Section 1

Re: ECOBULK MX 330 – Steel frame pallet

Report Number: HM 13103
Date of Report: 5/19/2025
Date of Test: 5/9/2025

Test performed by: **Advanced Packaging Technology Laboratories, Inc.**
200 Larkin Drive, Unit H
Wheeling, IL 60090

Test conducted for: **Schuetz Container Systems**
200 Aspen Hill Road
North Branch, NJ 08876

Attention: Brian Minnich

Items tested: One (1) sample set of composite IBC's intended for the transport of hazardous liquids.

Container: 330 GAL/1250-liter HDPE rectangular receptacle inside steel frame work

Approximate Overall Dimensions on Pallet (O.D.): 47.375" L X 39.5" W X 53.5" H (52.5" Nestled height)

Nominal Tare Weight: 146.473 lbs.
Nominal Gross Weight: 4574.3 lbs.

Object of test: Design re-qualification testing to determine compliance with applicable sections of 49 CFR pertaining to the transport of dangerous goods – Packing Group II.

Findings: As submitted and tested, this package design was considered to comply with noted requirements.

un

31HA1 / Y / 05 25* / USA / M4128 / 3764 / 2074
Tare Weight: 66.44 kg

Marking is not to scale, for example purposes only. Marking must be in accordance with 178.3.
*indicates the month and last two digits of year of manufacture as per 178.703 (a) (1) (iv).

Expiration: This package certification expires 1 year from the date of this report.

Rafael Cameron
UN/DOT Manager

Charles Hernandez
UN/DOT Project Lead

Table of Contents

Section 2 - Package Description

IBC

Package Identification:	UN 31HA1
Manufacturer:	SCHUTZ, North Branch, NJ 08876
Tank Style:	Rectangular style container with rectangular tubular steel grid cage, bottom steel plate, steel pallet, corner protectors
Cage/Plate Material:	Galvanized tubular steel
Bottom steel plate Material:	Galvanized steel
Manufacturing Method:	Frame: Welded and assembled with hardware Inner Receptacle: blow molded
Part Number:	ECOBULK MX 330 – Steel frame pallet
Maker's Certification:	31HA1/Y/04 25/USA/+AA5805/ 3855/2060/1250L/67KG/100 kPa Scheutz4

Outer dimensions				
Length	47.375	in (min)	1203.325	mm (min)
Width	39.5	in (min)	1003.3	mm (min)
Overall Height	53.5	in (min)	1358.9	mm (min)
Nestled Stacking Height	52.5	in (min)	1333.5	mm (min)
Steel Framework Tare Weight	25401.6	grams	56	lbs.
Steel Protective Bottom Tare Weight	10432.8	grams	23	lbs.
Steel Pallet Tare Weight	7257.6	grams	16	lbs.
Two (2) Tubular style bracing bars @ 418.0 grams each	836	grams	1.843	lbs.
Four (4) corner protectors @ 295.0 grams each	1180	grams	2.601	lbs.
Eight (8) - T40 1-1/4" torx screw @ 14.0 grams each	112	grams	0.246	lbs.
Two (2) - T40 3/4" torx screw @ 7.3 grams each	14.6	grams	0.032	lbs.
Two (2) - T27 3/4" torx screw with nut @ 9.8 grams each	19.6	grams	0.043	lbs.
Four (4) - T40 torx screw with washer @ 19.2 grams each	76.8	grams	0.169	lbs.

Quantity:	One (1)
Unique features:	None
Note:	• Unit was received with all components in place as a finished IBC

Inner Receptacle

Manufacturer:	SCHUTZ, North Branch, NJ 08876						
Part number:	MX330						
Style:	330-gallon plastic receptacle						
Manufacturing method:	Extrusion blow molded						
Material:	Opaque "Natural" HDPE						
Location:	Inside steel framework						
Discharge Type:	DN50 HPDE screw butterfly valve with induction foil seal						
Indicated Capacity	330	Gallons			1249.05	Liters	
98% of Maximum Capacity	331.663	Gallons			1255.344	Liters	
Maximum Capacity	338.432	Gallons			1280.966	Liters	
Dimensions:	Diameter	N/A		in	N/A		mm
	Length	45		in	1143		mm
	Width	37.25		in	946.15		mm
	Height	48.5		in	1231.9		mm
Thickness range:		Minimum	Maximum		Minimum	Maximum	
	Top	0.227	0.372	in	5.765	9.448	mm
	Bottom	0.11	0.184	in	2.794	4.673	mm
	Sides	0.11	0.172	in	2.794	4.368	mm
Gram weight:	20865.6 grams (46.0 lbs.)						
Quantity:	One (1)						
Orientation:	See closure instructions						
Resin manufacturer:	Proprietary						
Resin grade:	Proprietary						
Melt-flow index:	Proprietary				g/10 min		
Density:	Proprietary				g/cm^3		

6" Receptacle Closure

Manufacturer:	SCHUTZ, North Branch, NJ 08876				
Part number:	DN 150				
Style:	Twist type screw cap with 2" top screw type opening				
Closure material:	Red HDPE				
Closure gram weight:	231.7 grams				
O-Ring material:	EDPM (Ethylene propylene Dien Monomer) Synthetic Rubber				
O-Ring gram weight:	11.9 grams				
Dimensions:	Diameter	7.43	in	188.722	mm
	Height	1.71	in	43.434	mm
	Thickness (min)	0.156	in	3.962	mm
O-Ring dimensions:	Diameter	6.06	in	153.924	mm
	Thickness (min)	0.23	in	5.842	mm
Application torque:	75 ft. lbs.				
Quantity:	One (1)				
Equipment:	Torque Wrench (1503MFRMH-QR)				

Additional Test Information

Overall tare weight of package:	146.473	lbs.	66.42	kg.
Test contents:	Methanol / water solution			
Specific Gravity	0.95			
Test weight of package:	2829.155	lbs.	1283.06	kg.
Authorized package gross weight based on SG:	4574.3		lbs.	

Third-Party Laboratory Assembly and Closure Instructions

1. Third party testing laboratory received the IBC welded and assembled.
2. Remove cap and plug from top of IBC.
3. Fill IBC to correct weight and levels.
4. Seal and secure IBC 6" opening closed with 6" HDPE twist type cap and torque the cap to 75ft/lbs. with Torque Wrench (1503MFRMH-QR).

Equipment used to prepare the packages for testing

☐ Tape dispenser - ULINE, 2" wide hand-held, #H-150

☐ Tape dispenser - ULINE, 3" wide hand-held, #H-1162

☐ Glue gun - 3M Industrial, Set @ 220° F, # 75S9

☐ Poly bag sealer - MEC roller style, Set @ 410° F, #ME-803HW

☐ Bander - ULINE H-540/ H-572 strapping tensioner

☒ Hand assembled

☒ Other: Torque Wrench (1503MFRMH-QR)

☒ Other: Toyota Forklift Truck, #30690

SCHUETZ
packaging update
PACKAGING CLOSURE INFORMATION
March 22, 2023

CLOSURE SPECIFICATIONS FOR TIGHT HEAD DRUMS

PLUGS MUST BE TORQUED TO THE FOLLOWING

2" NPS AND 2" BUTTRESS - 20 FT LBS.
Dip tubes - 20 ft lbs. 3/4" NPT - 9 FT LBS
Note: Closures must have gaskets to seal

CLOSURE SPECIFICATIONS FOR OPEN HEAD DRUMS

CLOSE AND SECURE LID WITH LOCKING RING - ATTACH HOLDING PIN FOR HANDLE TO KEEP RING CLOSED.

PLUGS MUST BE TORQUED TO THE FOLLOWING :
2" NPS AND 2" BUTTRESS - 20 FT LBS
3/4" NPS - 9 FT LBS
note: closures must have gaskets to seal

CLOSURE SPECIFICATIONS FOR IBC'S

FILL PORT CAP MUST BE TORQUED TO THE FOLLOWING:

6" AND 9" FILL PORT CAP - 75 FT LBS

2" plug in 6" or 9" fill port cap must be torqued to *17 ft lbs*. (Schuetz does not recommend that you remove this plug. Filling should be done through the 6" or 9" opening)
*** 56 x 4 mm and 2" buttress plug - 20 ft lbs**

Dip tubes - 20 ft lbs

Old style valves and EVOH valves
VALVE NUT - 55 FT LBS
Note: caps, valves, and plugs must have gaskets to seal

New Style valves – the valves are molded on and can not be replaced.

*** - Underline italic indicates the latest change to the instructions.**

Package Preparation – For All Testing

The packages were filled to a minimum of 98% full (see Section 4 for calculation).

Package Panel Orientation – For All Test setups

Vibration Standard

Test Method: 49 CFR 178.819 using ASTM 999-08 (Method A1)

Test contents of inner containers:	Water			
Number of packages tested:	One (1)			
Weight of packages tested:	2829.155	lbs.		
Duration:	1 hour			
Frequency:	4.3	Hz	258	rpm

The packages were conditioned in accordance with 49 CFR 178.802 to 50% +/- 2% relative humidity at 23 °C +/- 2 °C for at least 24 hours. The samples were placed on the table and the steel shim (2" wide x 20" long by 1/16" thick, steel) was used (inserted a minimum of 10" under the test sample and along the full length of the IBC on all sides) to assist in adjusting the frequency.

Results

Package #	Pass / Fail	Description of Results
1	Pass	No visible damage or leakage. The IBC remained centered on the pallet. The pallet remained intact and all boards showed no signs of fatigue.

Pass/Fail Criteria

A packaging passes the vibration test if there is no rupture or leakage. The test sample should show any deterioration which could adversely affect transportation safety or any distortion liable to reduce packaging strength.

Bottom Lift Test
Test Method: 49 CFR 178.811

Test contents of inner containers:	Water
Number of packages tested:	One (1)
Number of possible entry/lifting points:	Four (4)

The packages were conditioned in accordance with 49 CFR 178.802 to 50% +/- 2% relative humidity at 23 °C +/- 2 °C for at least 24 hours. The tested IBC was raised and lowered twice by a lift truck with the forks centrally positioned and spaced at three quarters of the dimension of the side of entry. The forks must penetrate to three quarters of the direction of entry. The test must be repeated from each possible direction of entry.

Bottom lift test weight:	5800.00	lbs.	2630.862	kg
Rounded up from required weight:	5717.87	lbs.	2593.608	kg

See Section 4 for Calculation

Results

Package #	Pass / Fail	Description of Results
1	Pass	No damage or leakage of contents. The package lifted clear of the ground without any IBC damage.

Stacking Test (nestled)

Test Method: 49 CFR 178.815

Free standing:	☒		Guided Load:	☐	
Packages tested:	One (1)	Test duration:	24	hours	

The packages were conditioned in accordance with 49 CFR 178.802 to 50% +/- 2% relative humidity at 23 °C +/- 2 °C for at least 24 hours.

Stacking test weight:	8300.00	lbs.	3764.855	kg
Rounded up from:	8233.74	lbs.	3734.799	kg

See Section 4 for Calculation.

The stacking test load was applied to the top of the packages by loading the unit with the stacking test weight (above) and the weight was maintained for 24 hours.

Results

Package #	Pass / Fail	Description of Results
1	Pass	No damage or leakage of content. No change in appearance, looks like new.

Pass/Fail Criteria

No loss of contents and no permanent deformation which renders the corrugated intermediate bulk container unsafe for transportation, and no loss of content.

Drop Test

Test Method: 49 CFR 178.810

Test contents of inner containers:	Methanol / water solution	
Number of packages tested:	One (1)	
Drop height:	1.6	meters

Testing was conducted to certify the package for Packing Group:	II	
Specific Gravity	1.6	
Weight of package as tested:	2829.15	lbs.

Conditioning

The packages were conditioned in accordance with 49 CFR 178.802 to -18 °C or lower for at least 24 hours. Drop testing was conducted within two (2) minutes after removing the test package from the conditioning chamber.

Results

Package #	Orientation	Results & Description
2	Bottom angled to corner no more than 5 degrees	Pass. Steel framework bowed outward on impact. Container is able to be lifter through all 4 entry points. Top steel bracing bars bowed inward. No leakage.

Pass/Fail Criteria

A package is considered to successfully pass the drop tests if no loss of contents is achieved. A slight discharge that stops flowing from a closure upon impact is not considered to be a failure of the intermediate bulk container if it stops.

Hydrostatic Pressure Test

Test Method: 49 CFR 178.814 10 minutes minimum duration.

Sample Number	Applied Pressure	Duration	Pass/Fail
IBC #1	100 kPa	30 min.	Pass

Pass/Fail Criteria

An IBC passes the hydrostatic test if for each test sample there is no leakage of liquid from the package.

Leakproofness Test

Test Method: 49 CFR 178.813 Duration determined by time necessary to check for leaks.

Sample Number	Applied Pressure	Duration	Pass/Fail
IBC #1	20 kPa	30 min.	Pass

Pass/Fail Criteria

No leakage

Stack Test Weight (nestled)

Load = 1.8 x N
N = combined maximum permissible gross mass of number of IBC's intended to be stacked.
S= Number of IBC's stacked on top. S=1
Where: N = S x 4574.3 lbs.
Required applied weight = 8233.74 lbs.

Actual superimposed weight	8300.00	lbs.	3764.855	kg

Bottom Lift Test Weight

Load = 1.25 x Gross Mass
Required applied weight = 5717.87 lbs.

Actual applied load	5800.00	lbs.	2630.862	kg

Section 4 - Calculations

Capacity

Capacity of IBC:	338.432	gallons	1280.966	liters

Weight of Test Package

Steel Framework:	25401.6	grams	25.401	kg	56	lbs.
Steel Base with Pallet:	17690.4	grams	17.69	kg	39	lbs.
Inner Receptacle:	20865.6	grams	20.865	kg	46	lbs.
Closure and hardware:	2482.6	grams	2.482	kg	5.473	lbs.
Total:	66440.2	grams	66.44	kg	146.473	lbs.

Filled Test Package Weight

Weight of fill (100% full):	2682.682	lbs.	1216.856	kg
Weight of filled package:	2829.155	lbs.	1283.296	kg

Drop Test Height

Maximum specific gravity of certification:	1.6	
Packing group of certification:	II	
Drop height:	1.6	meters

Note: Drop Height was adjusted as per 178.810 (d) (3) (ii)

Marked Weight to Accommodate Actual Product

Weight of fill	4427.833	lbs.	2008.451	kg
Total tare weight	146.473	lbs.	66.439	kg
Weight of fill + Tare weight	4574.306	lbs.	2074.891	kg
Marked weight rounded down	4574.3	lbs.	2074	kg

Certified Weights

Certified actual product weight	4427.833	lbs.	2008.451	kg
Certified product weight + Tare weight	4574.306	lbs.	2074.891	kg
Certified gross weight (rounded down)	4574.3	lbs.	2074	kg

Section 5 - Drawings and Pictures of Packaging Components








Appendix A - Test Equipment and Instrumentation

Instrument or Equipment	Manufacturer	Model Number	Serial Number
Gram Scale	Mettler Toledo	PG4002-S	1122253714
Electronic Scale	American Scientific Products	TL-1600S	19538
Vibration Table	MTS	840	381A
Compression Tester	Tinius-Olsen	Electromatic	62560
Digital Micrometer	Mitutoyo	Digimatic	29376130
Mechanical Micrometer	Mitutoyo	MIC	LFM-1
Puncture Tester	TMI	A942	A942
Conditioning Chamber #2	Midwest Labs	922A	55455
Conditioning Chamber #6	Thermotron	SM-16C	23409
Conditioning Chamber #12	Thermotron	SM-16C	23408
Conditioning Chamber #16	Thermotron	SM-32C	42371
Drop Hook	Vestil	LM-HP	N/A
Fork Lift	Caterpillar	GC25K	AT 82C-90656
Fork Lift	Allis Chalbers	ACC40 PS	ALF111630

Calibration reports, certifications or additional information available upon request.

Appendix B - Definitions / Abbreviations / Conversions

Definitions

Proprietary – Customer was unable to obtain the required data or the MFG refused to provide this data due to trade secrets.

Types of Fiberboard: Single - wall **(SW)**, Double - wall **(DW)**, Triple - wall **(TW)**

Abbreviations

MD - Machine direction
CMD - Cross direction
N/A - Not applicable
N/T - Not tested
N/I - Not indicated
DNA - Does not apply
MSF – 1000 square feet
B/A – Board analysis

Conversions

1 gallon water = 8.344 lbs.
1 mm = 25.4 inches
1 kg. = 2.2046 lbs.
1 ounce = 28.349 grams
meters^3 = 0.028 ft^3
1 fl. Oz. = 29.573 cc
mils = inches / 0.001
1 meters = 39.369 inches
1 meters = 3.28 feet
1 lbs. = 453.6 grams
1 gal = 3.785 liters