

International Safe Transit Association 1400 Abbott Road, Suite 160 East Lansing, MI 48823-1900 USA

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CERTIFIED LABORATORY REPORT FORM				
ISTA Preshipme	ISTA Preshipment PROCEDURE Performed:			
PROCEDURE 3A Version (year): 2008				
Standard	Small			
☐ Flat	☐ Elongated			

Please TYPE or PRINT clearly

CERTIFIED LABORATORY INFORMATION

Laboratory: Northwest Environmnetal Test Lab, L.L.C. Lab Member ID: ST-2363

Address: 5293 NE Elam Young Pkwy Ste. 190 City: Hillsboro State: OR Zip Code: 97124-6431 Country: USA

Test Technician Performing Test: WEB Report Submitted By: WEB

Email: wbrokaw@nwetl.com

PRODUCT MANUFACTURER/SHIPPER INFORMATION	THIRD-PARTY TEST REQUESTER INFORMATION
Test Requested By:	Test Requested By:
Company:	Company:
Address:	Address:
City: State/Prov.:	City: State/Prov.:
Zip/Postal Code: Country:	Zip/Postal Code: Country:
Phone: Fax:	Phone: Fax:
Email:	Relationship to Product Mfg./Shipper:
Manufacturer's License Number (if known and applicable):	

PACKAGE AND PRODUCT INFORMATION

Specific Product Tested (Product description should include, as applicable, product name, brand, model number, serial number and similar information. It is strongly recommended that photographs accompany this report.):

Date Tested: 6,8,9 Dec08

Number of samples tested: 1

Number of replicate tests performed: 0

Gross Weight: 20 lbs

External Container Size (LxWxD): 19.25" x 12.5" x 8.75"

Test Number (if assigned by Laboratory): "D" 6 Bottle Shipper

Product Damage Tolerance (PDT): **No Bottle Breakage**Package Degradation Allowance (PDA): **Not Significant**Method used to determine pass/fail: **Visual Inspection**PDT/PDA Determined By/Date: **Susan Akers 12/2008**

PACKAGE DESCRIPTION

Describe entire shipping unit. Package description must be detailed and specific and should include type, style and material of packaging; corrugated board composition; cushion details including performance; film gage and composition; application or package forming details; mold numbers; any pallet or skid; unitization method for unit loads; methods of closure, etc. It is strongly recommended that photographs, detailed drawings, and/or complete specifications of both exterior and interior packaging accompany the report. It is recommended that a picture or drawing of both exterior and interior packaging accompany this report.

Outer Packaging - Double wall corrugated fiberboard container - 200/92/85/80.

InnerPackaging - (6) 750 ml bottles placed into box using (3) molded fiber trays to suspend the bottles on their sides.

Closure - 2" clear pressure sensitive tape. One strip where flaps meet extending a minimum of 1" over each end.

TEST METHODS - THIS SECTION TO BE USED FOR PROCEDURE 3A ONLY.

STANDARD PACKAGES

ATMOSPHERIC MEASUREMENT INFORMATION

Required Preconditioning (Ambient)

Temperature (°F / °C): 21C Humidity (%): 39 Time of conditioning prior to testing: 18hrs

Start of test: Temperature (°F / °C): 22 Humidity (%): 41 End of test: Temperature (°F / °C): 23 Humidity (%): 39

Optional Conditioning (Controlled)

Time of Conditioning (hours): Temperature (°F / °C): Humidity (%):

SHOCK TEST INFORMATION: FIRST SERIES OF DROPS

Use the spaces below to record drop heights and orientations of each drop:

Drop Number	Height of Shock	Orientation of packaged-product		
	(mm / inches)	(ex: face 1; corner 2-3-5, edge 2-3)		
1	18in	EDGE	3-4	
2	18in	EDGE	3-6	
3	18in	EDGE	4-6	
4	18in	CORNER	3-4-6	
5	18in	CORNER	2-3-5	
6	18in	EDGE	2-3	
7	18in	EDGE	1-2	
8	36in	FACE	3	
9	18in	FACE	3	

VIBRATION UNDER DYNAMIC LOAD TEST INFORMATION

Over-The-Road vibration spectrum: (spectrum listed below)

Describe restraining devices used, if any:

Formula, with values, used to calculate TL-H: (108-8.75)(12.5)(19.5)(0.0035)	Calculated Top Load	Total Test Time:	Face resting on platform:
	(TL-H): 85 lbs	60 min	F3dn
Formula, with values, used to calculate TL-W : (108-12.5)(19.5)(8.75)(0.0035)	Calculated Top Load	Total Test Time:	Face resting on platform:
	(TL-W): 60 lbs	30 min	F4dn
Formula, with values, used to calculate TL-L: (108-19.5)(12.5)(8.75)(0.0035)	Calculated Top Load	Total Test Time:	Face resting on platform:
	(TL-L): 35 lbs	30 min	F6dn

Pick-up and Delivery vibration spectrum: (spectrum listed below)

Face resting on platform: F3dn	Total test time: 30 min
Face resting on platform:	Total test time:
Face resting on platform:	Total test time:

Check here to verify that you have used the required breakpoints listed below \boxtimes :

OVER-THE-ROAD		PICK-UP AND DELIVERY	
Frequency (Hz)	PSD Level, g ² /Hz	Frequency (Hz)	PSD Level, g ² /Hz
1	0.0007	1	0.001
3	0.02	3	0.035
5	0.02	4	0.035
7	0.001	7	0.0003
12	0.001	13	0.0003
15	0.004	15	0.001
24	0.004	24	0.001
28	0.001	29	0.0001

36	0.001	50	0.0001
42	0.003	70	0.002
75	0.003	100	0.002
200	0.000004	200	0.00005

SHOCK TEST INFORMATION: SECOND SERIES OF DROPS

Use the spaces below to record drop heights and orientations of each drop:

Drop Number	Height of Shock (inches / mm)	Orientation of packaged-product (ex: face 1; corner 2-3-5, edge 2-3)		
10	18in	EDGE	3-4	
11	18in	EDGE	3-6	
12	18in	EDGE	1-5	
13	18in	CORNER	3-4-6	
14	18in	CORNER	1-2-6	
15	18in	CORNER	1-4-5	
16	36in	FACE	3	
17	18in	FACE	3	
(on hazard)				

BASIS WEIGHT

If the carton is corrugated, list the Basis Weight after testing:

ТЕСТ	Results	
IESI	RESULIS	1

oxtimes Pass $oxtimes$ $oxtimes$	ail
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Comments or recommendations (include any alternative methods used and the reason used):

Upon visual inspection following test no product damage was observed and visual damage to the protective interior packaging was acceptable.

[&]quot;H" packaging tape pattern not employed.