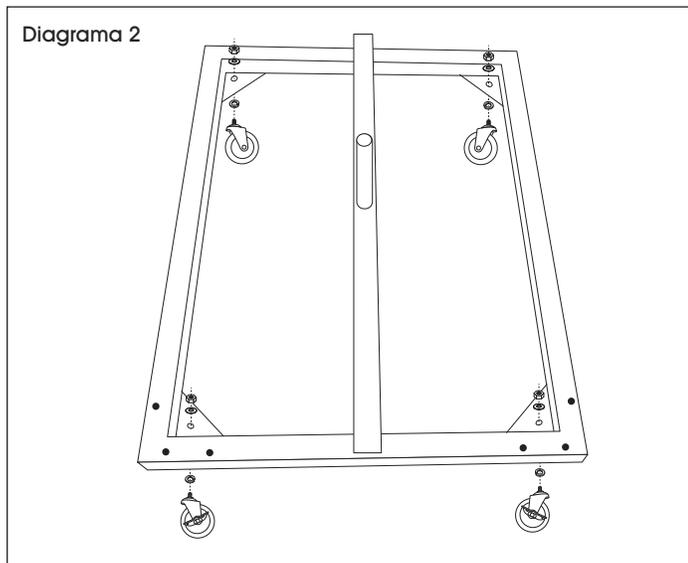
ENSAMBLE

1. Retire y desempaque todas las piezas de la caja.
2. Fije el tubo de base a la base insertando el tubo de base a través de la parte inferior de la base y fíjelo usando dos tornillos con cabeza y orificio hexagonal M5 x 20. (Vea Diagrama 1)

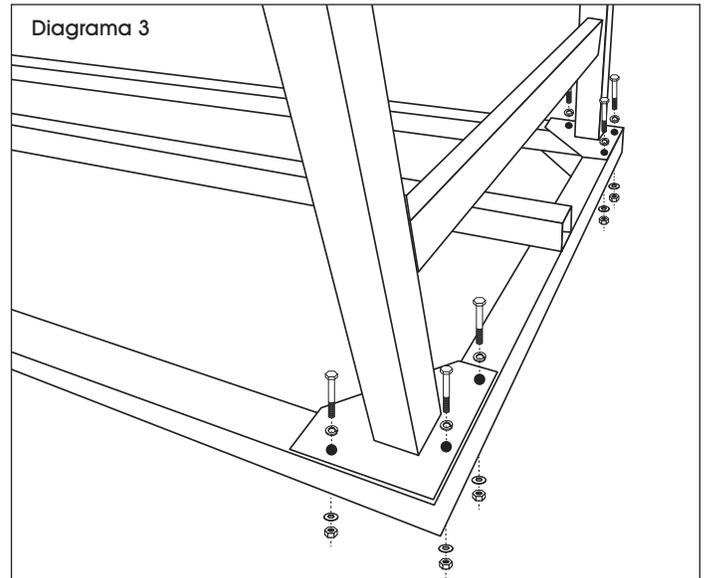


3. Coloque la base con las placas de esquina tocando el piso.
4. Fije dos ruedas sin seguro y dos con seguro usando una tuerca hexagonal M10, una rondana con resorte M10 y una rondana M10 por rueda. (Vea Diagrama 2)

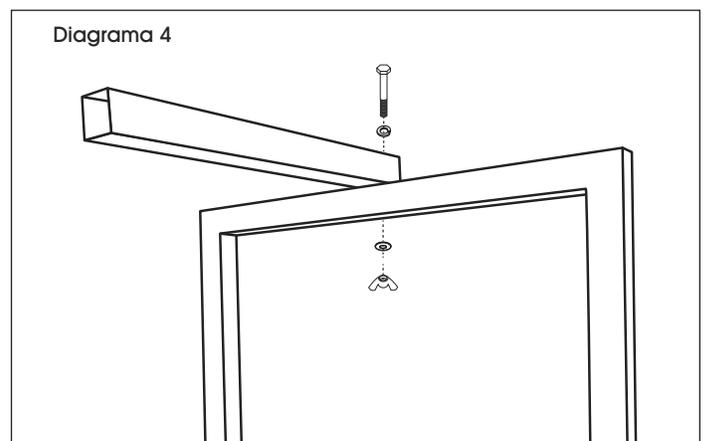
 **NOTA:** Bloquee las ruedas durante el resto del proceso de ensamble.



5. Alinee los orificios de las placas de esquina del armazón vertical con los orificios de la base. Use tres pernos hexagonales M10 x 70, tres tuercas hexagonales M10, tres rondanas con resorte M10 y tres rondanas M10 para fijar cada placa de esquina del armazón vertical a la base. (Vea Diagrama 3)

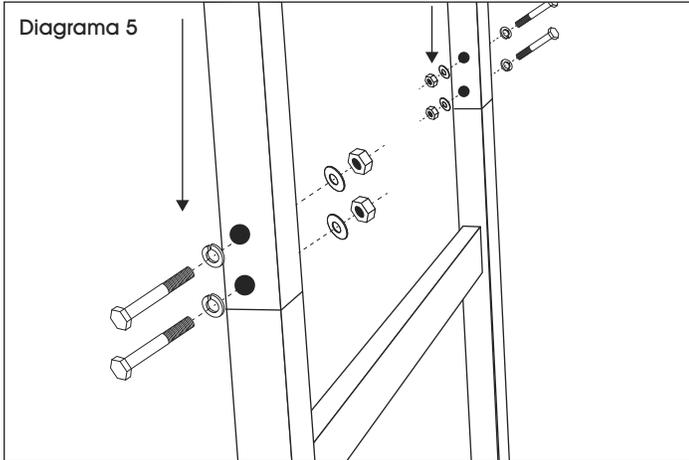


6. Fije la barra de soporte al centro superior del armazón vertical usando un perno M10 x 110, una tuerca mariposa M10, una rondana con resorte M10 y una rondana M10. (Vea Diagrama 4)

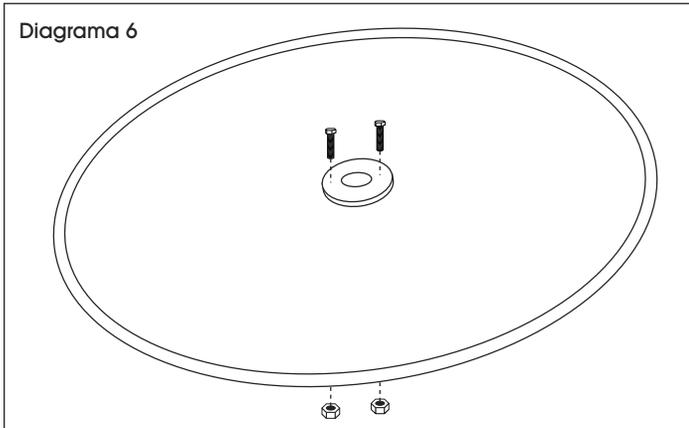


CONTINUACIÓN DE ENSAMBLE

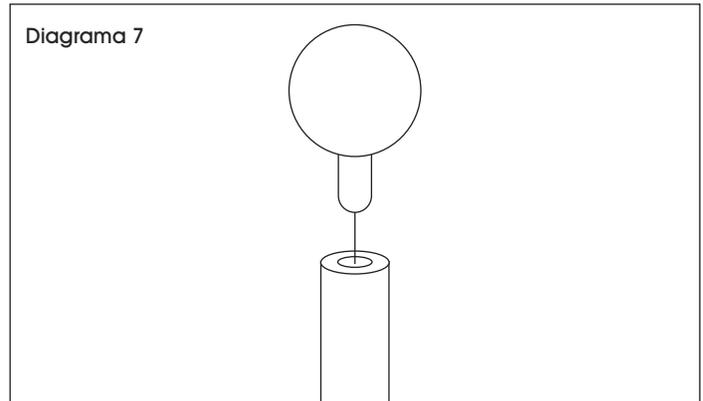
7. Inserte el armazón inferior en el armazón superior y asegure cada barra usando dos pernos hexagonales M8 x 60, dos pernos hexagonales M8, dos rondanas con resorte M8 y dos rondanas M8. (Vea Diagrama 5)



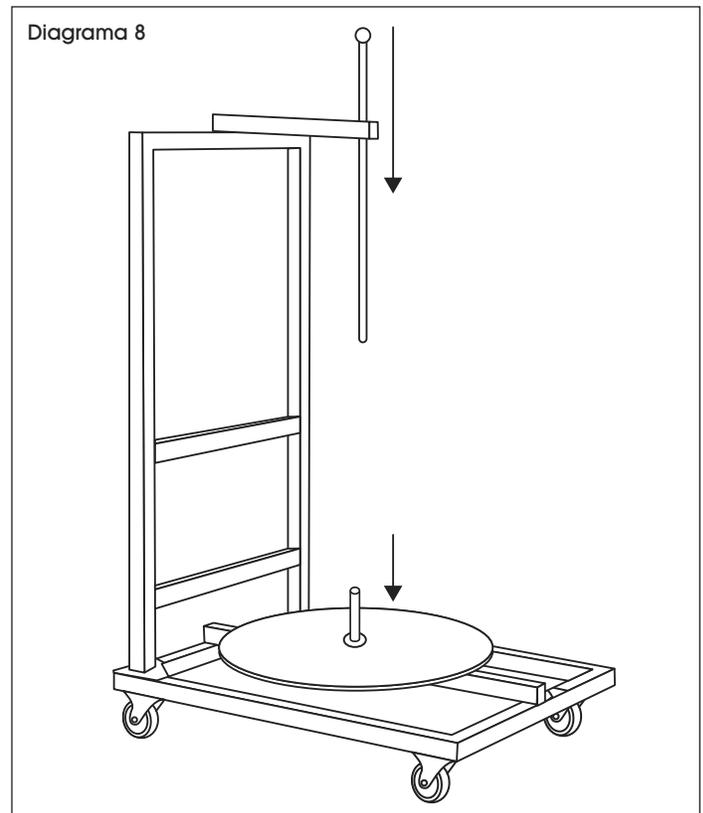
8. Fije el anillo blanco encima de la placa de base redonda usando dos tuercas nyloc M5 y dos tornillos con cabeza y orificio hexagonal M5 x 15. (Vea Diagrama 6)



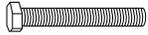
9. Atornille la tapa redonda a la parte superior de la barra de soporte del núcleo. (Vea Diagrama 7)



10. Inserte la barra de soporte de núcleo en el orificio de la barra de soporte. (Vea Diagrama 8)
11. Deslice la placa de base redonda sobre el poste redondeado con forma de tubo en la base (anillo blanco hacia arriba). (Vea Diagrama 8)



PARTES PARA LA CORTADORA DE MESA OPCIONAL



2 Tornillos con Cabeza y Orificio Hexagonal M5 x 60



2 Tuercas Hexagonales M5

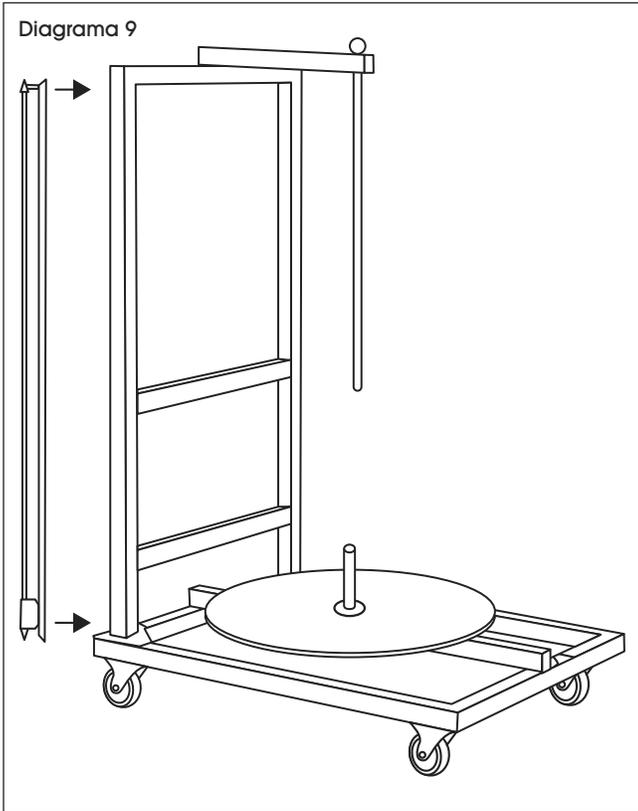


2 Rondanas M5



2 Rondanas con Resorte M5

ENSAMBLE DE LA CORTADORA DE MESA OPCIONAL



1. Retire la cortadora de mesa de la caja.
2. Alinee los orificios para instalación en los extremos de la cortadora de mesa con los orificios del armazón vertical y fije usando dos pernos hexagonales M5 x 60, dos pernos hexagonales M5, dos rondanas con resorte M5 y dos rondanas M5. (Vea Diagrama 9)

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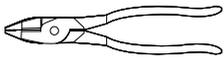
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DISTRIBUTEUR D'EMBALLAGE EN CARTON ONDULÉ – 60 po

OUTILS REQUIS



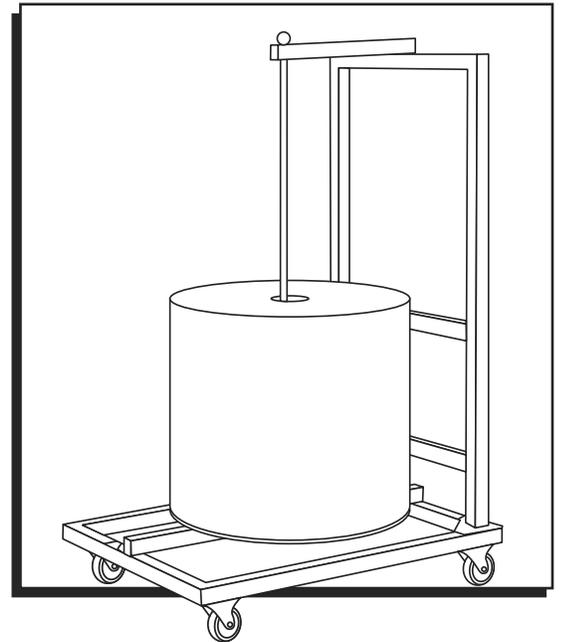
Clé de 5/8 po



Pince



Clé Allen de 5/32 po
Clé Allen de 9/16 po



PIÈCES



Écrou hexagonal
M10 x 10



Boulon hexagonal
M10 x 70 x 6



Rondelle M10 x 12



Rondelle à
ressort M10 x 12



Boulon hexagonal
M10 x 110 x 1



Écrou à oreilles
M10 x 1



Boulon hexagonal
M8 x 60 x 4



Écrou hexagonal
M8 x 4



Rondelle M8 x 4



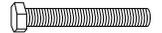
Rondelle à
ressort M8 x 4



Vis hexagonale à tête
creuse M5 x 15 x 2

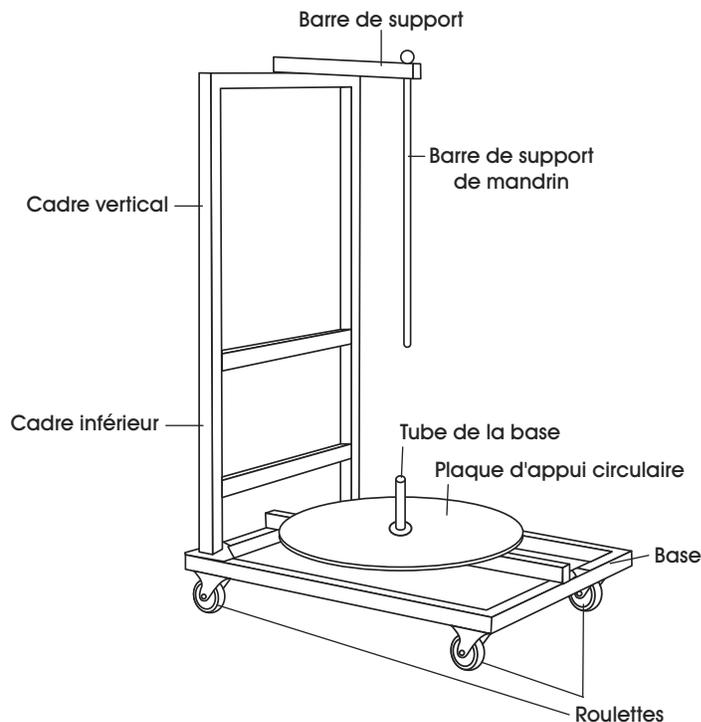


Écrou nyloc
M5 x 2



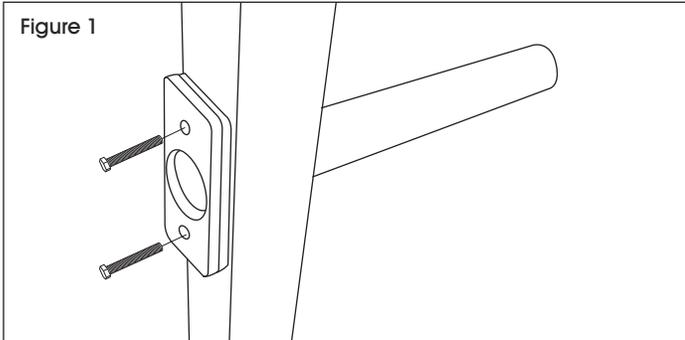
Vis hexagonale à tête
creuse M5 x 20 x 2

SCHEMA DES PIÈCES



MONTAGE

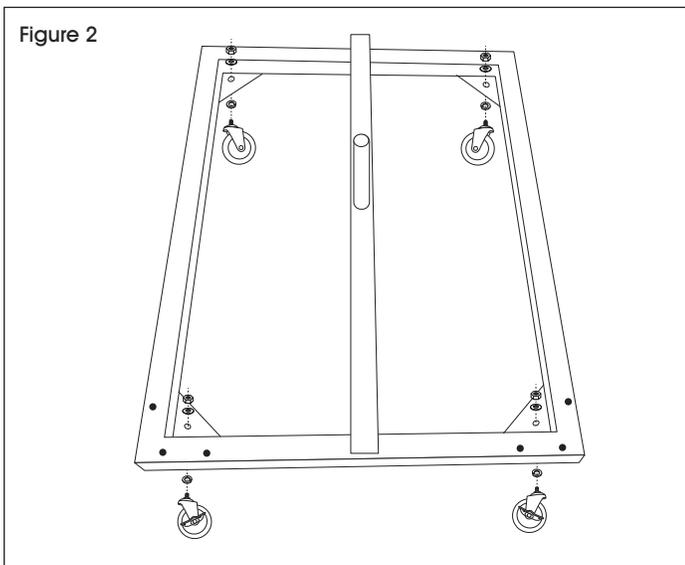
1. Retirez et déballiez toutes les pièces du carton.
2. Insérez le tube par dessous la base et fixez-le à l'aide de deux vis hexagonales à tête creuse M5 x 20. (Voir Figure 1)



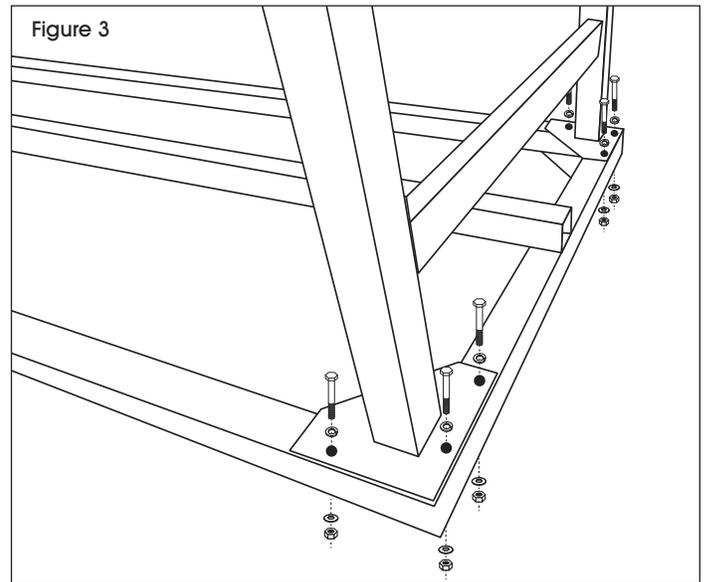
3. Posez la base avec les plaques de coin contre le sol.
4. Fixez deux roulettes non verrouillables et deux roulettes verrouillables aux plaques de coin à l'aide d'un écrou hexagonal M10, d'une rondelle à ressort M10 et d'une rondelle M10 par roulette. (Voir Figure 2)



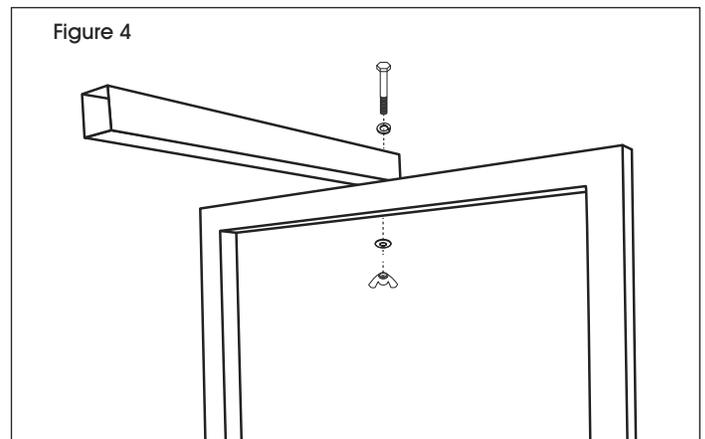
REMARQUE : Verrouillez les roulettes pour effectuer le reste du montage.



5. Alignez les trous des plaques de coin du cadre inférieur sur les trous de la base. Utilisez trois boulons hexagonaux M10 x 70, trois écrous hexagonaux M10, trois rondelles à ressort M10 et trois rondelles M10 pour fixer chaque plaque de coin du cadre à la base. (Voir Figure 3)

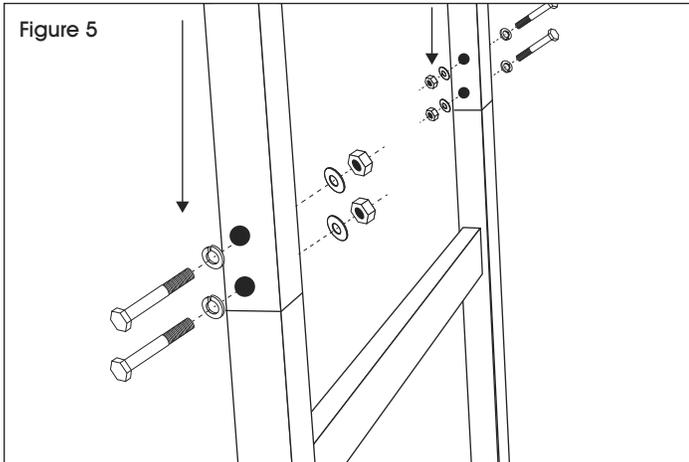


6. Fixez la barre de support au centre de la barre transversale supérieure du cadre vertical à l'aide d'un boulon hexagonal M10 x 110, d'un écrou à oreilles M10, d'une rondelle à ressort M10 et d'une rondelle M10. (Voir Figure 4)

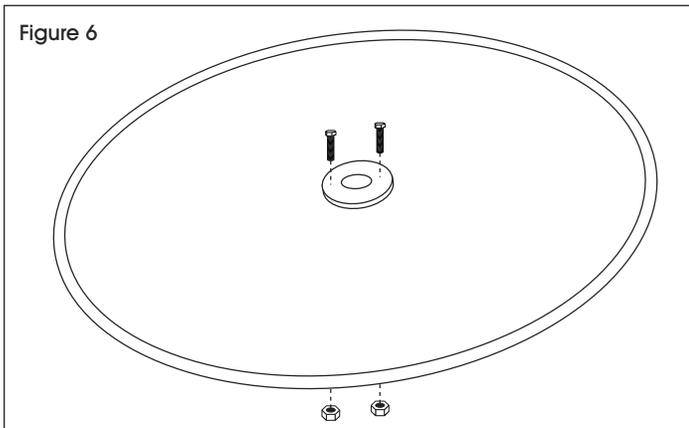


MONTAGE SUITE

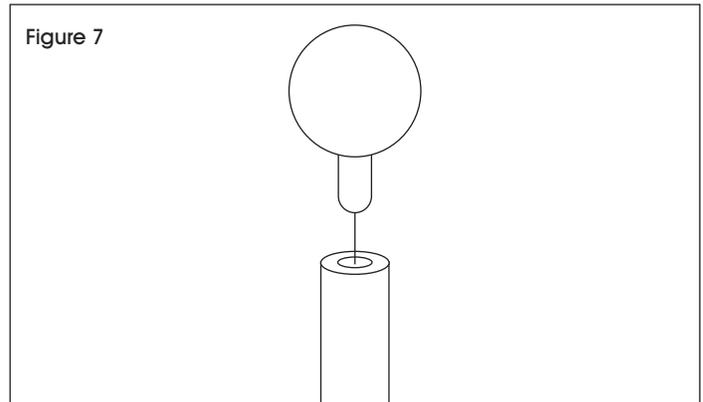
7. Insérez le cadre inférieur dans le cadre supérieur et fixez-les à l'aide de deux boulons hexagonaux M8 x 60, deux écrous hexagonaux M8, deux rondelles à ressort M8 et deux rondelles M8. (Voir Figure 5)



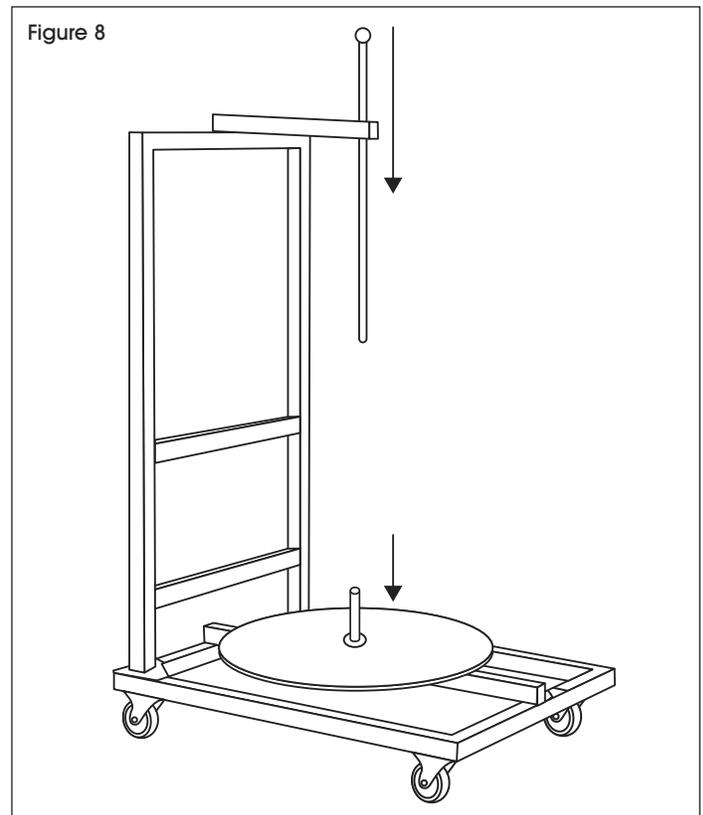
8. Fixez l'anneau blanc au-dessus de la plaque d'appui circulaire à l'aide de deux écrous nyloc M5 et deux vis hexagonales à tête creuse M5 x 15. (Voir Figure 6)



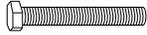
9. Vissez le capuchon rond sur le dessus de la barre de support de mandrin. (Voir Figure 7)



10. Insérez la barre de support de mandrin dans le trou de la barre de support. (Voir Figure 8)
11. Glissez la plaque d'appui circulaire sur le tube de la Cadre inférieur (l'anneau blanc orienté vers le haut). (Voir Figure 8)



PIÈCES POUR OUTIL DE COUPE DE TABLE OPTIONNEL



Vis hexagonale à tête creuse M5 x 60 x 2



Écrou hexagonal M5 x 2



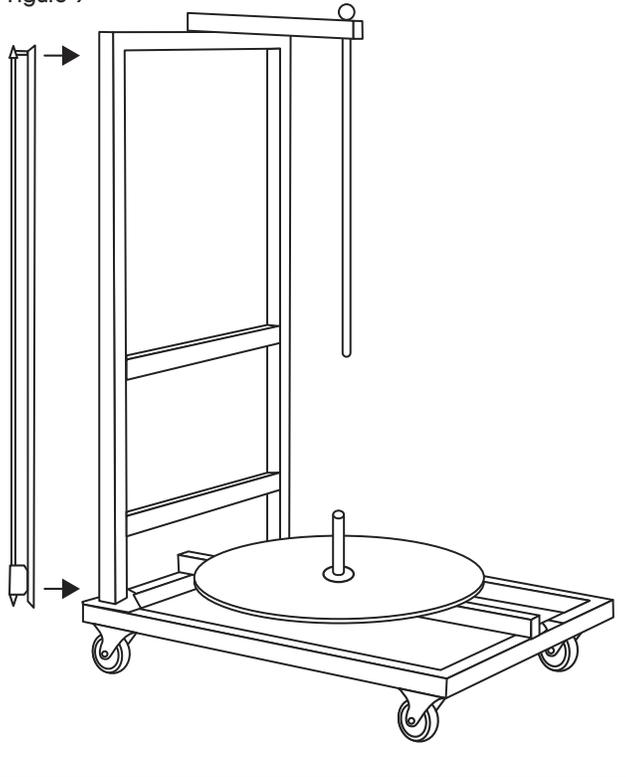
Rondelle M5 x 2



Rondelle à ressort M5 x 2

MONTAGE DE L'OUTIL DE COUPE DE TABLE OPTIONNEL

Figure 9



1. Retirez l'outil de coupe de table du carton.
2. Alignez les trous de fixation situés aux extrémités de l'outil de coupe de table avec ceux du cadre et fixez-les à l'aide de deux boulons hexagonaux M5 x 60, deux écrous hexagonaux M5, deux rondelles à ressort M5 et deux rondelles M5. (Voir Figure 9)

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