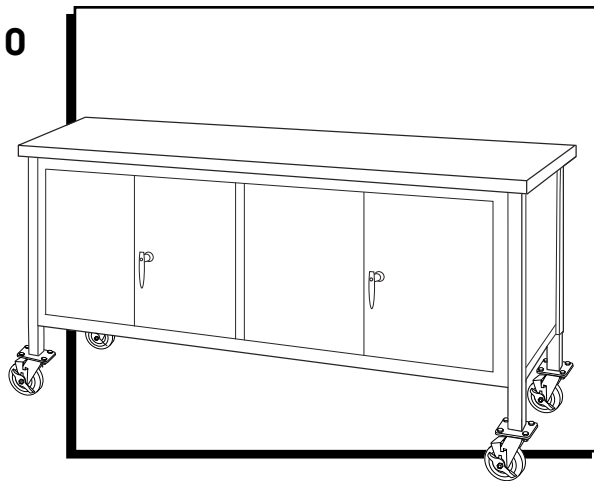


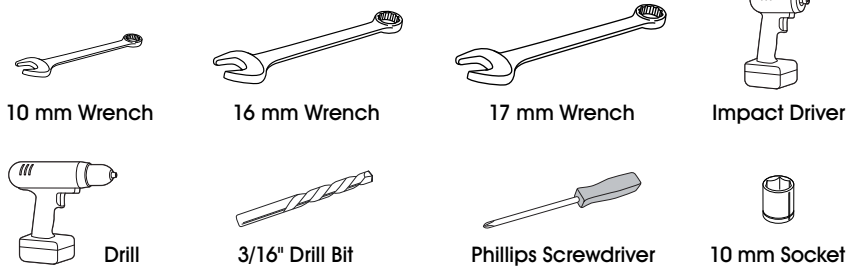
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TOOLS NEEDED

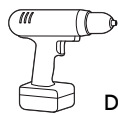


10 mm Wrench

16 mm Wrench

17 mm Wrench

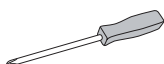
Impact Driver



Drill



3/16" Drill Bit

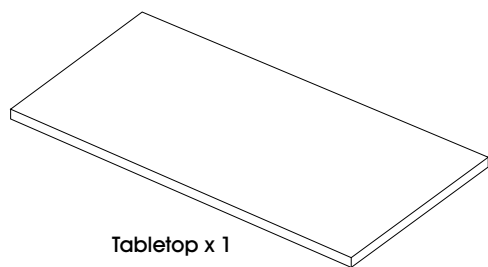


Phillips Screwdriver

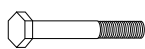


10 mm Socket

PARTS



Tabletop x 1



Long Bolt x 12



Large Flat Washer x 12



Wood Screw x 10



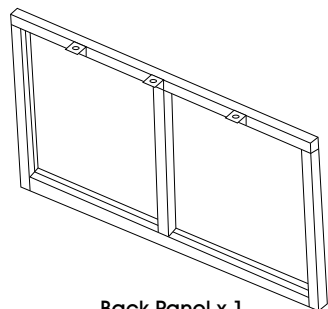
M6 x 30 Hex Bolt x 3



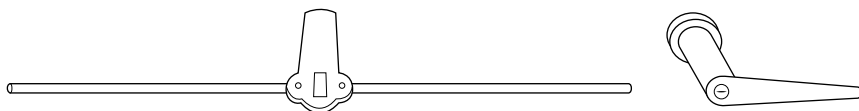
M6 x 15 Hex Bolt x 4



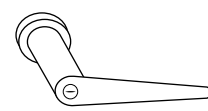
Small Flat Washer x 7



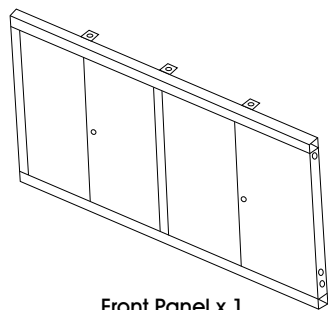
Back Panel x 1



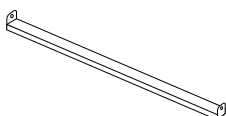
Lock Bar x 2



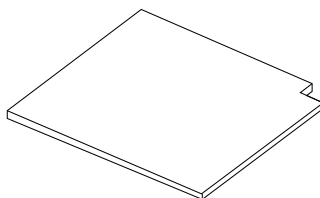
Door Handle with Lock x 2



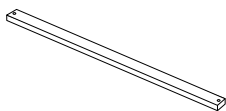
Front Panel x 1



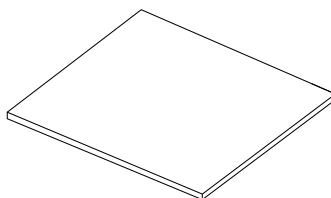
Back Panel Shelf Mount x 2



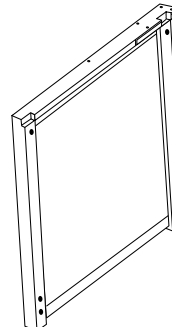
Center Shelf Panel x 4



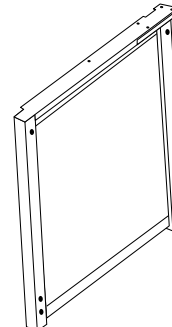
Front Panel Shelf Mount x 1



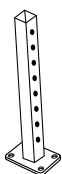
Bottom Shelf Panel x 4



Left Side Panel x 1



Right Side Panel x 1



Feet x 4

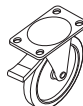
FOR MOBILE WORKBENCHES ONLY



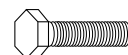
Medium Lock Washer x 16



Medium Flat Washer x 16



Caster x 4




Short Bolt x 16



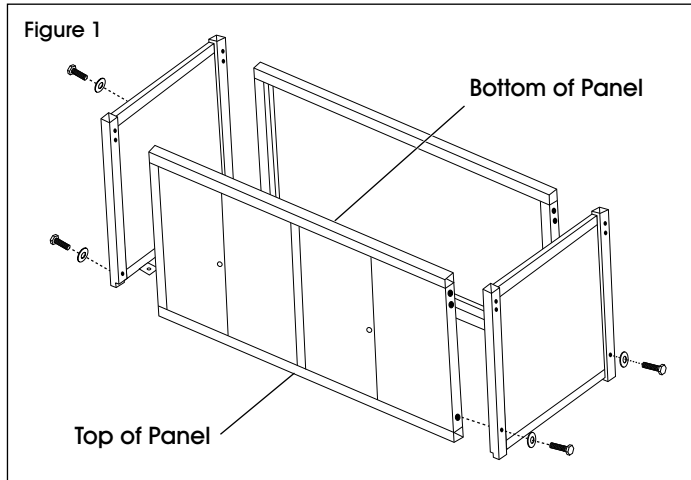
Medium Nut x 16

ASSEMBLY


 **NOTE:** Panels will be upside down for first part of assembly.

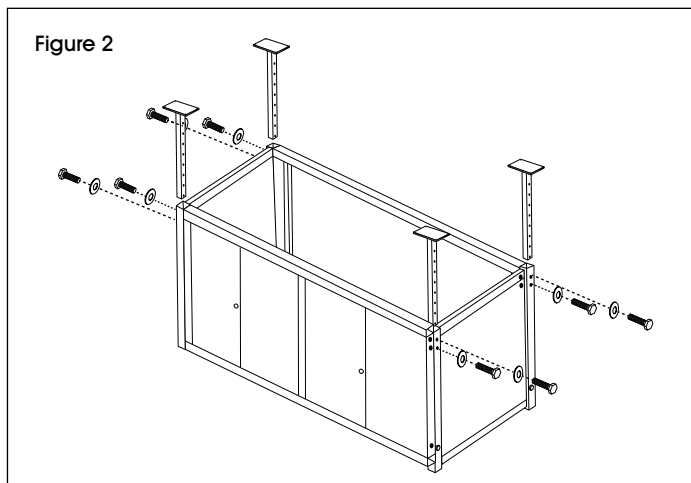
1. Align front, back and side panels. (See Figure 1)
2. Using a 16 mm wrench, attach side panels to front and back panels at each corner inserting one long bolt and one large flat washer into threaded nuts. (See Figure 1)

 **NOTE:** Do not fully tighten bolts.

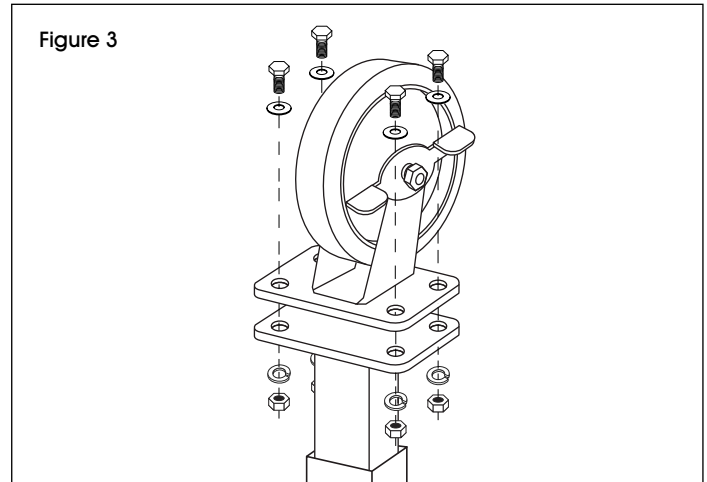


3. Insert feet into side panels at desired height. Using a 16 mm wrench, attach feet to side, front and back panels with two long bolts and two large flat washers per corner. (See Figure 2)

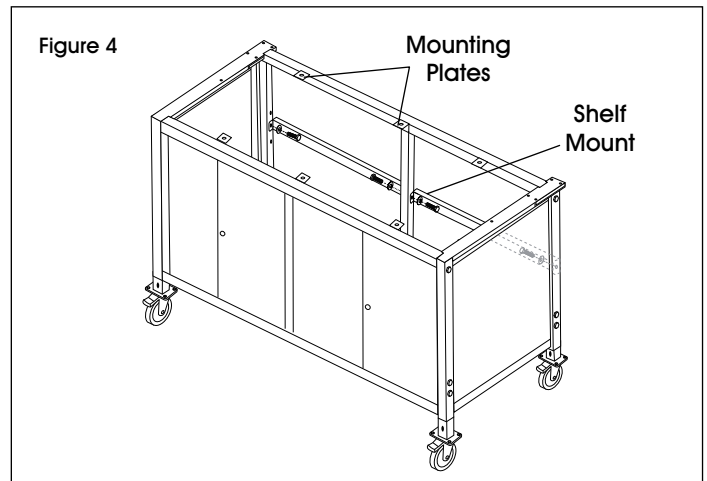
 **NOTE:** Top adds approximately 2" to total height of unit. If mobile, casters and top combined will add approximately 7 $\frac{1}{2}$ " to height.



4. For Mobile Workbenches Only: Attach casters with four short bolts, four medium flat washers, four medium lock washers and four medium nuts using a 17 mm wrench. Put casters into locking position. (See Figure 3)



5. Flip workbench right side up. (See Figure 4)
6. Tighten all bolts with a 16 mm wrench.



7. Center shelf has three height options. Choose preferred height. Using a 10 mm wrench, attach back panel shelf mounts to back panel on each side by inserting one M6 x 15 mm hex bolt and one small flat washer into threaded nut. (See Figure 4)

 **NOTE:** Do not install front panel shelf mount.

8. To attach tabletop, carefully place and center tabletop onto workbench. Using the mounting plates as a template, drill pilot holes into tabletop from below about 1/2" to 3/4" deep with a 3/16" drill bit.

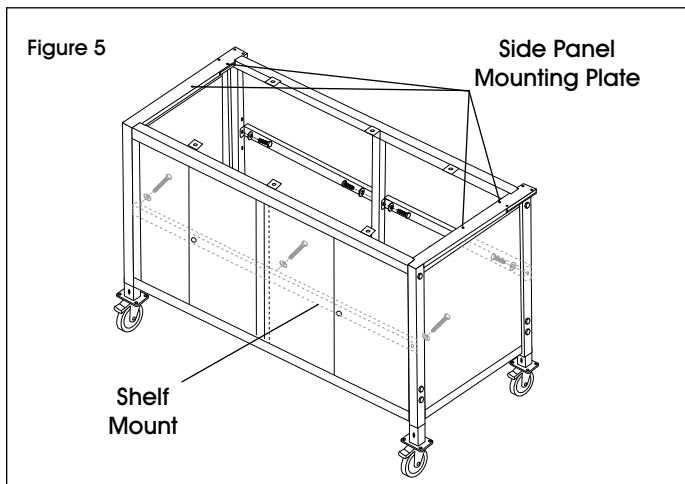
ASSEMBLY CONTINUED

9. Fasten tabletop to mounting plates with six wood screws using an impact driver and 10 mm socket.

 **NOTE:** For additional security, attach four remaining wood screws to side panel mounting plate. (See Figure 5)

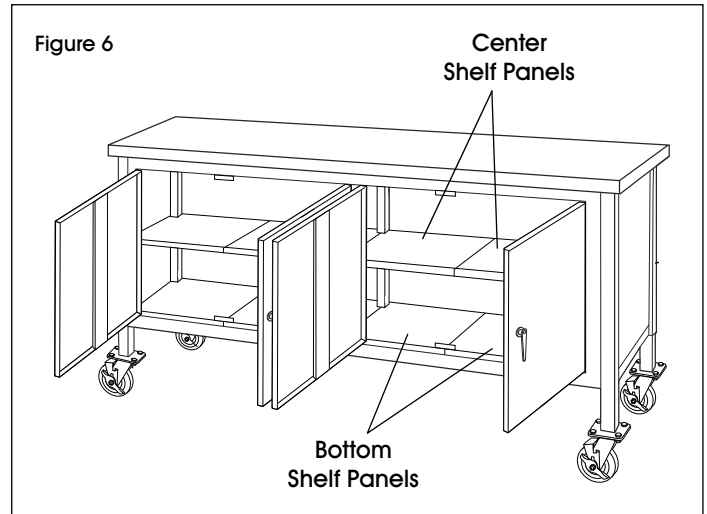
10. Using a 10 mm wrench, attach front panel shelf mount to front panel on each end and in center by inserting one M6 x 30 mm hex bolt and one small flat washer into threaded nut. (See Figure 5)

 **NOTE:** Place at same height as back panel shelf mount.

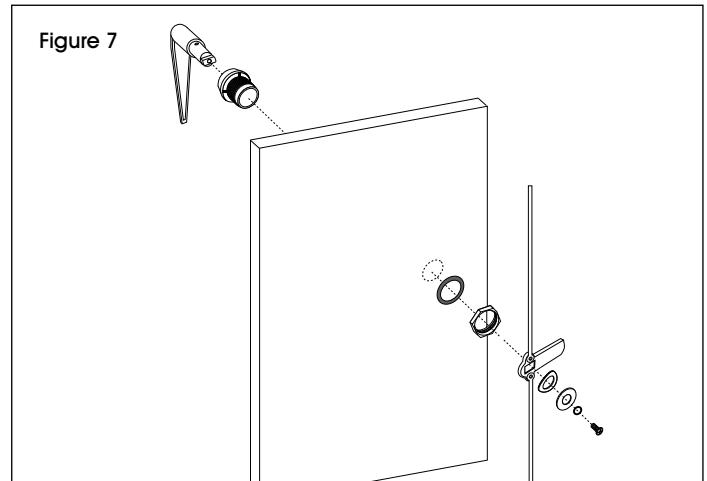


11. Insert four bottom shelf panels. They should sit on the lower shelf lip. (See Figure 6)

12. Insert the center shelf panels with the cut sections facing the back left, back right and center corners of the cabinet. (See Figure 6)



13. Disassemble door handle. Reassemble door handle with lock bar. Repeat for other door. (See Figure 7)



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HERRAMIENTAS NECESARIAS



Llave de 10 mm



Llave de 16 mm



Llave de 17 mm



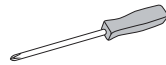
Taladro de Impacto



Taladro



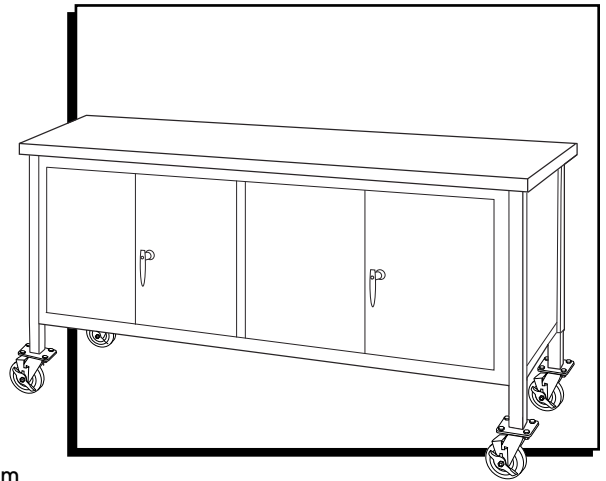
Broca de 3/16"



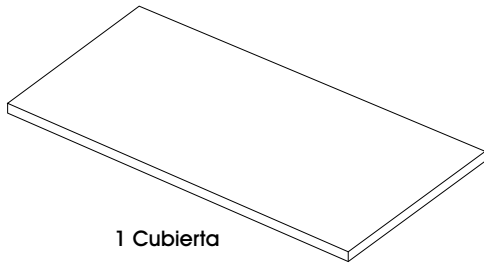
Desarmador de Cruz



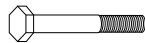
Dado de 10 mm



PARTES



1 Cubierta



12 Pernos Largos



12 Rondanas Planas Grandes



10 Tornillos para Madera



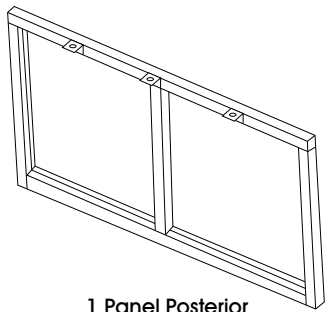
3 Pernos Hexagonales M6 x 30



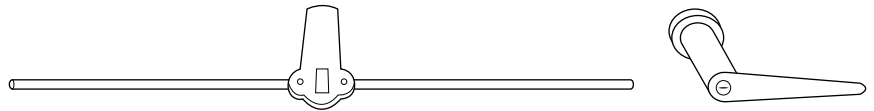
4 Pernos Hexagonales M6 x 15



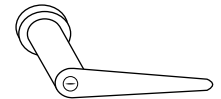
7 Rondanas Planas Chicas



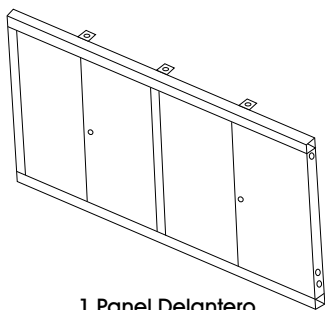
1 Panel Posterior



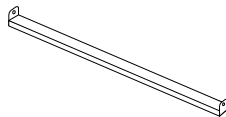
2 Barras de Bloqueo



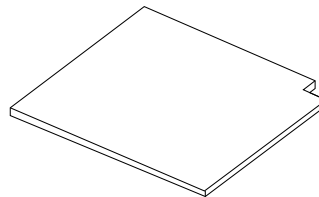
2 Asas para Puerta con Cerradura



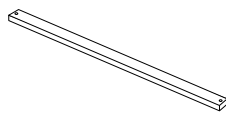
1 Panel Delantero



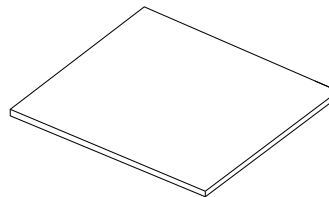
2 Montajes para la Repisa del Panel Posterior



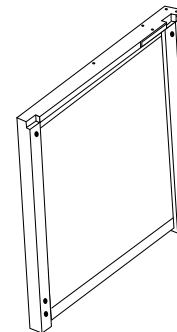
4 Paneles de Repisa Central



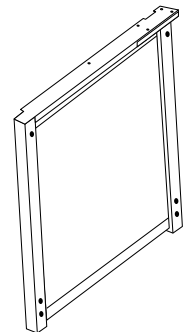
1 Montaje para la Repisa del Panel Delantero



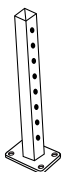
4 Paneles de Repisa Inferior



1 Panel Izquierdo



1 Panel Derecho



4 Patas

SOLO PARA MESAS DE TRABAJO MÓVILES



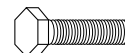
16 Rondanas de Bloqueo Medianas



16 Rondanas Planas Medianas



4 Ruedas




16 Pernos Cortos



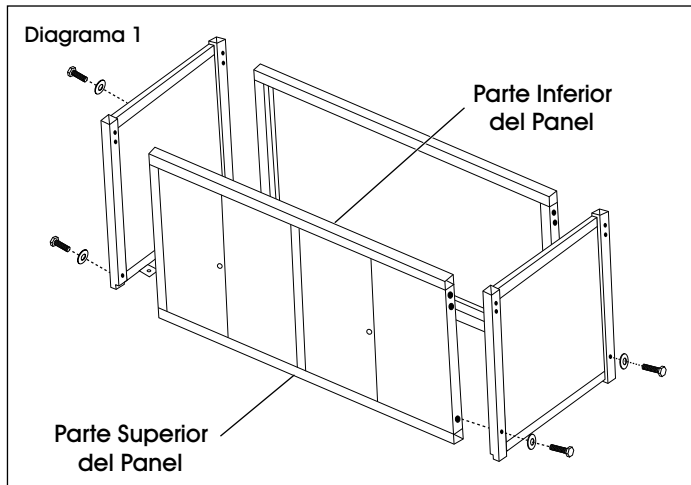
16 Tuercas Medianas

ENSAMBLE


 **NOTA:** Los paneles estarán al revés durante la primera parte del ensamble.

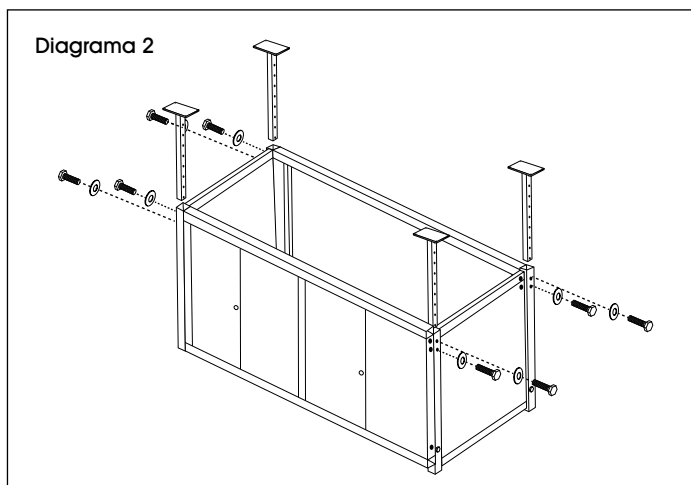
1. Alinee los paneles frontal, posterior y laterales. (Vea Diagrama 1)
2. Utilizando una llave de 16 mm, una los paneles laterales a los paneles delanteros y posteriores en cada esquina, insertando un perno largo y una rondana plana grande en tuercas roscadas. (Vea Diagrama 1)

 **NOTA:** No ajuste los pernos por completo.

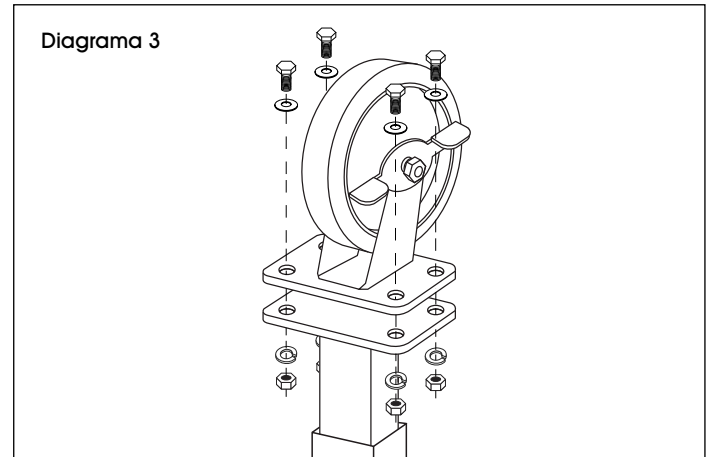


3. Inserte las patas en los paneles laterales a la altura deseada. Utilizando una llave de 16 mm, una las patas a los paneles laterales, delanteros y posteriores con dos pernos largos y dos rondanas planas grandes por esquina. (Vea Diagrama 2)

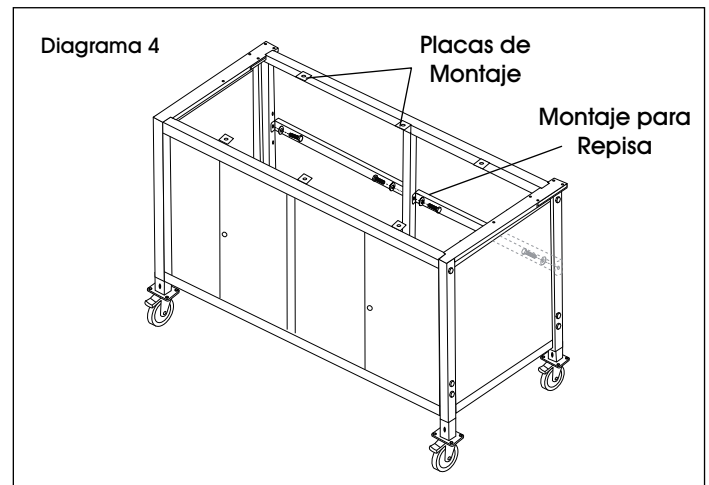
 **NOTA:** La cubierta añade aproximadamente 5 cm (2") a la altura total de la unidad. Si se trata de una mesa móvil, las ruedas y la cubierta en combinación añadirán aproximadamente 19 cm (7½") a la altura.



4. Solo para Mesas de Trabajo Móviles: Una las ruedas con cuatro pernos cortos, cuatro rondanas planas medianas y cuatro rondanas de bloqueo medianas utilizando una llave de 17 mm. Coloque las ruedas en la posición de bloqueo. (Vea Diagrama 3)



5. Voltee la mesa de trabajo hacia arriba. (Vea Diagrama 4)
6. Ajuste todos los pernos con una llave de 16 mm.




7. La repisa central tiene tres opciones de altura. escoja la altura preferida. Utilizando una llave de 10 mm, una el montaje para la repisa del panel posterior al panel posterior en cada extremo insertando un perno hexagonal M6 x 15 mm y una rondana plana chica en una tuerca roscada. (Vea Diagrama 4)

 **NOTA:** No instale el montaje para la repisa delantera.

8. Para unir la cubierta, colóquela y céntrala con cuidado por encima de la mesa de trabajo. Usando los orificios de la placa de instalación para poste como guía, perfora orificios guía debajo de la cubierta de 1/2" a 3/4" de profundidad con una broca de 3/16".

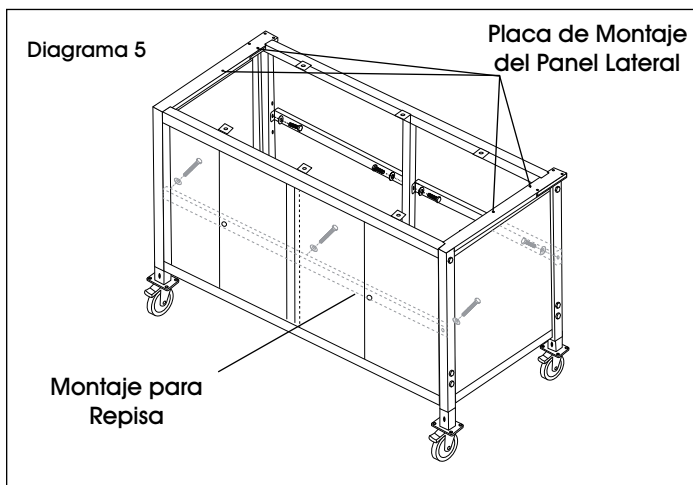
CONTINUACIÓN DE ENSAMBLE

9. Fije la cubierta a las placas de instalación con seis tornillos de madera utilizando un taladro de impacto y un dado de 10 mm.

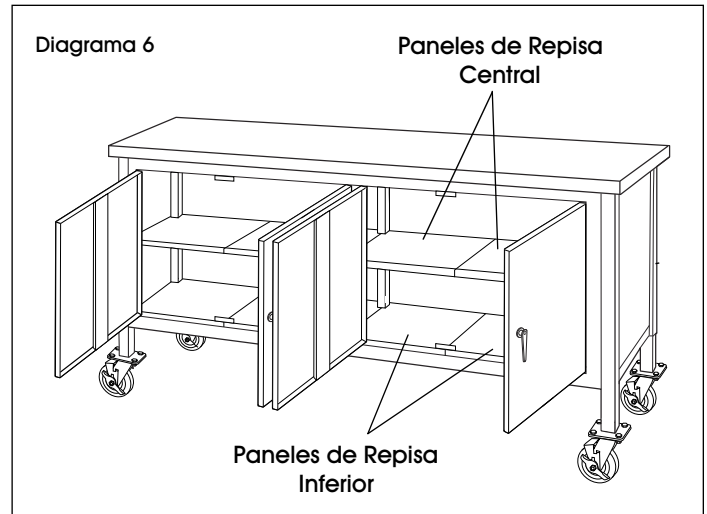
 **NOTA:** Para mayor seguridad, coloque los cuatro tornillos de madera restantes en la placa de instalación del panel lateral. (Vea Diagrama 5)

10. Utilizando una llave de 10 mm, una el montaje para la repisa del panel delantero al panel delantero en cada extremo y en el centro insertando un perno hexagonal M6 x 30 mm y una rondana plana chica en una tuerca roscada. (Vea Diagrama 5)

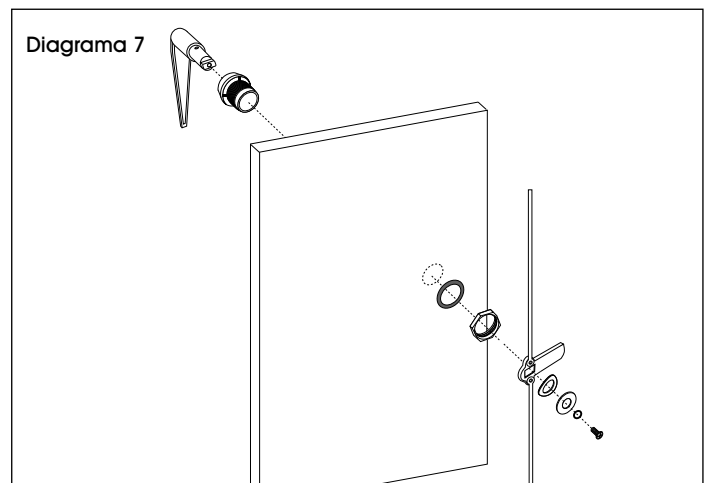
 **NOTA:** Coloque a la misma altura del montaje para la repisa del panel posterior.



11. Inserte cuatro paneles de repisa inferiores. Deben descansar sobre el borde de la repisa inferior. (Vea Diagrama 6)
12. Inserte los paneles de repisa centrales con las secciones cortadas hacia las esquinas izquierda posterior, derecha posterior y central del gabinete. (Vea Diagrama 6)



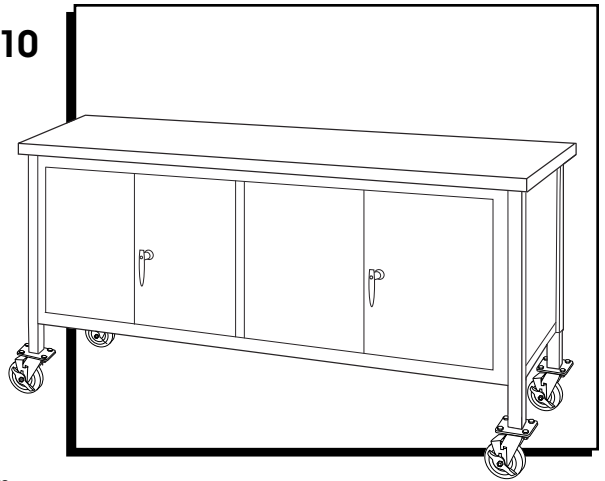
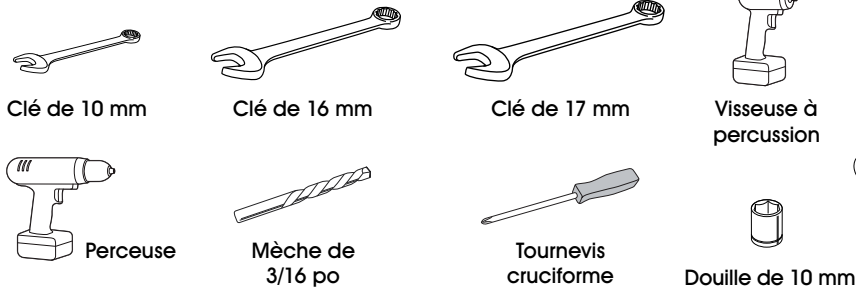
13. Desarme el asa de la puerta. Reensamble el asa de la puerta con la barra de bloqueo. Repita para la otra puerta. (Vea Diagrama 7)



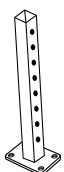
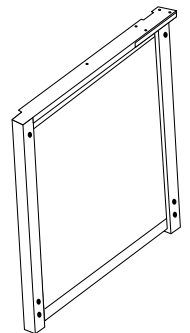
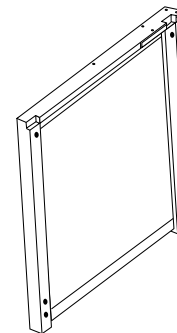
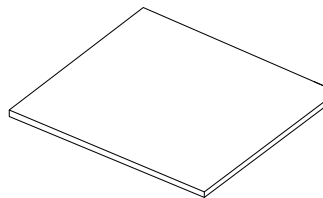
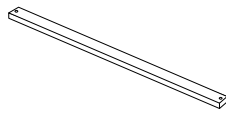
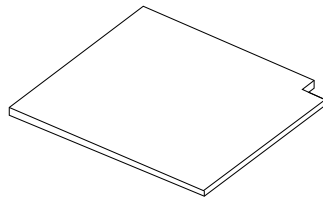
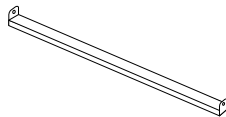
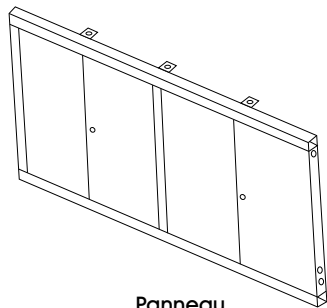
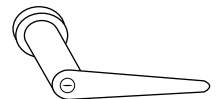
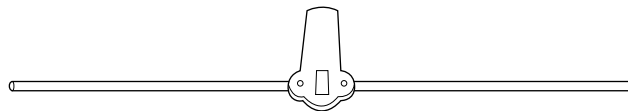
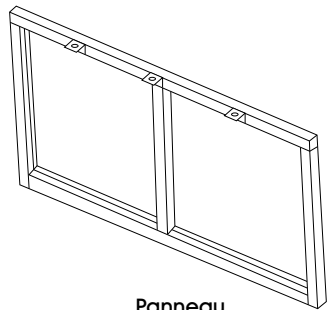
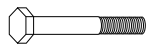
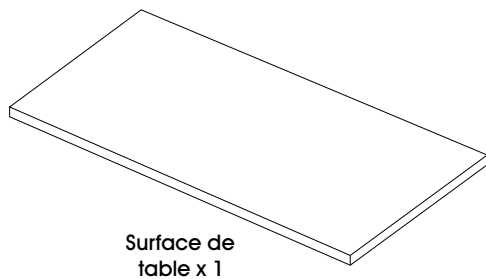
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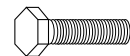
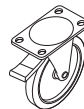
OUTILS REQUIS



PIÈCES



POUR LES ÉTABLIS MOBILES SEULEMENT

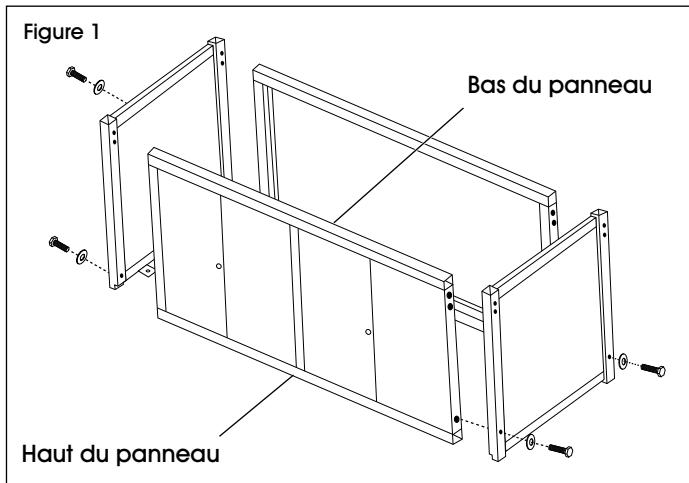


MONTAGE


 **REMARQUE :** Les panneaux sont à l'envers pendant la première partie du montage.

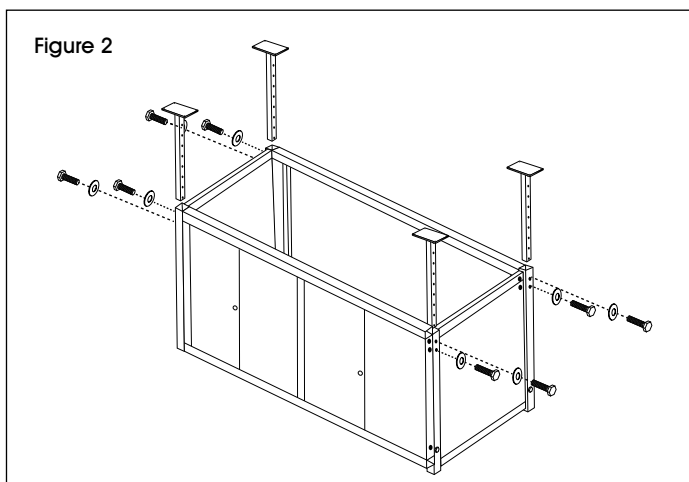
1. Alignez les panneaux avant, arrière et latéraux. (Voir Figure 1)
2. À l'aide d'une clé de 16 mm, fixez les panneaux latéraux à chaque coin des panneaux avant et arrière en insérant un long boulon et une grande rondelle plate dans les écrous filetés. (Voir Figure 1)

 **REMARQUE :** Ne serrez pas complètement les boulons.



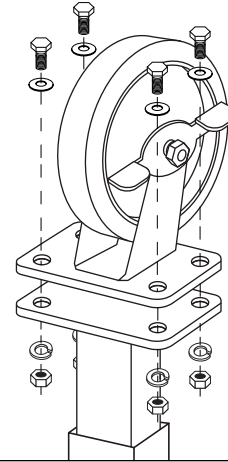
3. Insérez les pieds dans les panneaux à la hauteur désirée. À l'aide d'une clé de 16 mm, fixez les pattes aux panneaux latéraux, avant et arrière en utilisant deux boulons longs et deux grandes rondelles plates par coin. (Voir Figure 2)

 **REMARQUE :** La surface de travail ajoute environ 5 cm (2 po) à la hauteur totale de l'unité. Pour les unités mobiles, la surface de table et les roulettes ajoutent environ 19 cm (7 1/2 po) à la hauteur d'ensemble.



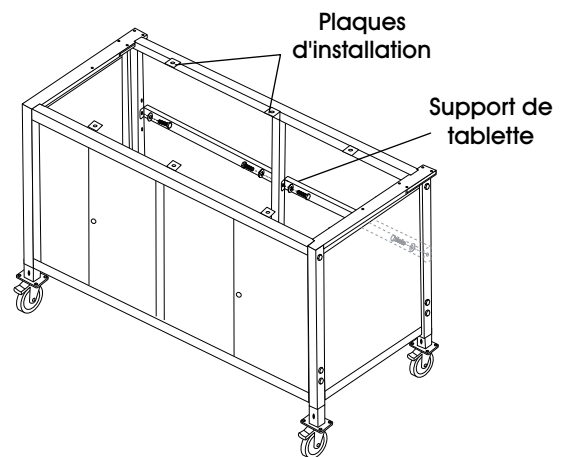
4. Pour les établis mobiles seulement : Fixez les roulettes à l'aide d'une clé de 17 mm en utilisant quatre boulons courts, quatre rondelles plates de taille moyenne, quatre rondelles de blocage de taille moyenne et quatre écrous de taille moyenne. Mettez les roulettes en position verrouillée. (Voir Figure 3)

Figure 3



5. Redressez l'établi à l'endroit. (Voir Figure 4)
6. Serrez tous les boulons à l'aide d'une clé de 16 mm.

Figure 4




7. Il y a trois options de hauteur pour la tablette centrale. Choisissez la hauteur désirée. À l'aide d'une clé de 10 mm, fixez les supports de tablette pour panneau arrière de chaque côté du panneau arrière en insérant un boulon hexagonal M6 x 15 mm et une petite rondelle plate dans l'écrou fileté. (Voir Figure 4)

 **REMARQUE :** N'installez pas le support de tablette pour panneau avant.


8. Pour fixer la surface de travail, placez-la sur l'établi en prenant soin de bien la centrer. En utilisant les trous des plaques de fixation de montant comme référence, percez des trous de guidage par le bas de 1/2 po à 3/4 po de profondeur dans la surface de table avec une mèche de perceuse de 3/16 po.

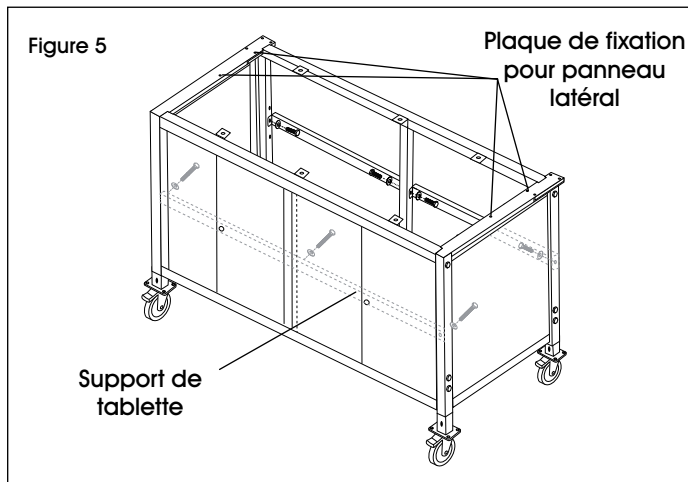
MONTAGE SUITE

9. Fixez la surface de table aux plaques de fixation à l'aide de six vis à bois au moyen d'une visseuse à percussion et d'une douille de 10 mm. (Voir Figure 5)

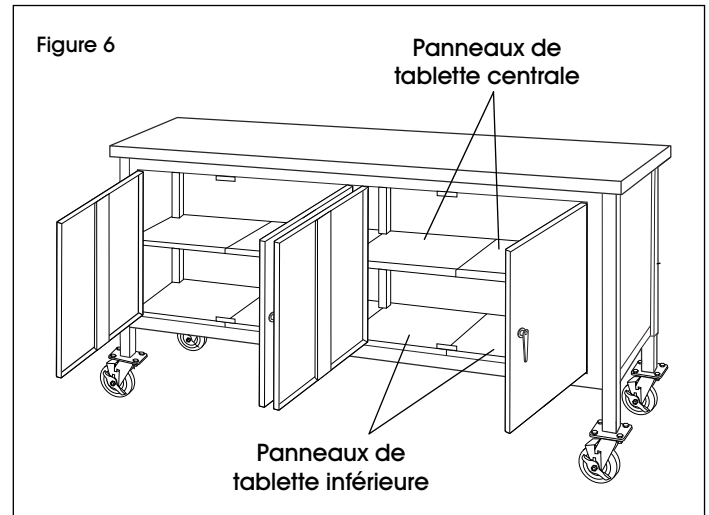
 **REMARQUE :** Pour plus de sécurité, fixez les quatre vis à bois restantes à la plaque de fixation pour panneau latéral. (Voir Figure 5)

10. À l'aide d'une clé de 10 mm, fixez le support de tablette pour panneau avant à chaque extrémité et au centre du panneau avant en insérant un boulon hexagonal M6 x 30 mm et une petite rondelle plate dans l'écrou fileté. (Voir Figure 5)

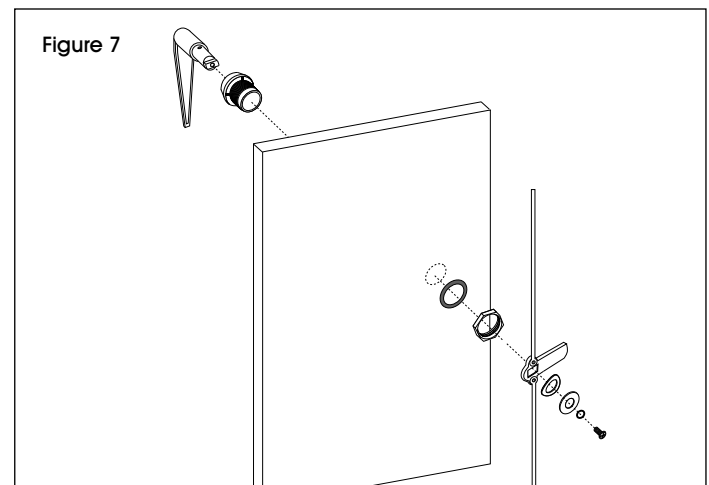
 **REMARQUE :** L'installation doit se faire à la même hauteur que le support de tablette pour panneau arrière.



11. Insérez les quatre panneaux de tablette inférieure. Ils devraient reposer sur le rebord de tablette inférieure. (Voir Figure 6)
12. Insérez les panneaux de tablette centrale en prenant soin d'orienter les sections coupées vers les coins arrière gauche, droit et centraux de l'établi. (Voir Figure 6)



13. Démontez la poignée de porte. Remontez la poignée de porte avec la barre de verrouillage. Répétez l'opération avec l'autre porte. (Voir Figure 7)



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