



Safety Data Sheet

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Document Group:	11-3317-2	Version Number:	13.02
Issue Date:	09/02/26	Supersedes Date:	05/14/19

Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive DP110 Translucent

Recommended use

Structural adhesive

Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

11-3315-6, 11-3316-4

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Document Group: 11-3315-6
Issue Date: 09/02/26

Version Number: 18.03
Supersedes Date: 11/03/25

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive DP110 Translucent, Part B

Product Identification Numbers

ID Number	UPC	ID Number	UPC
DP-110			

1.2. Recommended use and restrictions on use

Recommended use

Structural adhesive

1.3. Supplier's details

MANUFACTURER: 3M
DIVISION: Industrial Adhesives and Tapes Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2B.

Skin Sensitizer: Category 1.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms

**Hazard Statements**

Causes eye irritation.
May cause an allergic skin reaction.

Precautionary statements**Prevention:**

Avoid breathing vapors.
Wash exposed skin thoroughly after handling.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves.

Response:

IF ON SKIN: Wash with plenty of soap and water.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists or if skin irritation or rash occurs: Get medical attention.
Take off contaminated clothing and wash it before reuse.

Disposal:

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

1% of the mixture consists of ingredients of unknown acute oral toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Epoxy Resin	25068-38-6	73 - 90
Methacrylate/Butadiene/Styrene Polymer	25053-09-2	1 - 30
Hydrogenated Terphenyl	61788-32-7	5 - 10
Hydrogenated Polyphenyls	68956-74-1	< 2
Amorphous Silica	67762-90-7	0.1 - 1.5
Terphenyl	26140-60-3	< 1

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Aldehydes

Hydrocarbons

Carbon monoxide

Carbon dioxide

Hydrogen Chloride

Ketones

Toxic Vapor, Gas, Particulate

Condition

During Combustion

During Combustion

During Combustion

During Combustion

During Combustion

During Combustion

During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label

and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Terphenyl	26140-60-3	ACGIH	CEIL:5 mg/m3	
Terphenyl	26140-60-3	OSHA	CEIL:9 mg/m3(1 ppm)	
Hydrogenated Terphenyl	61788-32-7	ACGIH	TWA:0.5 ppm	
Silica: Amorphous, including natural diatomaceous earth	67762-90-7	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective

clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Paste
Color	Colorless
Odor	Slight Epoxy
Odor threshold	No Data Available
pH	Not Applicable
Melting point	No Data Available
Boiling Point	>=260 °C
Flash Point	>=480 °F [Test Method:Closed Cup]
Evaporation rate	Not Applicable
Flammability	Not Applicable
Flammable Limits(LEL)	Not Applicable
Flammable Limits(UEL)	Not Applicable
Vapor Pressure	Not Applicable
Relative Vapor Density	Not Applicable
Density	1.13 g/ml
Relative Density	1.13 [Ref Std:WATER=1]
Solubility in Water	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Kinematic Viscosity	48,673 mm ² /sec
Hazardous Air Pollutants	0 % weight [Test Method:Calculated]
Molecular weight	No Data Available
VOC Less H ₂ O & Exempt Solvents	0 g/l [Test Method:calculated SCAQMD rule 443.1] [Details:when used as intended with Part A]
VOC Less H ₂ O & Exempt Solvents	0 g/l [Test Method:calculated SCAQMD rule 443.1] [Details:as supplied]
VOC Less H ₂ O & Exempt Solvents	0 % [Test Method:calculated SCAQMD rule 443.1] [Details:when used as intended with Part A]

Particle Characteristics*Not Applicable***SECTION 10: Stability and reactivity****10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products**Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or

the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Epoxy Resin	Dermal	Rat	LD50 > 1,600 mg/kg
Epoxy Resin	Ingestion	Rat	LD50 > 1,000 mg/kg
Methacrylate/Butadiene/Styrene Polymer	Dermal	Rabbit	LD50 > 5,000 mg/kg
Methacrylate/Butadiene/Styrene Polymer	Ingestion	Rat	LD50 > 5,000 mg/kg
Hydrogenated Terphenyl	Dermal	Rabbit	LD50 > 2,000 mg/kg
Hydrogenated Terphenyl	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 4.7 mg/l
Hydrogenated Terphenyl	Ingestion	Rat	LD50 > 10,000 mg/kg
Terphenyl	Dermal	Rabbit	LD50 > 5,000 mg/kg
Terphenyl	Inhalation-Dust/Mist (4 hours)	Rat	LD50 > 3.8 mg/l
Terphenyl	Ingestion	Rat	LD50 2,304 mg/kg
Amorphous Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Amorphous Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Amorphous Silica	Ingestion	Rat	LD50 > 5,110 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Epoxy Resin	Rabbit	Mild irritant
Methacrylate/Butadiene/Styrene Polymer	Professional judgement	Minimal irritation
Hydrogenated Terphenyl	Rabbit	No significant irritation
Terphenyl	Rabbit	No significant irritation
Amorphous Silica	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Epoxy Resin	Rabbit	Moderate irritant
Methacrylate/Butadiene/Styrene Polymer	Professional judgement	Mild irritant
Hydrogenated Terphenyl	Rabbit	No significant irritation
Terphenyl	Rabbit	No significant irritation
Amorphous Silica	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
Epoxy Resin	Human and animal	Sensitizing
Hydrogenated Terphenyl	Human	Not classified
Amorphous Silica	Human and animal	Not classified

Respiratory Sensitization

Name	Species	Value
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Epoxy Resin	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Epoxy Resin	In vivo	Not mutagenic
Epoxy Resin	In Vitro	Some positive data exist, but the data are not sufficient for classification
Hydrogenated Terphenyl	In Vitro	Not mutagenic
Hydrogenated Terphenyl	In vivo	Not mutagenic
Terphenyl	In Vitro	Not mutagenic
Terphenyl	In vivo	Not mutagenic
Amorphous Silica	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Epoxy Resin	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Amorphous Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Epoxy Resin	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
Epoxy Resin	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Hydrogenated Terphenyl	Ingestion	Not classified for female reproduction	Rat	NOAEL 81 mg/kg/day	2 generation
Hydrogenated Terphenyl	Ingestion	Not classified for male reproduction	Rat	NOAEL 62 mg/kg/day	2 generation
Hydrogenated Terphenyl	Ingestion	Not classified for development	Rat	NOAEL 500 mg/kg/day	during organogenesis
Amorphous Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Epoxy Resin	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
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Epoxy Resin	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Epoxy Resin	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Epoxy Resin	Ingestion	auditory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Hydrogenated Terphenyl	Dermal	skin	Not classified	Rabbit	NOAEL 500 mg/kg/day	3 weeks
Hydrogenated Terphenyl	Dermal	hematopoietic system	Not classified	Rabbit	NOAEL 2,000 mg/kg/day	3 weeks
Hydrogenated Terphenyl	Inhalation	liver	Not classified	Rat	NOAEL 0.5 mg/l	13 weeks
Hydrogenated Terphenyl	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 0.5 mg/l	13 weeks
Hydrogenated Terphenyl	Inhalation	eyes	Not classified	Rat	NOAEL 0.5 mg/l	13 weeks
Hydrogenated Terphenyl	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 120 mg/kg/day	14 weeks
Hydrogenated Terphenyl	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 120 mg/kg/day	14 weeks
Hydrogenated Terphenyl	Ingestion	liver	Not classified	Rat	NOAEL 120 mg/kg/day	14 weeks
Hydrogenated Terphenyl	Ingestion	eyes	Not classified	Rat	NOAEL 120 mg/kg/day	14 weeks
Hydrogenated Terphenyl	Ingestion	respiratory system	Not classified	Rat	NOAEL 120 mg/kg/day	14 weeks
Amorphous Silica	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Amorphous Silica	Inhalation	silicosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material

and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not Applicable.

Health Hazards

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information**NFPA Hazard Classification****Health:** 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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SEI TB CV 1G Identification

100 Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive DP110 Translucent, Part A

Product Identification Number

ID Number	UPC	ID Number	UPC
DP-110			

100 Recommended use and restrictions on use

Recommended use

Structural adhesive

100 Supplier details

Manufacturer	3M
Distributor	Industrial Adhesives and Tapes Division
Address	3M Center, St. Paul, MN 55144-1000, USA
Telephone	1-888-3M HELPS (1-888-364-3577)

100 Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SEI TB CV / G4 Hazard identification

/ 001 Hazard classification

Skin Corrosion/Irritation: Category 2.

Serious Eye Damage/Irritation: Category 2A.

Skin Sensitizer: Category 1.

/ 002 Additional elements

Signal Word

Warning

Symbols

Exclamation mark |

Pictograms



4 aHrd Statef ents

Causes skin irritation.
Causes serious eye irritation.
May cause an allergic skin reaction.

Precautionary statef ents

PreventionG

Avoid breathing vapors.
Wash exposed skin thoroughly after handling.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves and eye protection.

. esponseG

IF ON SKIN: Wash with plenty of soap and water.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists or if skin irritation or rash occurs: Get medical attention.
Take off contaminated clothing and wash it before reuse.

DisposalG

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

Supplef ental ngrf ationG

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

2% of the mixture consists of ingredients of unknown acute oral toxicity.
2% of the mixture consists of ingredients of unknown acute dermal toxicity.

SEI TbCV 3G of position ngrf ation on ingredients

Ingredient	Inventory No	Wt %
Mercaptan Polymer	72244-98-5	45 - 70 Trade Secret *
Modified Epoxy Resin (NJTS Reg. No. 04499600-6838)	Trade Secret*	10 - 30
Polyamide Resin	68410-23-1	7 - 13 Trade Secret *
Hydrogenated Terphenyl	61788-32-7	5 - 10
2,4,6-tris[(Dimethylamino)Methyl]Phenol	90-72-2	1 - 3 Trade Secret *
Hydrogenated Polyphenyls	68956-74-1	< 2
Triethylenetetramine	112-24-3	0.5 - 1.5 Trade Secret *
Terphenyl	26140-60-3	< 1

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SEI TbCV FGFirst aid f easures

First aid measures**Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

Swallowing

Rinse mouth. If you feel unwell, get medical attention.

Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

Indication of any immediate medical attention and special treatment required

Not applicable

Fire-fighting measures**Extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

Special hazards arising from the substance or mixture

None inherent in this product.

4 Hazardous decomposition products**Substance**

Aldehydes

Hydrocarbons

Carbon monoxide

Carbon dioxide

Ketones

Oxides of Nitrogen

Oxides of Sulfur

Toxic Vapor, Gas, Particulate

Condition

During Combustion

During Combustion

During Combustion

During Combustion

During Combustion

During Combustion

During Combustion

During Combustion

Special protective actions for firefighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

Accidental release measures**20 Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with

inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

200Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

200Methods and materials for containment and clean up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SEI TbCV 704 handling and storage

700Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

700Conditions for safe storage including any incompatibilities

Store away from acids. Store away from strong bases. Store away from oxidizing agents.

SEI TbCV 800Exposure controls/personal protection

800Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS No.	Agency	Limit type	Additional comments
Triethylenetetramine	112-24-3	AIHA	TWA:6 mg/m ³ (1 ppm)	SKIN
Terphenyl	26140-60-3	ACGIH	CEIL:5 mg/m ³	
Terphenyl	26140-60-3	OSHA	CEIL:9 mg/m ³ (1 ppm)	
Hydrogenated Terphenyl	61788-32-7	ACGIH	TWA:0.5 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

800Exposure controls

Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields
Indirect Vented Goggles

Hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Liquid
Specific Gravity	Paste
Color	Colorless
Odor	Slight Epoxy
Odor threshold	No Data Available
pH	Not Applicable
Melting point	No Data Available
Boiling Point	>=185 °C
Flash Point	>=365 °F [Test Method: Closed Cup]
Evaporation rate	Not Applicable
Volatility	Not Applicable
Volatilization (Z ₀)	Not Applicable
Volatilization (Z ₁)	Not Applicable
Vapor Pressure	Not Applicable
Relative Vapor Density	Not Applicable
Density	1.1 g/ml
Relative Density	1.1 [Ref Std: WATER=1]
Solubility in Water	Nil
Solubility- non-Later	No Data Available
Partition coefficient (n-octanol/Later	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Kinetic viscosity	45,455 mm ² /sec

4 aHrdous Air Pollutants0 % weight [*Test Method*:Calculated]**Molecular Weight***No Data Available***: CI z ess 4 / C & Exef pt Solvents**0 g/l [*Test Method*:calculated SCAQMD rule 443.1][*Details*:when used as intended with Part B]**: CI z ess 4 / C & Exef pt Solvents**0 g/l [*Test Method*:calculated SCAQMD rule 443.1] [*Details*:as supplied]**: CI z ess 4 / C & Exef pt Solvents**0 % [*Test Method*:calculated SCAQMD rule 443.1][*Details*:when used as intended with Part B]**Particle I haracteristics***Not Applicable***SEI TbCV 10GStability and reactivity****1000 eactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

1000 hef ical stability

Stable.

1000Possibility ofHazardous reactions

Hazardous polymerization will not occur.

1000 Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

1000Conf patiNe f aterials

Strong oxidizing agents

Strong acids

Strong bases

1000 aHrdous decom position products**Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SEI TbCV 11GToxicological ingorf ation

The ingorf ation NeloL f ay not Ne consistent Lith the f aterial classiffication in Section / igspecific in6redient classiffications are f andated Ny a cof petent authorityO bn addition, toxicological data on in6redients f ay not Ne reflected in the f aterial classiffication and9r the signs and syf ptof s ogexposure, Necause an in6redient f ay Ne present NeloL the threshold gor laNelin6, an in6redient f ay not Ne availaNe gor exposure, or the data f ay not Ne relevant to the f aterial as a LholeO

1100ngorf ation on Toxicological effects**Signs and Syf ptof s ogExposure**

Based on test data and9r ingorf ation on the cof ponents, this f aterial f ay produce the golloLin6 health effectsG

InhalationG

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

May be harmful if swallowed. Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Information

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Value	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - <5,000 mg/kg
Mercaptan Polymer	Dermal	Rabbit	LD50 > 10,200 mg/kg
Mercaptan Polymer	Ingestion	Rat	LD50 2,600 mg/kg
Polyamide Resin	Dermal	Rat	LD50 > 2,000 mg/kg
Polyamide Resin	Ingestion	Rat	LD50 > 2,000 mg/kg
Hydrogenated Terphenyl	Dermal	Rabbit	LD50 > 2,000 mg/kg
Hydrogenated Terphenyl	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 4.7 mg/l
Hydrogenated Terphenyl	Ingestion	Rat	LD50 > 10,000 mg/kg
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Dermal	Rat	LD50 1,280 mg/kg
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Ingestion	Rat	LD50 1,000 mg/kg
Triethylenetetramine	Dermal	Rat	LD50 1,465 mg/kg
Triethylenetetramine	Ingestion	Rat	LD50 1,591 mg/kg
Terphenyl	Dermal	Rabbit	LD50 > 5,000 mg/kg
Terphenyl	Inhalation-Dust/Mist (4 hours)	Rat	LD50 > 3.8 mg/l
Terphenyl	Ingestion	Rat	LD50 2,304 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Value	Species	Value
Mercaptan Polymer	Rabbit	No significant irritation
Polyamide Resin	In vitro data	Irritant
Hydrogenated Terphenyl	Rabbit	No significant irritation
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Rabbit	Corrosive
Triethylenetetramine	Rabbit	Corrosive
Terphenyl	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Value	Species	Value
Overall product		Severe irritant
Mercaptan Polymer	Rabbit	Mild irritant

Polyamide Resin	Rabbit	Corrosive
Hydrogenated Terphenyl	Rabbit	No significant irritation
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Rabbit	Corrosive
Triethylenetetramine	Rabbit	Corrosive
Terphenyl	Rabbit	No significant irritation

Skin Sensitization

Value	Species	Result
Mercaptan Polymer	Mouse	Sensitizing
Polyamide Resin	Mouse	Sensitizing
Hydrogenated Terphenyl	Human	Not classified
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Guinea pig	Not classified
Triethylenetetramine	Guinea pig	Sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Genetic Toxicity

Value	Route	Result
Mercaptan Polymer	In Vitro	Not mutagenic
Polyamide Resin	In Vitro	Not mutagenic
Hydrogenated Terphenyl	In Vitro	Not mutagenic
Hydrogenated Terphenyl	In vivo	Not mutagenic
2,4,6-tris[(Dimethylamino)Methyl]Phenol	In Vitro	Not mutagenic
Triethylenetetramine	In vivo	Not mutagenic
Triethylenetetramine	In Vitro	Some positive data exist, but the data are not sufficient for classification
Terphenyl	In Vitro	Not mutagenic
Terphenyl	In vivo	Not mutagenic

Carcinogenicity

Value	Route	Species	Result
Triethylenetetramine	Dermal	Mouse	Not carcinogenic

Reproductive Toxicity

Reproductive and Developmental Effects

Value	Route	Result	Species	Test Result	Exposure Duration
Polyamide Resin	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring into lactation
Polyamide Resin	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Polyamide Resin	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	prematuring into lactation
Hydrogenated Terphenyl	Ingestion	Not classified for female reproduction	Rat	NOAEL 81 mg/kg/day	2 generation
Hydrogenated Terphenyl	Ingestion	Not classified for male reproduction	Rat	NOAEL 62 mg/kg/day	2 generation
Hydrogenated Terphenyl	Ingestion	Not classified for development	Rat	NOAEL 500 mg/kg/day	during organogenesis
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Ingestion	Not classified for male reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Ingestion	Not classified for female reproduction	Rat	NOAEL 50 mg/kg/day	2 generation
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Ingestion	Not classified for development	Rabbit	NOAEL 15 mg/kg/day	during gestation
Triethylenetetramine	Dermal	Not classified for development	Rabbit	NOAEL 125 mg/kg/day	during organogenesis

					s
Triethylenetetramine	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	during organogenesis

Tar6et Cr6an(s)

Specific Tar6et Cr6an Toxicity - single exposure

Value	Route	Tar6et Cr6an(s)	Value	Species	Test Result	Exposure Duration
Polyamide Resin	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Triethylenetetramine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Tar6et Cr6an Toxicity - repeated exposure

Value	Route	Tar6et Cr6an(s)	Value	Species	Test Result	Exposure Duration
Mercaptan Polymer	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 75 mg/kg/day	90 days
Mercaptan Polymer	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	90 days
Mercaptan Polymer	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Mercaptan Polymer	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Mercaptan Polymer	Ingestion	skin	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Mercaptan Polymer	Ingestion	immune system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Mercaptan Polymer	Ingestion	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Mercaptan Polymer	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Mercaptan Polymer	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Mercaptan Polymer	Ingestion	respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Mercaptan Polymer	Ingestion	vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Polyamide Resin	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Polyamide Resin	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Polyamide Resin	Ingestion	immune system	Not classified	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Polyamide Resin	Ingestion	endocrine system	Not classified	Rat	NOAEL	6 weeks

					1,000 mg/kg/day	
Polyamide Resin	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Polyamide Resin	Ingestion	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Polyamide Resin	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Polyamide Resin	Ingestion	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Polyamide Resin	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Polyamide Resin	Ingestion	respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Polyamide Resin	Ingestion	vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Hydrogenated Terphenyl	Dermal	skin	Not classified	Rabbit	NOAEL 500 mg/kg/day	3 weeks
Hydrogenated Terphenyl	Dermal	hematopoietic system	Not classified	Rabbit	NOAEL 2,000 mg/kg/day	3 weeks
Hydrogenated Terphenyl	Inhalation	liver	Not classified	Rat	NOAEL 0.5 mg/l	13 weeks
Hydrogenated Terphenyl	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 0.5 mg/l	13 weeks
Hydrogenated Terphenyl	Inhalation	eyes	Not classified	Rat	NOAEL 0.5 mg/l	13 weeks
Hydrogenated Terphenyl	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 120 mg/kg/day	14 weeks
Hydrogenated Terphenyl	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 120 mg/kg/day	14 weeks
Hydrogenated Terphenyl	Ingestion	liver	Not classified	Rat	NOAEL 120 mg/kg/day	14 weeks
Hydrogenated Terphenyl	Ingestion	eyes	Not classified	Rat	NOAEL 120 mg/kg/day	14 weeks
Hydrogenated Terphenyl	Ingestion	respiratory system	Not classified	Rat	NOAEL 120 mg/kg/day	14 weeks
2,4,6- tris[(Dimethylamino)Meth yl]Phenol	Dermal	skin	Not classified	Rat	NOAEL 25 mg/kg/day	4 weeks
2,4,6- tris[(Dimethylamino)Meth yl]Phenol	Dermal	liver	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
2,4,6- tris[(Dimethylamino)Meth yl]Phenol	Dermal	nervous system	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
2,4,6- tris[(Dimethylamino)Meth yl]Phenol	Dermal	auditory system	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
2,4,6- tris[(Dimethylamino)Meth yl]Phenol	Dermal	hematopoietic system	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
2,4,6- tris[(Dimethylamino)Meth yl]Phenol	Dermal	eyes	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
2,4,6- tris[(Dimethylamino)Meth yl]Phenol	Ingestion	heart	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6- tris[(Dimethylamino)Meth	Ingestion	endocrine system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days

yl]Phenol						
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Ingestion	liver	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Ingestion	muscles	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Ingestion	nervous system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Ingestion	respiratory system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Ingestion	vascular system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Ingestion	auditory system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Ingestion	skin	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Ingestion	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Ingestion	immune system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Ingestion	eyes	Not classified	Rat	NOAEL 150 mg/kg/day	90 days

Aspiration 4 aHrd

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SEI TbCV 1/ Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SEI TbCV 13G Disposal considerations

Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA 4 aHrdous Waste Vuf Ner (. I . A)GNot regulated

SEI TbCV 1FGTransport bngorf ation

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SEI TbCV 1qG e6ulatory ingorf ation

1q00 S Uederal . e6ulations

Contact 3M for more information.

EPI . A 31191/ 4 aHrd I lassificationsG

Physical 4 aHrds

Not Applicable.

4 ealth 4 aHrds

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Skin Corrosion or Irritation

1q00State . e6ulations

Contact 3M for more information.

1q00 hef ical bnvntories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

1q00nternational . e6ulations

Contact 3M for more information.

This SDS has Neen prepared to f eet the ' 9CCS4 A 4 aHrd I of f unication Standard, / BI U. 1B100/000

SEI TbCV 12GCther ingorf ation

VUPA 4 aHrd I lassigation

4 ealthG 2 Ulaf f aNilityG 1 bnstaNilityG 1 Special 4 aHrdsG None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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