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CERTIFIED LABORATORY REPORT FORM

ISTA Preshipment PROCEDURE Performed:

TROCEDORE SA Version (year). 2000	PROCEDURE 3A	Version	(year):	2008
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\leq	Standard
	Flat

D

Small Elongated

Please TYPE or PRINT clearly

CERTIFIED LABORATORY INFORMATION

Laboratory: Northwest Environmnetal Test Lab Lab Member ID: ST-2363

Address: 5293 NE Elam Young Pkwy Ste. 190 City: Hillsboro State: OR Zip Code: 97124-6431 Country: USA

Test Technician Performing Test: WEB Report Submitted By: WEB

Email: wbrokaw@nwetl.com

PRODUCT MANUFACTURER/SHIPPER INFORMATION	THIRD-PARTY TEST REQUESTER INFORMATION
Test Requested By:	Test Requested By:
Company:	Company:
Address:	Address:
City: State/Prov.:	City: State/Prov.:
Zip/Postal Code: Country:	Zip/Postal Code: Country:
Phone: Fax:	Phone: Fax:
Email:	Relationship to Product Mfg./Shipper:
Manufacturer's License Number (if known and applicable):	

PACKAGE AND PRODUCT INFORMATION Specific Product Tested (Product description should include, as applicable, product name, brand, model number,

serial number and similar information.	It is strongly recommended that photographs accompany this report.):

Date Tested: 6,8,9 Dec08	Test Number (if assigned by Laboratory): "E" 3 Bottle Shipper
Number of samples tested: 1	Product Damage Tolerance (PDT): No Bottle Breakage
Number of replicate tests performed: 0	Package Degradation Allowance (PDA): Not Significant
Gross Weight: 10.5 lbs	Method used to determine pass/fail: Visual Inspection
External Container Size (LxWxD): 19" x 12.25" x 6.25"	PDT/PDA Determined By/Date: Susan Akers 12/2009

PACKAGE DESCRIPTION
Describe entire shipping unit. Package description must be detailed and specific and should include type, style and material of packaging;
corrugated board composition; cushion details including performance; film gage and composition; application or package forming details; mold
numbers; any pallet or skid; unitization method for unit loads; methods of closure, etc. It is strongly recommended that photographs, detailed drawings, and/or complete specifications of
both exterior and interior packaging accompany the report. It is recommended that a picture or drawing of both exterior and interior packaging accompany this report.

Outer Packaging - Single wall corrugated fiberboard container - 250/111/85/80.

InnerPackaging - (3) 750 ml bottles placed into box using (2) molded fiber trays to suspend the bottles on their sides.

Closure - 2" clear pressure sensitive tape. One strip where flaps meet extending a minimum of 1" over each end.I

TEST METHODS – THIS SECTION TO BE USED FOR PROCEDURE 3A ONLY.

STANDARD PACKAGES

ATMOSPHERIC MEASUREMENT INFORMATION

Required Preconditioning (Ambient)

Temperature (°F / °C): 21C Humidity (%): 39 Time of conditioning prior to testing: 18hrs

Start of test: Temperature (°F / °C): 22 Humidity (%): 41 End of test: Temperature (°F / °C): 23 Humidity (%): 39

Optional Conditioning (Controlled)

Time of Conditioning (hours): Temperature (°F / °C): Humidity (%):

SHOCK TEST INFORMATION: FIRST SERIES OF DROPS

Use the spaces below to record drop heights and orientations of each drop:

Drop Number	Height of Shock (mm / inches)	Orientation of packaged-product (ex: face 1; corner 2-3-5, edge 2-3)		
1	18in	EDGE	3-4	
2	18in	EDGE	3-6	
3	18in	EDGE	4-6	
4	18in	CORNER	3-4-6	
5	18in	CORNER	2-3-5	
6	18in	EDGE	2-3	
7	18in	EDGE	1-2	
8	36in	FACE	3	
9	18in	FACE	3	

VIBRATION UNDER DYNAMIC LOAD TEST INFORMATION

Over-The-Road vibration spectrum:

(spectrum listed below)

Describe restraining devices used, if any:

Formula, with values, used to calculate TL-H : (108- 6.25)(12.25)(19)(0.0035)	Calculated Top Load (TL-H): 85 lbs	Total Test Time: 60 min	Face resting on platform: F3dn
Formula, with values, used to calculate TL-W : (108- 12.25)(19)(6.25)(0.0035)	Calculated Top Load (TL-W): 40 lbs	Total Test Time: 30 min	Face resting on platform: F4dn
Formula, with values, used to calculate TL-L : (108- 19)(12.25)(6.25)(0.0035)	Calculated Top Load (TL-L): 25 lbs	Total Test Time: 30 min	Face resting on platform: F6dn

Pick-up and Delivery vibration spectrum: (spectrum listed below)

Face resting on platform: F3dn	Total test time: 30 min	
Face resting on platform:	Total test time:	
Face resting on platform:	Total test time:	

Check here to verify that you have used the required breakpoints listed below \boxtimes :

OVER-TH	IE-ROAD	PICK-UP AN	D DELIVERY
Frequency (Hz)	PSD Level, g ² /Hz	Frequency (Hz)	PSD Level, g ² /Hz
1	0.0007	1	0.001
3	0.02	3	0.035
5	0.02	4	0.035
7	0.001	7	0.0003
12	0.001	13	0.0003
15	0.004	15	0.001
24	0.004	24	0.001
28	0.001	29	0.0001

36	0.001	50	0.0001
42	0.003	70	0.002
75	0.003	100	0.002
200	0.000004	200	0.00005

SHOCK TEST INFORMATION: SECOND SERIES OF DROPS

Use the spaces below to record drop heights and orientations of each drop:

Drop Number	Height of Shock (inches / mm)	Orientation of packaged-product (ex: face 1; corner 2-3-5, edge 2-3)		
10	18in	EDGE	3-4	
11	18in	EDGE	3-6	
12	18in	EDGE	1-5	
13	18in	CORNER	3-4-6	
14	18in	CORNER	1-2-6	
15	18in	CORNER	1-4-5	
16	36in	FACE	3	
17	18in	FACE	3	
(on hazard)				

BASIS WEIGHT

If the carton is corrugated, list the Basis Weight after testing:

TEST RESULTS

🛛 Pass 🛛 🗌 Fail

Comments or recommendations (include any alternative methods used and the reason used):

"H" packaging tape pattern not employed.

Upon visual inspection following test no product damage was observed and visual damage to the protective interior packaging was acceptable.