

**UN-DESIGN CERTIFICATION/RECERTIFICATION**

**File Number # 04-25(2)**

**Original File # 31-96**

This is to certify that the packaging: **030C-00UL1**

TYPE: **30 Gallon L-1**

PACKING GROUP **II**

Product Description							
Product Description		Height	Diameter	Product Weight (kg)			
30 Gallon L-1		min.(± 6mm)	max.(± 6mm)	Total Product Weight			
Wall Thickness (±0.7mm)		737	485	Body		5.50	
average	min.			max.	Lid	N/A	
3.0	2.2			6.0	Plugs	0.07	Ring
Closure Part #		Gasket Part #	Gasket Composition	Torque (ft.lbs.)	Closure Description		
Plug 1	L16-WL(81630002)	81400014	EPDM	25	2" NPS HDPE PLUG		
Plug 2	L10-WL(81630001)	81400008	EPDM	25	2" American Buttress Plug		
Proces - Blow Molding							
Resin Specifications							
Resin		Part #	HLMI		Density		
High Density Polyethylene(HDPE)		80100001	Value	Range	Value	Range	
			N/A	4.0 - 6.0	N/A	0.953 - 0.956	

UN CODE: **1H1**

UN MARKING: 

**1H1/Y1.8/100/YR/USA/MXXXX**

Manufacturer Mauser Packaging Solution

M4232 Addison                      M4235 Woodlands                      M4602 Rancho Cucamonga

M4895 East Brunswick                      M5123 Charlotte

Product Image



Tested to the following: **49 CFR § 178.601(c)(2)**

**DROP TEST: (§178.603)** From a height of **1.8 m (5.9 ft)** with six 6" samples at -18°C.

Test Liquid: 50% aqueous Propylene Glycol s.g. 1.05 ±0.02. Test Solid: sodium bicarbonate <0.05 mm+ HDPE < 3mm

\*3 samples dropped on weakest diagonal orientation and 3 samples flat dropped along the parting seam

RESULTS: **PASS**

**LEAK TEST: (§178.604)(d)** Packaging **group II** test pressure **21 kPa** for 5 min on 3 samples

RESULTS: **PASS**

**HYDROSTATIC TEST: (§178.605)** Using a pressure of > **100 kPa (14.50 psi)** for 30 minutes on 3 samples

RESULTS: **PASS**

**STACK TEST: (§178.606)(c)(2)(ii)** Applied a preload of 50 lbs. Compression speed of 0.5 ±0.25 inch per minute.

RESULTS: **PASS**

DOT min. **1022 kg**

Force Applied

Sample #	Applied load (kg)	Deflection (in)
10	1066	0.375
11	1066	0.375
12	1066	0.375

**VIBRATION TEST: (§178.608)** Simulated transport vibration for 1 hour on 3 samples

RESULTS: **N/A**

**Capable of passing vibration test as outlined in 178.608**

**N/A** Hz

**CAPACITY:** 123 Liters

**OVERFLOW:** 123 Liters

**TIP OVER TEST (OH):** N/A

Signature	Date
<i>Tahira Smdeeva</i>	12/4/2025
Title	Director, Regulatory & Testing

**EXPIRATION DATE:** 12/4/2026